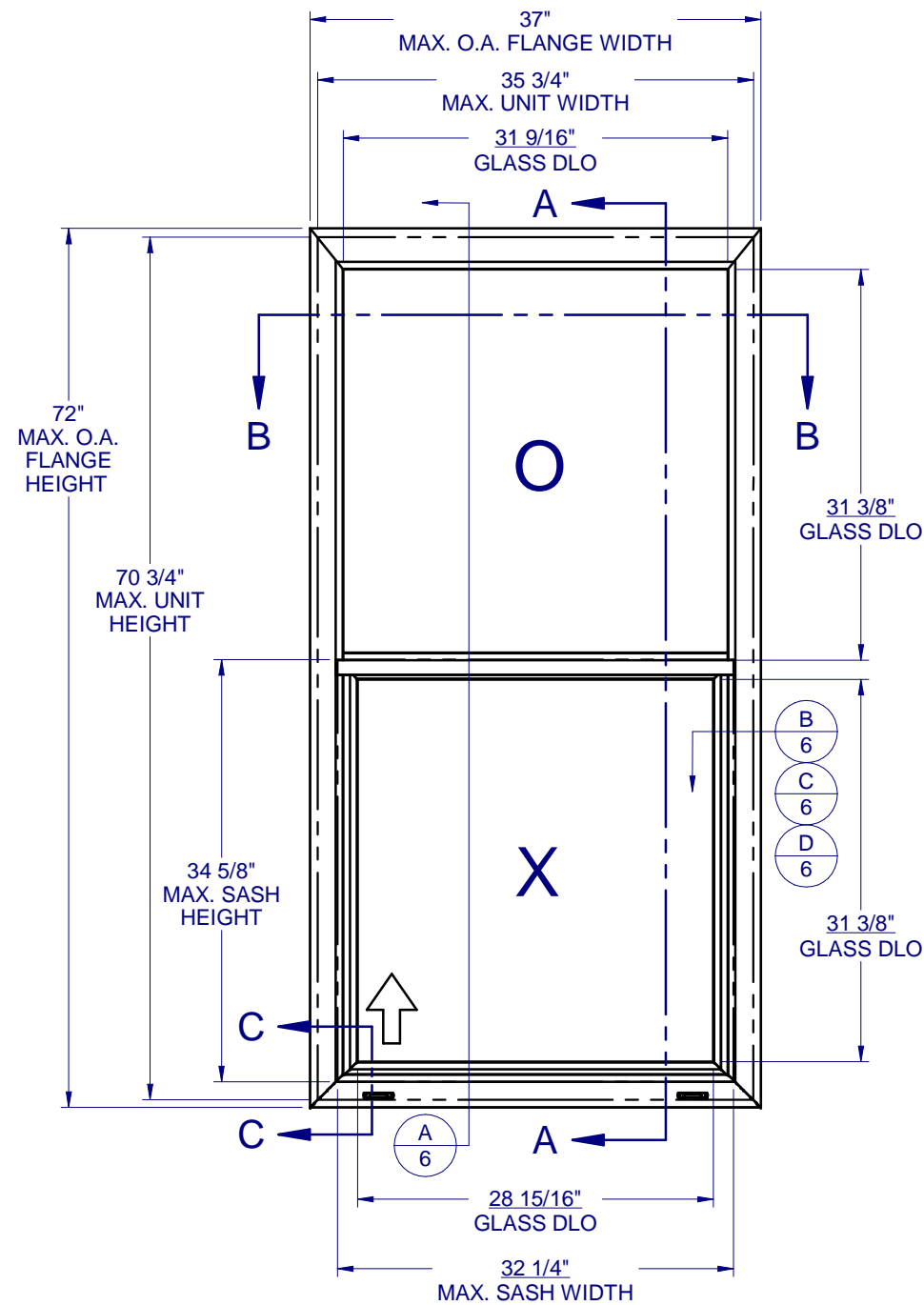


MODEL 8100 SYSTEMS 7 AND 9 SINGLE HUNG - LARGE MISSILE IMPACT



SYSTEM 7 (CAR 138-532/138-1092)
SYSTEM 9 (CAR 138-533/138-1092)

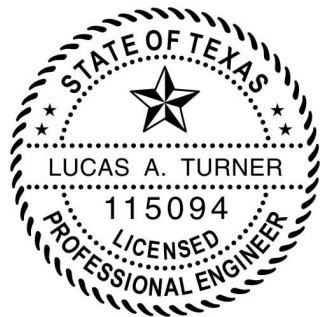
GENERAL NOTES:

