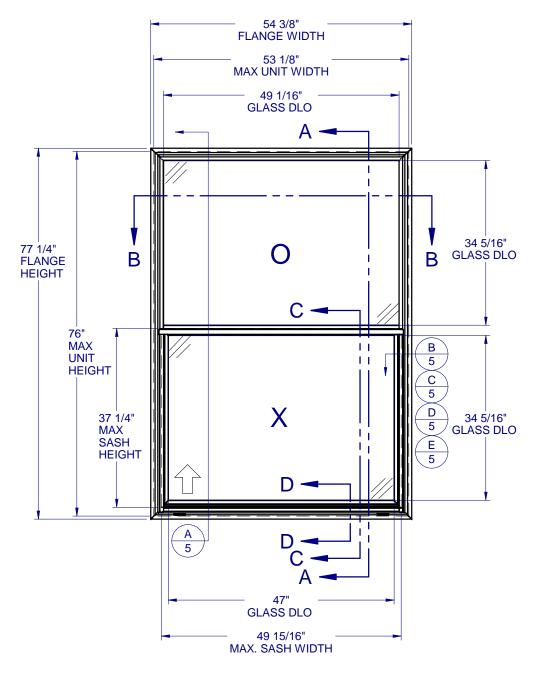
MODEL 6100 SYSTEM 2 SINGLE HUNG - LARGE MISSILE IMPACT

(SHOWN w/DIFFERENT OPTIONS)



SYSTEM 2 (CAR 138-561/138-1356) MAXIMUM ALLOWABLE DESIGN PRESSURE: +50/-50 PSF

TABLE OF CONTENTS

GENERAL NOTES & ELEVATIONS	1
SECTION VIEWS & GLAZING	2
EXTRUSIONS & B.O.M	3
ANCHOR SCHEDULE & NOTES	4
INSTALLATION DETAIL	

GENERAL NOTES:

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE REQUIREMENTS OF THE 2018 INTERNATIONAL BUILDING CODE (IBC) AND 2018 INTERNATIONAL RESIDENTIAL CODE (IRC).
- 2. GLAZING OPTIONS: (SEE SHEET 2)
- 3. CONFIGURATIONS: "O/X".
- 4. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. SEE SHEET 6 FOR ANCHOR DETAILS. WINDLOAD DURATION FACTOR Cd=1.6 WAS USED FOR WOOD ANCHOR CALCULATIONS.
- 5. PRODUCT APPROVED FOR IMPACT RESISTANCE. SHUTTERS ARE NOT REQUIRED.
- 6. ALL FRAMES AND VENTS FULLY WELDED. SMALL JOINT SEAM SEALANT USED AT FIXED MEETING RAIL AND JAMB.
- 7. SERIES / MODEL DESIGNATION SH-6100.
- 8. THE DESIGNATION X AND O STAND FOR THE FOLLOWING: X = OPERABLE SASH, O = FIXED SASH
- 9. SECTION CALLOUTS APPLY TO ALL ELEVATIONS IN A SIMILAR LOCATION.
- 10. EXTERNAL WEEP SLOT = $1/4 \times 1-1/2$ " LOCATED 5" FROM BOTH ENDS.



1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

6100 PVC SINGLE HUNG IMPACT

					_	
		06/13/22	03/24/22	3/21/17	DATE:	
		MS	MS	JML	BY:	
		C GENERAL NOTE 1	REVISED TO TDI REQUEST MS	REVISED TO TDI REQUEST JML	NO.: DESCRIPTION:	REVISIONS
		ပ	Ш	⋖	Š	



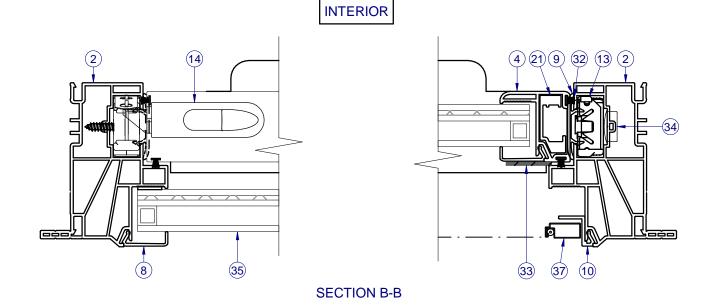
6/30/2022

LUCAS A. TURNER, P.E. TX PE # 115094 2428 OLD NATCHEZ TRC TRL CAMDEN, TN 38320 PH. 941-380-1574

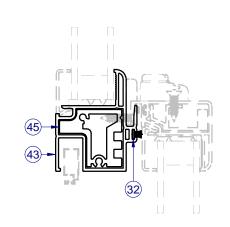
SHEET DESCRIPTION:

