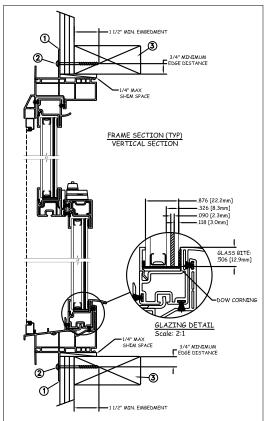
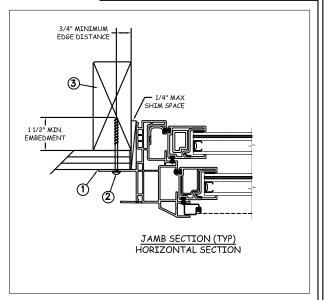
TYPICAL ELEVATION WITH FASTENER SPACING



NAIL FIN INSTALLATION



Max Frame	DP RATING	IMPACT	
108 x 72	+50/-55	УES	
WINDZONE 3			

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener though the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

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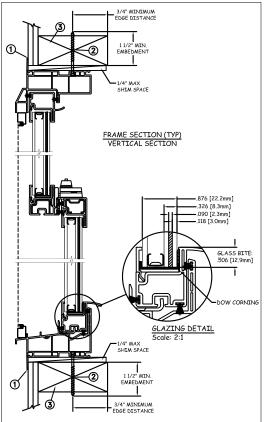
General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kuraray 3.0mm annealed insulating glass.
- 4. Use structural or composite shims where required.

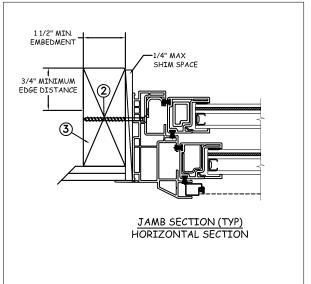




TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME INSTALLATION



Max Frame	Max Frame DP RATING IMPACT		
108 x 72	+50/-55	УES	
WINDZONE 3			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the frame with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

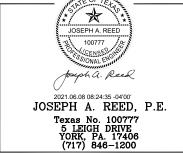
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

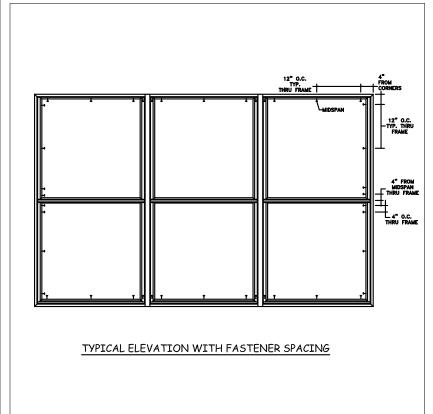
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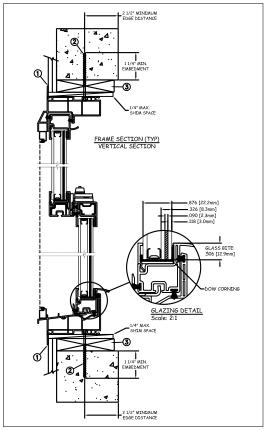


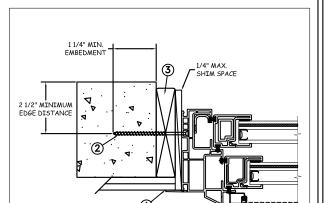
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
- 4. Use structural or composite shims where required.











MASONRY INSTALLATION

JAMB SECTION (TYP)
HORIZONTAL SECTION

Max Frame	DP RATING	IMPACT	
108 x 72	+50/-55	УES	
WINDZONE 3			

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fastener through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete (min. f'c = 3000 psi) or masonry (per ASTM = C-90).
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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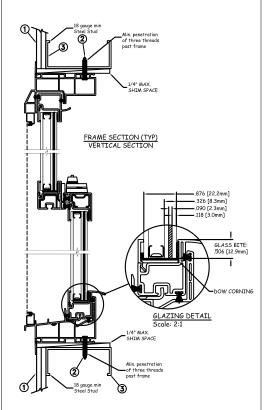


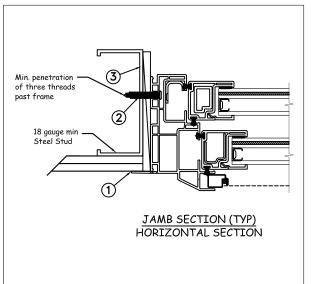
- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC), the 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kuraray 3.0mm annealed insulating glass.
- 4. Use structural or composite shims where required.



	05/07/2021	TET THATER	T		3250 Lakeport Blv	
DRAWN BY: J.HAWKINS	SCALE: NTS	JELD WEI	A		ath Falls, OR. 9760 ne: (800) 535-393	
CHECKED BY: N.STRAHM	TITLE:				0.4	
APPROVED BY: J.GOOSSEN	Premium	Vinyl Tilt Double Hung W	indov	v XX	(X - Impact	
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REPORT No: H8907 06-301-4	7-R0	CAD DWG, No.; Prom\/inv\TDHYYY Cort	REV:	Α	SHEET 3 OF 4	

TYPICAL ELEVATION WITH FASTENER SPACING





STEEL INSTALLATION

Max Frame	DP RATING	IMPACT	
108 x 72	+50/-55	УES	
WINDZONE 3			

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. For anchoring into metal framing, use #10 TEK Self Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Locate anchors as shown in elevations and installation details. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kuraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.