1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE REQUIREMENTS OF THE INTERNATIONAL BUILDING CODE (IBC) AND INTERNATIONAL RESIDENTIAL CODE (IRC), WITH TEXAS REVISIONS EFFECTIVE JANUARY 1, 2008.
2. GLAZING OPTIONS: (SEE SHEET 2)
3. CONFIGURATIONS: "O/X".
4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
5. PRODUCT APPROVED FOR IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
6. ALL FRAMES AND VENTS FULLY WELDED. SMALL JOINT SEAM SEALANT USED AT FIXED MEETING RAIL AND JAMB.
7. SERIES / MODEL DESIGNATION SH-8100.
8. THE DESIGNATION X AND O STAND FOR THE FOLLOWING:
X = OPERABLE SASH, O = FIXED SASH
9. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
10. WEEP SLOTS = 1/4" x 1-1/4" LOCATED 4" FROM BOTH ENDS.

Custom WINDOW SYSTEMS
1900 SW 44TH AVE.
OCALA, FLORIDA 34474
WWW.CWS.CC

8100 PVC SINGLE HUNG IMPACT

NO.:	DESCRIPTION:	BY:	DATE:



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9/29/2016

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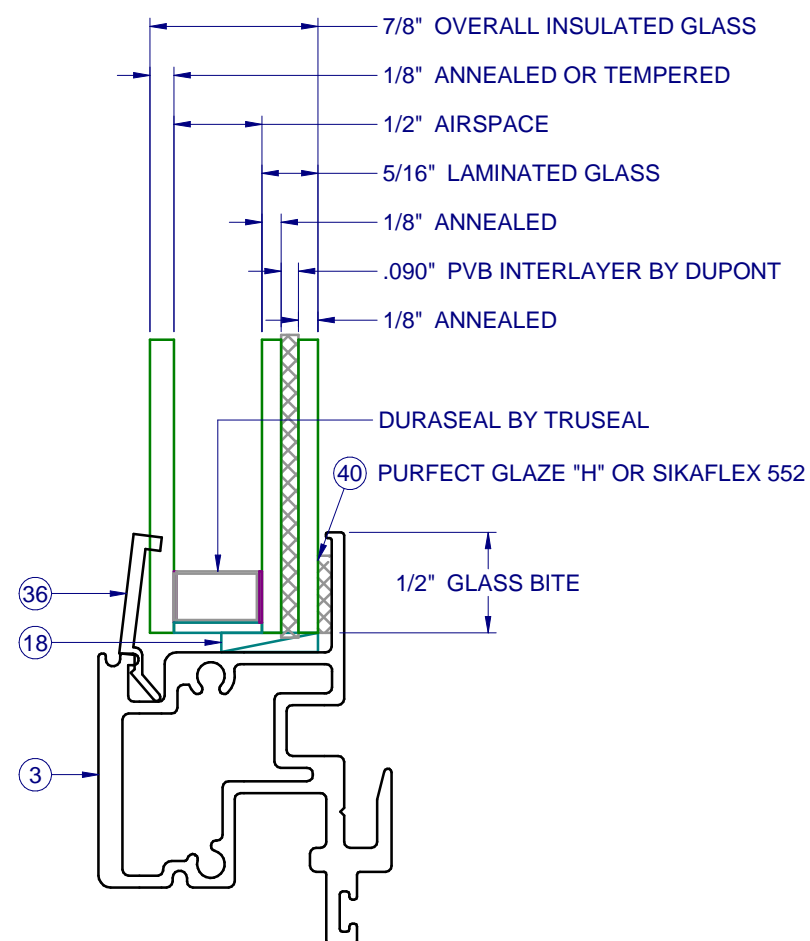
SHEET DESCRIPTION:
GENERAL NOTES AND ELEVATIONS