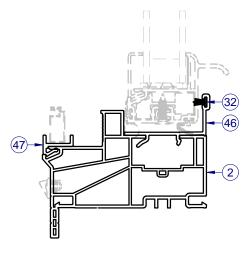
GENERAL NOTES AND ELEVATIONS

DRAWN BY:	DATE:
EMK	12/17/15
DWG #:	REV.:
TDI-1068	С
SCALE:	SHEET
1:20	1 OF 5

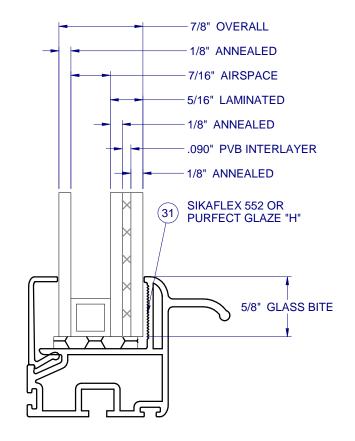


NOTE: LEFT SIDE SHOWS FIXED SECTION VIEW, RIGHT SIDE SHOWS SASH SECTION VIEW.

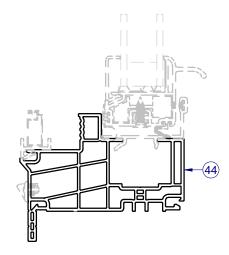








SYSTEM 2 SASH & FIXED



SECTION D-D DEEP POCKET UNI-FRAME

IOTES:

- FIN FRAME AVAILABLE FOR BOTH UNI-FRAME AND STANDARD FRAME TYPES.
- 880 BALANCERS AND DEEP POCKET UNI-FRAME (H-6193) REQUIRED FOR LARGER SASHES. (NOT SHOWN IN SECTION B-B)



1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

6100 PVC SINGLE HUNG IMPACT

		06/13/22	03/24/22	3/21/17	DATE:	
		MS	SW	JML	BY:	
		GENERAL NOTE 1	REVISED TO TDI REQUEST MS	REVISED TO TDI REQUEST JML	NO.: DESCRIPTION:	REVISIONS
		ပ	В	A	N 0	



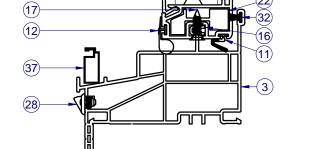
6/30/2022

LUCAS A. TURNER, P.E. TX PE # 115094 2428 OLD NATCHEZ TRC TRL CAMDEN, TN 38320 PH. 941-380-1574

SHEET DESCRIPTION:

