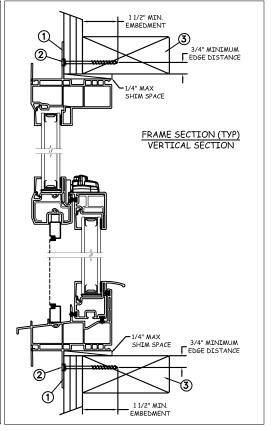
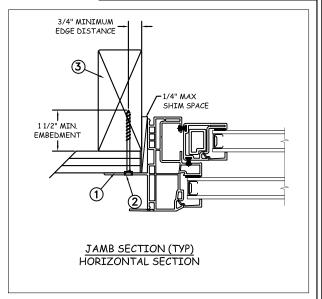
4" MAX. 14" O.C. MAX. FROM CORNERS 14" O.C. MAX. THRU — MIDSPAN -THRU FRAME TYPICAL ELEVATION WITH FASTENER SPACING



NAIL FIN INSTALLATION



Max Frame	DP RATING	IMPACT
52.125 x 75	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use #8 X PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

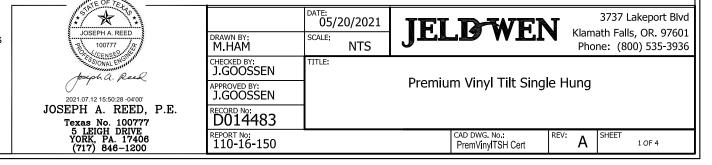
This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com

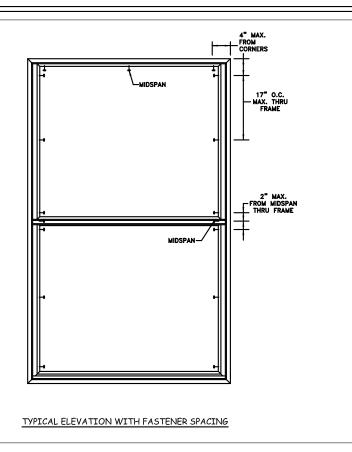
DISCLAIMER:

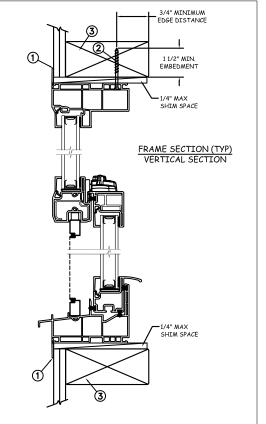
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General Notes:

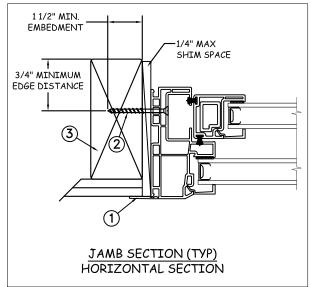
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be double strength annealed insulated glass.
- 4. Use structural or composite shims where required.







THROUGH FRAME INSTALLATION



Max Frame	DP RATING	IMPACT
52.125 x 75	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the frame with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For two (2X) wood frame substrate (min. S.G. = 0.42).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

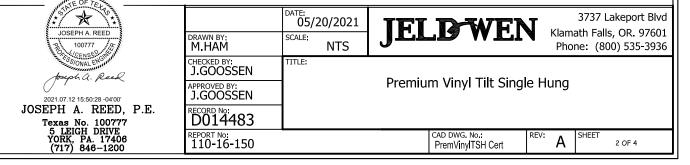
This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com

DISCLAIMER:

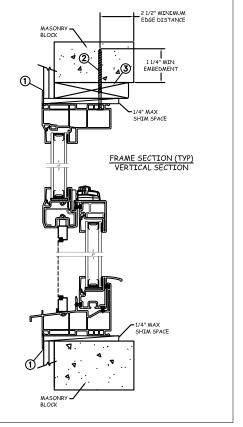
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General Notes:

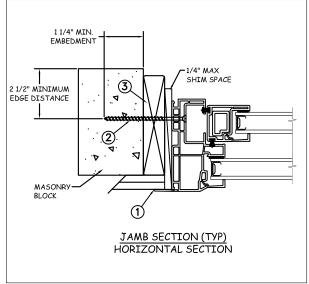
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be double strength annealed insulated glass.
- 4. Use structural or composite shims where required.



TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY INSTALLATION



Max Frame	DP RATING	IMPACT
52.125 x 75	+50/-55	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min from edge distance. For concrete (min. = 3000psi) or masonry (CMU shall conform to ASTM C90).
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com

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General Notes:

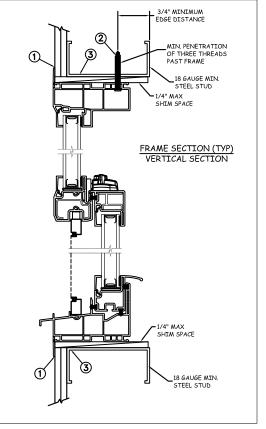
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be double strength annealed insulated glass.
- 4. Use structural or composite shims where required.



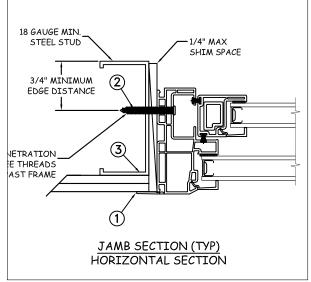
JOSEPH A. REED, P.E.
Texas No. 100777
5 LEIGH DRIVE
YORK, PA. 17406
(717) 846-1200

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TYPICAL ELEVATION WITH FASTENER SPACING



STEEL INSTALLATION



Max Frame	DP RATING	IMPACT
52.125 x 75	+50/-55	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. For anchoring into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga, fy=33ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com

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General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be double strength annealed insulated glass.
- 4. Use structural or composite shims where required.