DRAWN BY: EMK	DATE: 11/12/15
DWG #: TDI-958	REV.: -
SCALE: 1:15	SHEET 1 OF 6

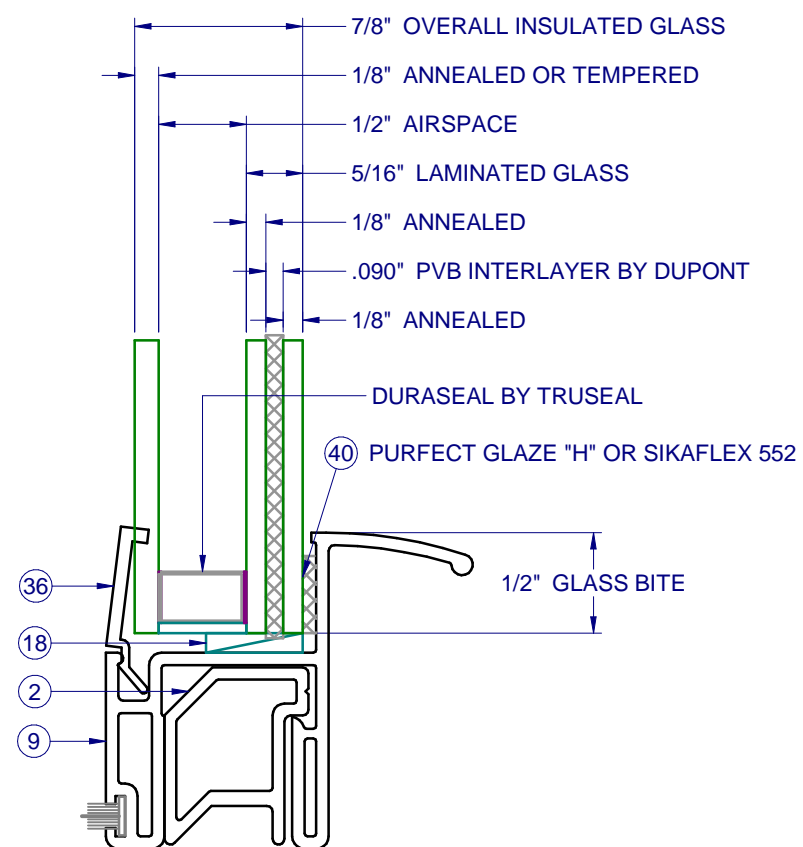
TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS.....1
GLAZING DETAILS.....2
SECTION VIEWS & ALT. FRAME.....3
EXTRUSIONS & B.O.M.....4
ANCHOR SCHEDULE & NOTES.....5
INSTALLATION DETAILS.....6

**8100 PVC
SINGLE HUNG
IMPACT**



FIXED LITE



SASH LITE

NO.:	DESCRIPTION:	BY:	DATE:



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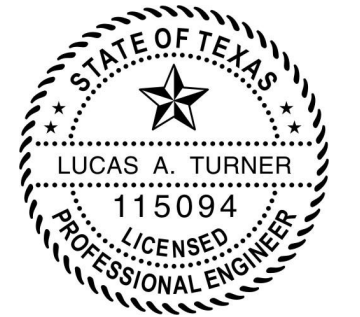
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GLAZING DETAILS

DRAWN BY: EMK	DATE: 11/12/15
DWG #: TDI-958	REV.: -
SCALE: 1:1	SHEET 2 OF 6

**8100 PVC
SINGLE HUNG
IMPACT**

NO.:	DESCRIPTION:	BY:	DATE:

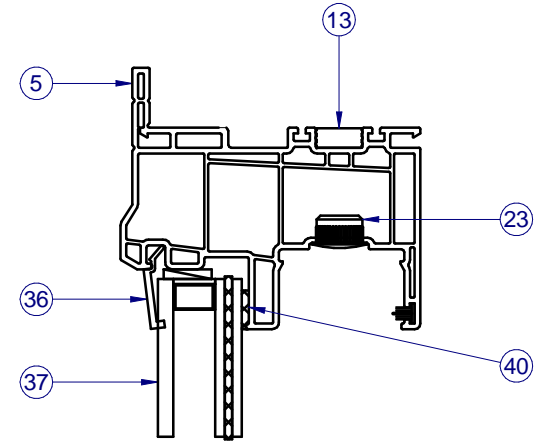


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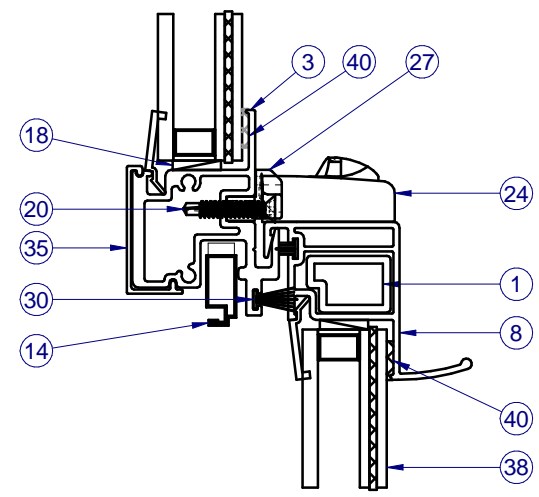
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SHEET DESCRIPTION:
SECTION VIEWS