SECTION VIEWS AND GLAZING DETAIL

DRAWN BY:	DATE:
EMK	12/17/15
DWG #:	REV.:
TDI-1068	С
SCALE:	SHEET
1:2	2 OF 5



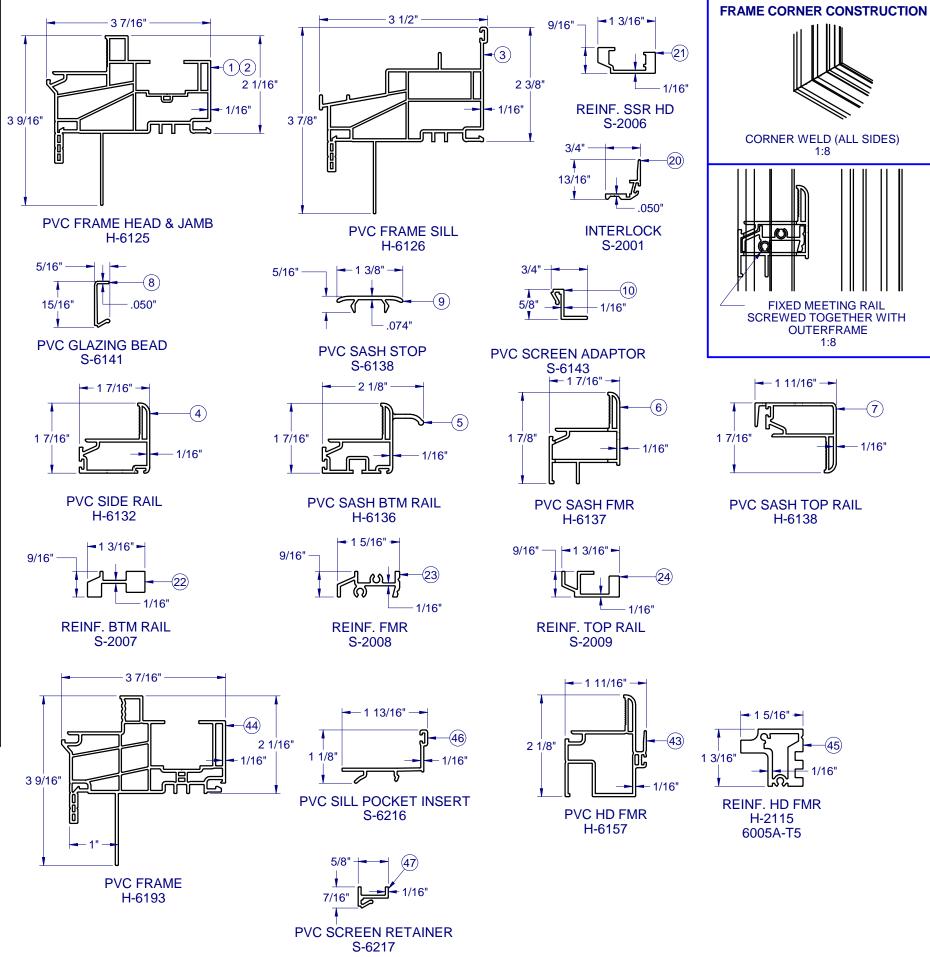
6 23 18 20 33

INTERIOR

SECTION A-A

NOTE: ITEMS NOT SHOWN FOR CLARITY: 38-41

ITEM	PART	DESCRIPTION	MATERIAL	VENDOR
1		HEAD, OUTERFRAME	PVC	ATN
2			PVC	ATN
3		JAMBS, OUTERFRAME	PVC	
4		SILL, OUTERFRAME SASH SIDE RAIL	PVC	ATN ATN
5				
		SASH BOTTOM RAIL	PVC	ATN
6		FIXED MEETING RAIL.	PVC	ATN
7		SASH TOP RAIL	PVC	ATN
8		GLAZING BEAD	PVC	ATN
9		SASH STOP	PVC	ATN
10		SCREEN ADAPTOR	PVC	ATN
11		WSTP, QLON BULB VINYL		AMESBURY
12	P-5471	WSTP, QLON BULB VINYL		AMESBURY
13		BALANCERS - CONSTANT FORCE RT 562		CALDWELL
14		SASH TILT LATCH	NYLON	CALDWELL
16		PIVOT BAR	SS	CALDWELL
17		#8 x 5/8 PHIL FLAT WHITE SMS	STEEL	FASTENAL
18		#8 X 3/4 PHIL FLAT tek	STEEL	FASTENAL
19		SETTING BLOCK	RUBBER	FRANK LOWE
20	S-2001	INTERLOCK RAIL	ALUM	ASCEND
21	S-2006	REINF, SASH SIDE RAIL, HD	ALUM	ASCEND
22	S-2007	REINF, BOTTOM RAIL	ALUM	ASCEND
23	S-2008	REINF, FMR	ALUM	ASCEND
24	S-2009	REINF, TOP RAIL	ALUM	ASCEND
26	P-3783	IMPACT LOCKS	NYLON	LAWRENCE
27	P-3784	IMPACT KEEPERS	NYLON	LAWRENCE
28	P-5420	WEEP COVER	NYLON	M&M
31		HOTMELT	SILICONE	TRUSEAL
32	P-3305	WSTP., .270 X 187, SOFT TOUCH FIN		ULTRAFAB
33	P-5425	WSTP, .200 X 5/8" X 5/8" DUST PLUG		ULTRAFAB
34	P-5421	HOLE PLUG	NYLON	
35	GLASS	SEE SHEET 2		
36	P-4638	#8 X 2-1/2 PHIL TRUSS tek	STEEL	FASTENAL
37		SCREEN FRAME	ALUM	FLA SCREEN
38		SCREEN CORNER KEY	NYLON	FLA SCREEN
39		SCREEN SPLINE		DAPA
40	P-3029			SUMMIT
41	P-3033	SCREEN SPRINGS		FLA SCREEN
42		BALANCERS - CONSTANT FORCE RT 880		
43	H-6157	HD FIXED MEETRING RAIL	PVC	VISION
44		UNI-FRAME, 880 BALANCERS	PVC	VISION
45		REINF, HD FMR	ALUM	KEYMARK
46	S-6216		PVC	VISION
47	S-6217	UNI-FRAME SCREEN RETAINER	PVC	VISION



CUSTOM WINDOW SYSTEMS

1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

6100 PVC SINGLE HUNG IMPACT

		06/13/22	03/24/22	3/21/17	DATE:	
		MS	SW	JML	BY:	
		C GENERAL NOTE 1	REVISED TO TDI REQUEST MS	REVISED TO TDI REQUEST JML	NO.: DESCRIPTION:	REVISIONS
		ပ	В	⋖	NO.	



