

## Product Evaluation

MU30 | 1019

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

**Evaluation ID:** MU-30

**Effective Date:** October 1, 2019

**Re-evaluation Date:** October 2023

**Product Name:** Muller Window Assemblies for Aluminum Windows using a clipped 2" x 4" Aluminum Tube Mullion, Impact Resistant

**Manufacturer:** WinDoor Incorporated  
7500 Amsterdam Drive  
Orlando, FL 32832  
(407) 481-8400

### General Description:

This evaluation report is for muller windows using extruded aluminum mullions manufactured by WinDoor Incorporated.

Mull the windows together using either vertical or horizontal aluminum mullions.

The muller window assemblies evaluated in this report are for impact resistant windows manufactured by WinDoor Incorporated and listed in TDI evaluation reports.

### Mullion Components:

**Mullion:** Manufactured from 6063-T6 aluminum. The dimensions are shown on the approved drawing

**Mullion Components (continued):**

**Hat Clip:** Manufactured from 6063-T6 aluminum. The dimensions are shown on the approved drawing

**Flat Hat Clip:** Manufactured from 6063-T6 aluminum. The dimensions are shown on the approved drawing

**Channel Clip:** Manufactured from 6063-T6 aluminum. The dimensions are shown on the approved drawing

**Limitations:**

**Fabrication and Assembly:** The mullioned assembly may be mullioned together at the factory and shipped as a complete assembly or they may be mullioned together at the job site.

**Design Drawings:**

Construct and install the mullioned assembly in accordance with one or more of the design drawings based on the configuration of the mullioned assembly:

Drawing No. 08-02371, sheets 1 through 7 of 7, titled "2" x 4" Tube Mullion Impact," dated January 29, 2015. Signed and sealed by Luis R. Lomas, P.E. on January 30, 2015.

This evaluation report will refer to the stated drawings to as "Approved Drawings."

Maintain a copy of the approved drawings at the job site.

**Maximum Window Sizes:**

The height and width of each individual window in the mullioned assembly must not exceed the maximum allowable height and width specified on the certification program labels for the individual windows.

The maximum allowable dimensions for windows in the mullioned assembly must be as specified on the approved drawings.

**Design Pressure Rating:**

The design pressure rating for the mullioned assembly is dependent on the mullion load rating based on the mullion span, the dimensions of the individual windows in the mullioned assembly, and the design pressure rating for the individual windows in the mullioned assembly.

Refer to the approved drawings to determine the mullion load rating for the mullioned assembly based on the configuration of the mullioned assembly.

Use the following procedure to determine the design pressure rating for the mullioned window assembly:

1. Determine design pressure rating for the mullion using the Design Pressure Rating charts in the approved drawings. **NOTE:** In no case must the maximum allowable dimensions of the individual windows, as specified on the certification program labels and in the TDI product evaluation reports, exceed the dimensions in the approved drawings.
2. Review the design pressure rating on the certification program label and in the TDI product evaluation report for each individual window of the mullied assembly.
3. If the design pressure rating for each individual window of the mullied assembly is greater than the design pressure rating for the mullions determined from the approved drawings, then the design pressure rating of the mullied assembly is the design pressure capacity determined from the table in the approved drawings.
4. If the design pressure rating for any of the individual windows is less than the design pressure rating determined from the approved drawings, then the design pressure rating of the mullied assembly must be the design pressure rating of the lowest rated individual window in the assembly.

**Impact Resistance:**

Use the mullions with impact resistant windows.

If using mullions with impact resistant windows, then the mullied window assemblies will not require protection with an impact protective system.

Refer to the TDI evaluation reports for each of the windows in the mullied assembly to determine the locations where the mullied window assemblies can be used.

**Product Identification:**

A certification program label will be affixed to each individual window of the mullied assembly.

Refer to the TDI evaluation report for each individual window in the mullied assembly for the information specified on the certification program label.

**NOTE:** The certification program label is for the performance characteristics of the individual windows in the mullied assembly and not for the mullied assembly. The design pressure rating for the mullied assembly is as specified in the Limitations Section of this evaluation report.

**Installation Instructions:**

**General:** Install the mullied assembly in accordance with the manufacturer's installation instructions, the approved drawings, and this evaluation report. Detailed drawings and installation instructions are available from the manufacturer.

**Attachment of Window Frames to Mullions:** Anchor the window frames to the mullions with fasteners. Refer to the details shown in the approved drawings for the attachment of the window frames to the mullions.

**Attachment of Mullied Assembly to Wall Framing:** The TDI evaluation reports specify the requirements for the wall framing for the individual windows and as specified in the approved drawings. Secure the mullied assembly to the wall framing using the type, size, quantity, and spacing of fasteners as specified in the TDI evaluation reports for the individual windows. Where a window unit joins with a mullion, use the mullion location as a point of reference for locating fasteners at window corners.

**Attachment of Mullions to Wall Framing:** Secure the mullions to the wall framing with the appropriate anchor clip as shown on the approved drawing.

**Attachment of Mullions to Mullions:** Secure the mullions to other mullions using the appropriate anchor clip as shown on the approved drawing.

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC, the IBC, and the Texas Revisions.