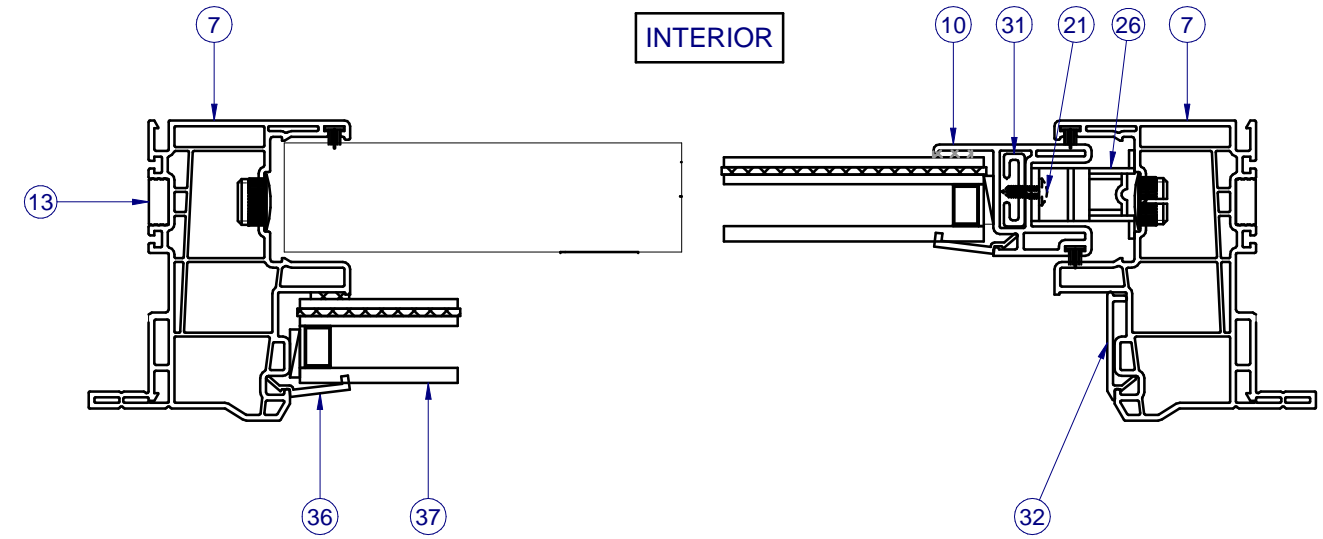
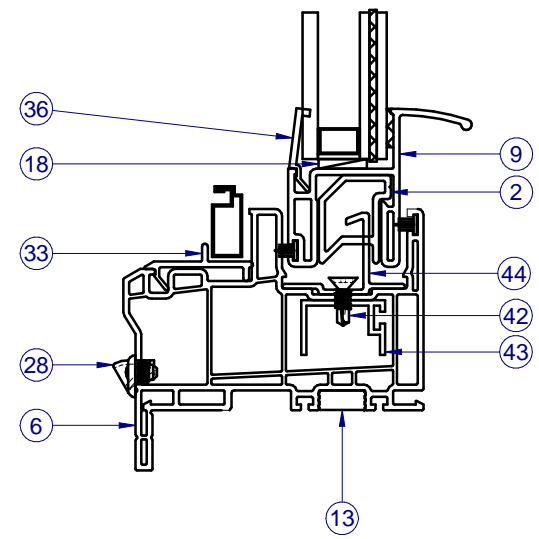
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DWG #: TDI-958	REV.: -
SCALE: 1:2	SHEET 3 OF 6



