# **TDI** Texas Department of Insurance

PO Box 12030 | Austin, TX 78711 | 800-578-4677 | tdi.texas.gov

# **Product Evaluation**

#### WIN2641 | 0921

#### Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

# Evaluation ID: WIN-2641

**Effective Date:** September 1, 2021 **Re-evaluation Date:** September 2025

Product Name: Ultra Aluminum Clad Wood Beveled Direct Set Fixed Windows, Impact Resistant

Manufacturer: Kolbe & Kolbe Millwork Co., Inc. 1323 South 11<sup>th</sup> Ave. Wausau, WI 54401 (715) 842-5666

#### **General Description:**

System	Description	Label Rating	Design Pressure Rating
1	Ultra Clad Wood Beveled Direct Set Fixed Windows; O	CW-PG65 (96 x 60)-FW Missile Level D	+65 / -70 psf

#### **Product Dimensions:**

System	Overall Size	Fixed Sash Daylight Opening Size
1	96" x 60"	92-1/2" x 56-1/2"

System		
1	Certification Agency	WDMA
	Manufacturer's Name or Code Name	Kolbe & Kolbe Millwork Co., LTD
	Product Name	Ultra Beveled Direct Set
1	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-17
		ASTM E1886-13a/E1996-14
		Missile Level D

# **Product Identification (Certification Label on Window):**

### Impact Resistance:

System	Impact Resistant	Requirement
1	Yes	These products satisfy TDI's criteria for protection from windborne debris. Install the assemblies at a height on the structure that does not exceed the design pressure rating for the assemblies.

# Installation:

**Option 1:** The wood wall framing members must be minimum Spruce-Pine-Fir dimension lumber. The window assembly is secured to the wall framing with  $10-1/16" \times 1-5/8" \times 20$ -gauge galvanized steel Kolbe & Kolbe installation clips. Secure the clips to the window frame with two (2) No. 8 x 3/4" PFH screws and to the wall framing with one (1) No. 8 x 1-3/4" PFH screw. Locate the clips approximately 15" from each corner and on center along the side jambs, and 12" from each corner and on center along the head and sill. The perimeter gap between the window frame and wall framing was closed off with vinyl nailing fin secured with 1-5/8" smooth shank roofing nails spaced 7" on center. Fasteners must be long enough to penetrate a minimum of 1-1/2" into the wall framing members.

**Option 2:** The wood wall framing members must be minimum Spruce-Pine-Fir dimension lumber. The window assembly is secured to the wall framing with No. 10 x 2-1/2" PFH screws. Along the side jambs, locate the screws approximately 12" from each corner and on center. Along the head and sill, locate the screws approximately 8-3/4" from each corner and on center. The perimeter gap between the window frame and wall framing was closed off with vinyl nailing fin secured with 1-5/8" smooth shank roofing nails spaced 7" on center. Fasteners must be long enough to penetrate a minimum of 1-1/2" into the wall framing members.

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.