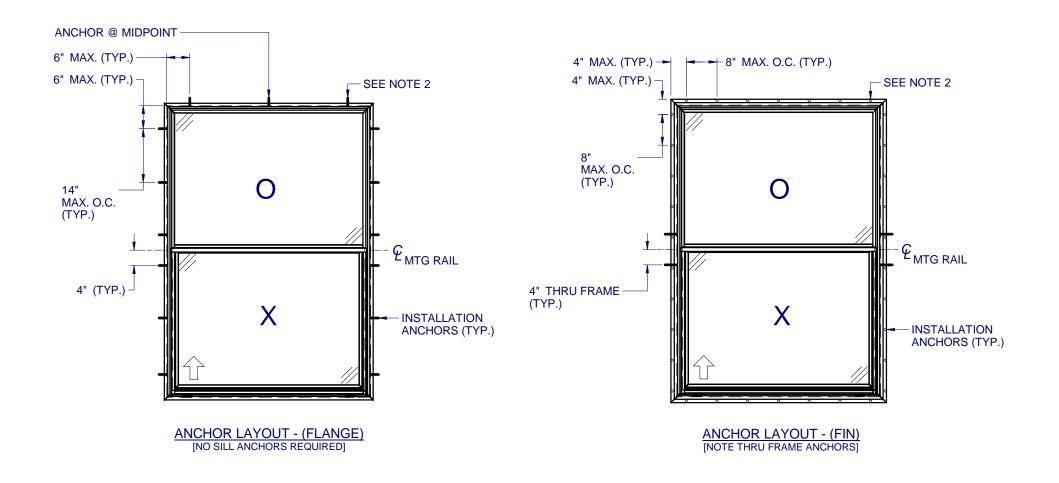
6/30/2022

LUCAS A. TURNER, P.E. TX PE # 115094 2428 OLD NATCHEZ TRC TRL CAMDEN, TN 38320 PH. 941-380-1574

SHEET DESCRIPTION:

BOM AND EXTRUSIONS

DRAWN BY:	DATE:
EMK	12/17/15
DWG #:	REV.:
TDI-1068	С
SCALE:	SHEET
1:2	3 OF 5



NOTES:

- 1. INSTALL ONE ANCHOR AT EACH INSTALLATION LOCATION.
- 2. SHIM AS REQ AT EACH INSTALLATION ANCHOR USING LOAD BEARING SHIMS. MAX. ALLOWABLE SHIM STACK TO BE 1/4". USE SHIMS WHERE SPACE GREATER THAN 1/16" IS PRESENT. LOAD BEARING SHIMS SHALL BE CONSTRUCTED OF HIGH DENSITY PLASTIC OR BETTER. WOOD SHIMS ARE NOT ALLOWED.
- 3. ANCHOR TYPE, SIZE, SPACING AND EMBEDMENT SHALL BE AS SPECIFIED IN THESE DRAWINGS, SEE TABLE 1, SHEET 5.
- 4. ALL INSTALLATION ANCHORS MUST BE MADE OF OR PROTECTED WITH A CORROSION RESISTANT MATERIAL OR COATING. DISSIMILAR METALS OR MATERIALS IN CONTACT WITH PRESSURE TREATED WOOD MUST BE PROTECTED TO PREVENT REACTION.
- 5. INSTALLATION ANCHORS SHALL BE IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM SPECIFIED IN TABLE 1, SHEET 5.
- 6. ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. FOR CONCRETE/CMU OPENINGS, EMBEDMENT SHALL BE BEYOND WOOD BUCKS, IF USED, INTO SUBSTRATE. INSTALLATIONS INTO SOLID CONCRETE OR GROUT-FILLED CMU MAY INCLUDE BUT DO NOT REQUIRE 1X WOOD BUCKS BETWEEN THE PRODUCT AND SUBSTRATE. INSTALLATIONS INTO HOLLOW CMU REQUIRE THE USE OF 1X WOOD BUCKS BETWEEN THE PRODUCT AND SUBSTRATE.
- 7. A MINIMUM CENTER-TO-CENTER SPACING SHALL BE MAINTAINED BETWEEN ALL FASTENERS: 3-9/16" FOR MASONRY, 1" FOR WOOD AND METAL.
- 8. WOOD OR MASONRY OPENINGS, BUCKS AND BUCK FASTENERS SHALL BE PROPERLY DESIGNED BY THE ARCHITECT OR ENGINEER OF RECORD AND INSTALLED TO TRANSFER WIND LOADS TO THE STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS AS SHOWN IN TABLE1, SHEET 5. CONCRETE AND MASONRY SUBSTRATES MAY NOT BE CRACKED.
- 9. SEALING AND FLASHING STRATEGIES FOR OVERALL WATER RESISTANCE OF INSTALLATION SHALL BE DONE BY OTHERS FOLLOWING THE CURRENT VERSION OF THE REFERENCE DOCUMENTS: FMA/AAMA 100(FIN WINDOWS), FMA/AAMA 200(FLANGE WINDOWS), FMA/WDMA 250(BOX WINDOWS), FMA/AAMA/WDMA 300(EXTERIOR DOORS)