SECTION VIEW A-A

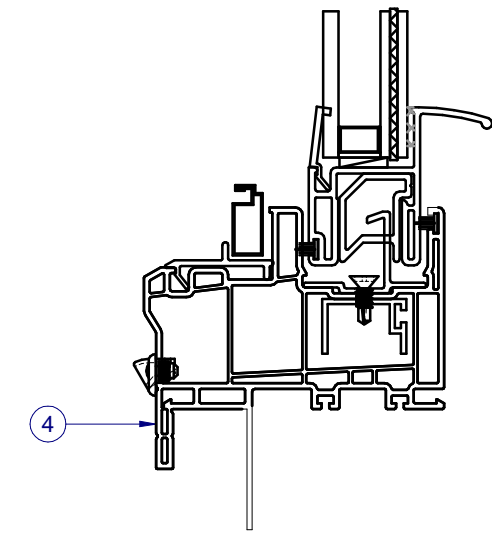


INTERIOR



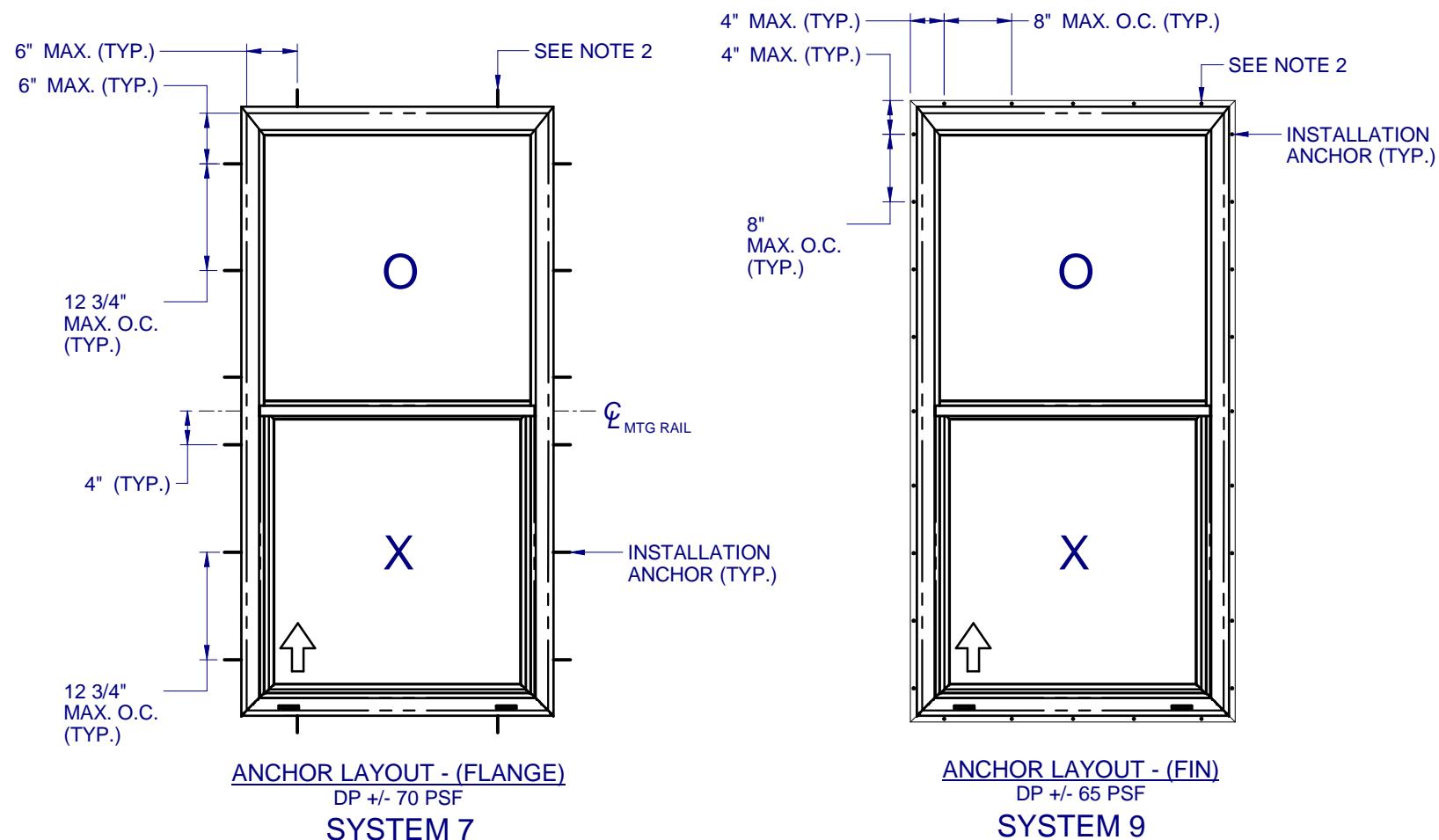
SECTION VIEW B-B

NOTE: LEFT SIDE SHOWS FIXED SECTION VIEW,
RIGHT SIDE SHOWS SASH SECTION VIEW.