1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

6100 PVC SINGLE HUNG IMPACT

		06/13/22	03/24/22	3/21/17	DATE:	
		MS	MS	JML	BY:	
		C GENERAL NOTE 1	REVISED TO TDI REQUEST MS	REVISED TO TDI REQUEST JML	NO.: DESCRIPTION:	REVISIONS
		ပ	В	A	NO.:	



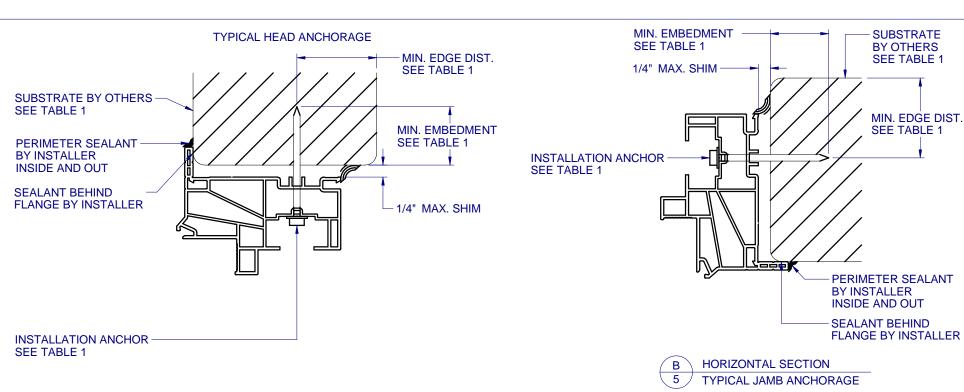
6/30/2022

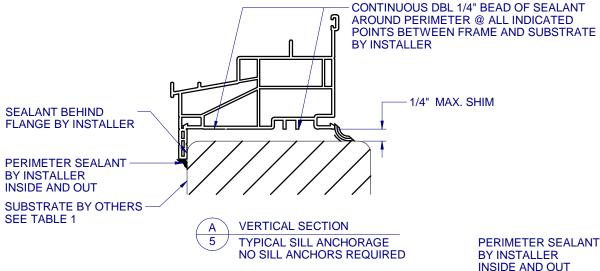
LUCAS A. TURNER, P.E. TX PE # 115094 2428 OLD NATCHEZ TRC TRL CAMDEN, TN 38320 PH. 941-380-1574

SHEET DESCRIPTION:

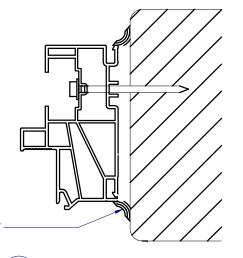
ANCHOR SCHEDULE AND NOTES

DRAWN BY:	DATE:
EMK	12/17/15
DWG #:	REV.:
TDI-1068	С
SCALE:	SHEET
1:25	4 OF 5





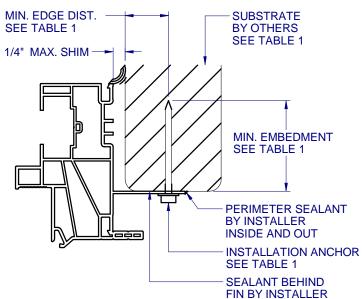
NOTE: UNIF-FRAME OPTIONS NOT SHOWN.