SECTION VIEW C-C
ALTERNATE FIN FRAME

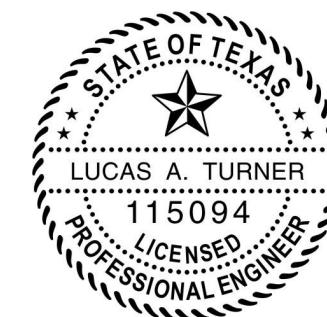
**8100 PVC
SINGLE HUNG
IMPACT**



NOTES:

1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION. SILL ANCHOR SPACING SAME AS HEAD.
2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 6.
4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 6.
6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS TO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND THE SUBSTRATE. INSTALLATIONS TO HOLLOW CMU REQUIRE THE USE OF 1X BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3" FOR MASONRY, 1" FOR WOOD AND METAL.
8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE 1, SHEET 6. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)

NO.:	DESCRIPTION:	BY:	DATE:



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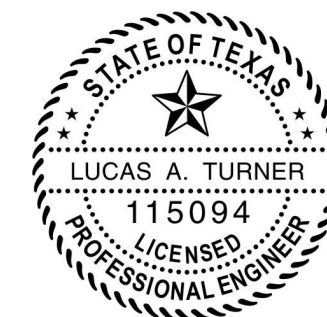
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SHEET DESCRIPTION:
ANCHOR SCHEDULE AND NOTES

DRAWN BY: EMK	DATE: 11/12/15
DWG #: TDI-958	REV.: -
SCALE: 1:20	SHEET 5 OF 6

**8100 PVC
SINGLE HUNG
IMPACT**

NO.:	DESCRIPTION:	BY:	DATE:



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9/29/2016

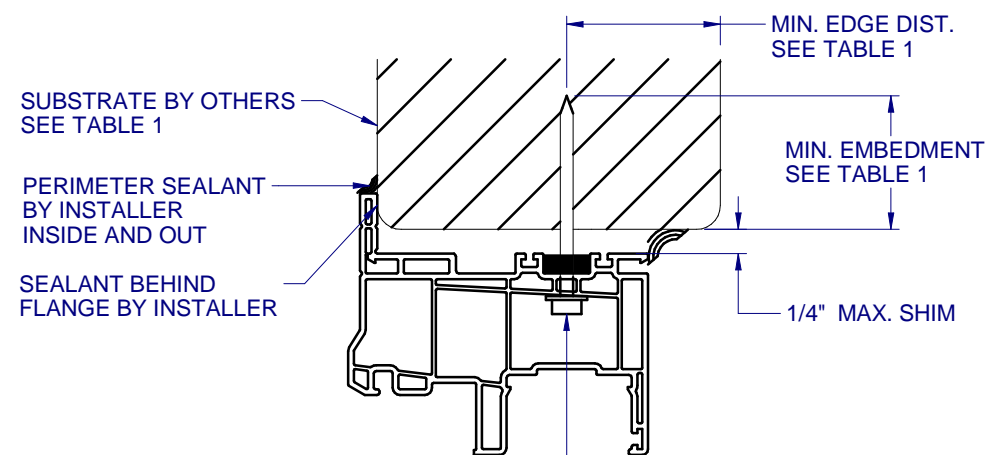
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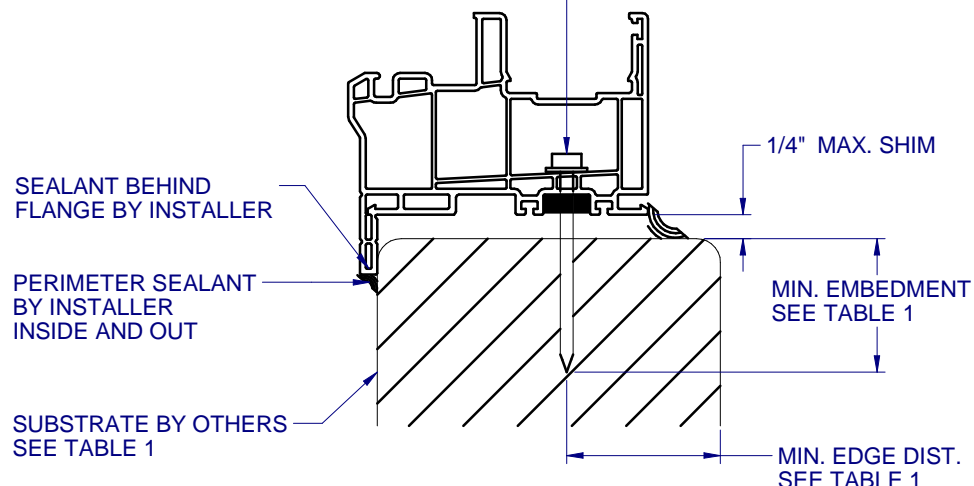
INSTALLATION DETAILS