D HORIZONTAL SECTION

BOX FRAME INSTALLATION SIMILAR FOR HEAD AND SILL FOR BOX INSTALLATION

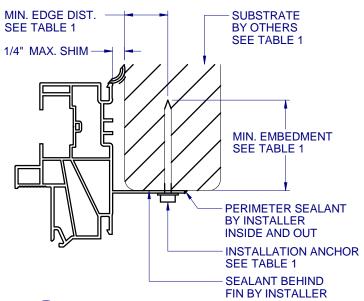
FRAME TYPE	SUBSTRATE TYPE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DIST.
FLANGE	CONCRETE (2.0 KSI MIN.)	3/16" ITW TAPCON	1"	1-1/8"
FLANGE	HOLLOW OR GROUT-FILLED CMU (117 PCF MIN.)	3/16" ITW TAPCON	1"	2"
FLANGE	CONCRETE (2.85 KSI MIN.)	3/16" ELCO ULTRACON	1"	1"
FLANGE	GROUT-FILLED CMU (ASTM C-90)	3/16" ELCO ULTRACON	1-3/4"	2-1/2"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	3/16" ITW TAPCON OR ELCO ULTRACON	1-3/8"	7/8"
FLANGE	2X MIN. SOUTHERN PINE (G=0.55)	#10 PHILLIPS PH SHEET METAL SCREW W/ WASHER COMBO	2"	7/8"
FLANGE	16 GAUGE (0.060") MIN. STEEL STUD (33 KSI YIELD MIN)	#10-16 HILTI KWIK-FLEX OR ITW TEKS SELF-DRILLING SCREW	FULL THREAD THRU 0.060"	7/16"
FLANGE	1/8" ALUM. (6063-T5 MIN.) OR 1/8" STEEL (33 KSI MIN.)	#10 GRADE 5 SELF-TAPPING / DRILLING SCREW	FULL THREAD THRU 0.125"	7/16"
FIN	2X MIN. SOUTHERN PINE (G=0.55)	#10 PHILLIPS PH SHEET METAL	2"	1/2"



C HORIZONTAL SECTION

TYPICAL FIN ANCHORAGE
HEAD AND SILL SIMILAR FOR FIN INSTALLATION

NOTE: ADDTIONAL THRU-FRAME ANCHORS (AS SHOWN IN DET. B/5) REQ'D AT MTG RAIL. SEE SHEET 4 ANCHOR LAYOUT.



E HORIZONTAL SECTION

TYPICAL FIN ANCHORAGE HEAD AND SILL SIMILAR FOR FIN INSTALLATION

NOTE: ADDTIONAL THRU-FRAME ANCHORS (AS SHOWN IN DET. B/6) REQ'D AT MTG RAIL. SEE SHEET 5 ANCHOR LAYOUT.

FLANGE REMOVAL NOTE: PARTIALLY OR FULLY REMOVING THE FLANGE, UP TO AND INCLUDING A BOX-FRAME APPLICATION IS ACCEPTABLE PROVIDED:

- MIN. 1/4" FILLET OF CONSTRUCTION-GRADE ADHESIVE CAULK IS APPLIED INSIDE AND OUT, FULL PERIMETER, BY INSTALLER.
- PRODUCT ANCHORAGE IS IN ACCORDANCE WITH REQUIREMENTS AS SHOWN FOR FLANGE WINDOWS.



1900 SW 44TH AVE. OCALA, FLORIDA 34474 WWW.CWS.CC

6100 PVC SINGLE HUNG IMPACT

C GENERAL NOTE 1 MS B REVISED TO TDI REQUEST MS A REVISED TO TDI REQUEST JML NO.: DESCRIPTION: BY: REVISIONS			06/13/22	03/24/22	3/21/17	DATE:		
C GENERAL NOTE 1 B REVISED TO TDI REQUEST A REVISED TO TDI REQUEST IO.: DESCRIPTION: REVISIONS			MS	MS	JML	BY:		
			GENERAL NOTE 1				REVISIONS	



6/30/2022

LUCAS A. TURNER, P.E. TX PE # 115094 2428 OLD NATCHEZ TRC TRL CAMDEN, TN 38320 PH. 941-380-1574

SHEET DESCRIPTION:

INSTALLATION DETAILS

D:	DRAWN BY:	DATE:
	EMK	12/17/15
	DWG #:	REV.:
	TDI-1068	С
	SCALE:	SHEET
	1:2	5 OF 5