DRAWN BY: EMK	DATE: 11/12/15
DWG #: TDI-958	REV.: -
SCALE: 1:2	SHEET 6 OF 6

TYPICAL HEAD ANCHORAGE



INSTALLATION ANCHOR
SEE TABLE 1



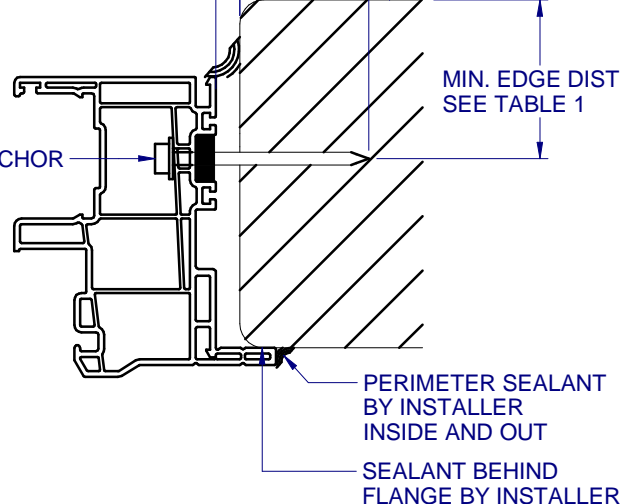
A VERTICAL SECTION
6 TYPICAL SILL ANCHORAGE

MIN. EMBEDMENT
SEE TABLE 1

1/4" MAX. SHIM

SUBSTRATE
BY OTHERS
SEE TABLE 1

INSTALLATION ANCHOR
SEE TABLE 1



B HORIZONTAL SECTION
6 TYPICAL JAMB ANCHORAGE

MIN. EDGE DIST.
SEE TABLE 1

1/4" MAX. SHIM

SUBSTRATE
BY OTHERS
SEE TABLE 1

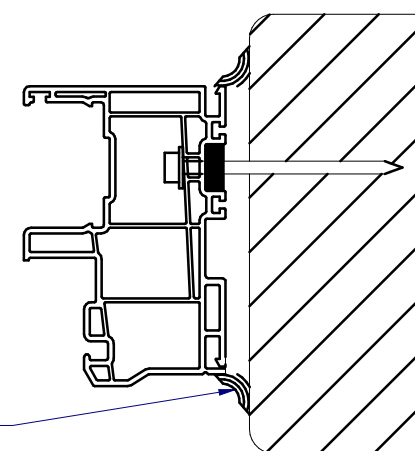
MIN. EMBEDMENT
SEE TABLE 1

PERIMETER SEALANT
BY INSTALLER
INSIDE AND OUT

INSTALLATION ANCHOR
SEE TABLE 1

SEALANT BEHIND
FIN BY INSTALLER

C HORIZONTAL SECTION
6 TYPICAL FIN ANCHORAGE
HEAD AND SILL SIMILAR FOR FIN INSTALLATION



PERIMETER SEALANT
BY INSTALLER
INSIDE AND OUT

D HORIZONTAL SECTION
6 BOX FRAME INSTALLATION
HEAD AND SILL SIMILAR FOR BOX INSTALLATION

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.

TABLE 1: APPROVED INSTALLATION FASTENERS

FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1-1/2"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-1/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 WOOD SCREW	1-3/8"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#8 WOOD SCREW	1-1/2"	7/16"