

NOTES:

1. GLAZING OPTION - .125" MINIMUM ANNEALED DSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER IN TOP SECTION ONLY (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC DESIGN PRESSURES SHOWN ON THIS DRAWING. FOR THE VERTICAL RAISED PANEL GLAZING SHALL HAVE A DAYLIGHT OPENING OF 11.375" X 16.25" AND A MINIMUM OF (8) #8x1" SCREWS (2X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) AND FOR THE HORIZONTAL RAISED PANEL GLAZING SHALL HAVE A DAYLIGHT OPENING OF 24.375" X 6.5" AND A MINIMUM OF (8) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 1X ALONG THE VERTICAL). REFER TO DETAIL E ON SH. 3. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGION.

2. VINYL OR WOOD DOOR STOP-MOLDING NAILED WITH 6D COMMON NAILS ON 6" MAXIMUM SPACING MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16".

3. SLIDE LOCK OR DRAWBAR OPERATOR REQUIRED.

4. SECTION SHALL BE CONSTRUCTED WITH FOAMED IN PLACE POLYURETHANE FOAM INSULATION CHEMICALLY BONDED TO A MINIMUM .070" FIBERGLASS FACER AND 27 GA STEEL BACKER.

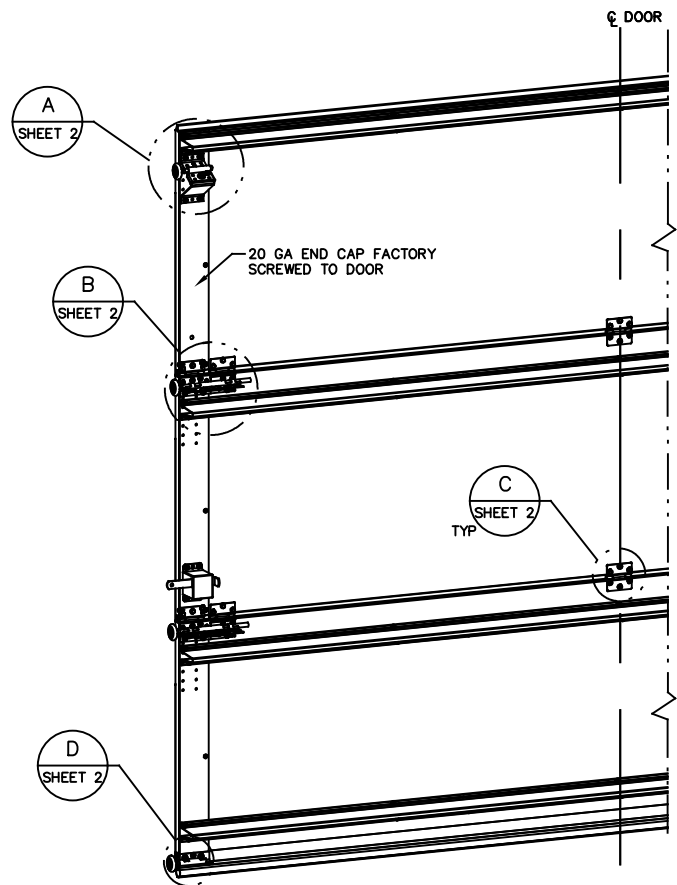
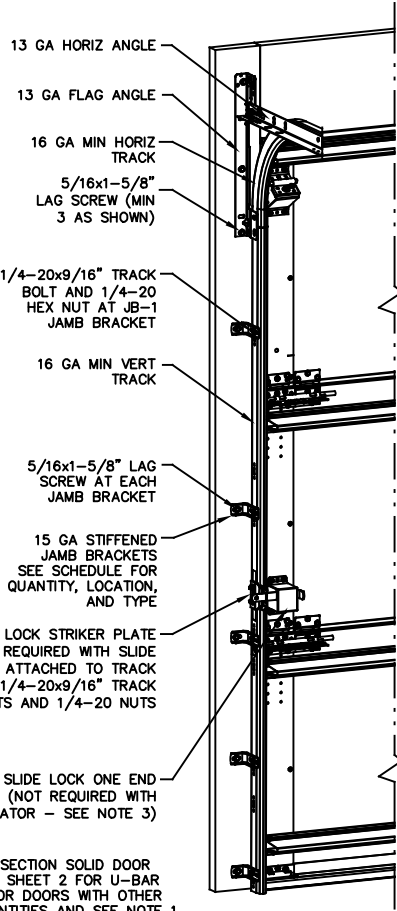
5. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.

6. DOOR JAMB TO BE MINIMUM 2x4 SOUTHERN PINE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.

7. SECTION SHALL HAVE A 5" 25 GA STEEL BACKUP PLATE ACROSS THE TOP OF EACH SECTION.

8. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.

NOTE: (3) SECTION SOLID DOOR SHOWN. SEE SHEET 2 FOR U-BAR LOCATIONS FOR DOORS WITH OTHER SECTION QUANTITIES AND SEE NOTE 1 THIS SHEET FOR GLAZING OPTION.



REVISIONS
PCR 32177 REV A ADDED ORACLE MODEL NUMBERS 10/28/19
PCR 32442 REV B ADDED NYLON BALL BEARING ROLLER OPTION. JQ 9/17/20
C UPDATED PER PCR32744. UPDATED REV LEVELS TO ALPHABETICAL 12/8/21 SW

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE		
MAX DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
8'-0"	ALL	+91.6/-105.2
9'-0"	ALL	+103.1/-118.4

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
7'-0"	3	5	2" (JB), 14" (JB), 29-1/2" (JB), 44" (JB), 63-1/4" (JB)
8'-0"	4	6	2" (JB), 14" (JB), 23" (JB), 34" (JB), 46" (JB), 66-1/2" (JB)
> 8'-0"			SEE NOTE BELOW

NOTE:
(JB-1) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT.
(QI) FOLLOWING DIMENSION DENOTES QUICK INSTALL JAMB BRACKET INSTALLED IN BUTTERFLY SLOT. NO ADDITIONAL HARDWARE NEEDED TO ATTACH TO TRACK.
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

NOTE: COMPLIES WITH IBC/IRC 2018.

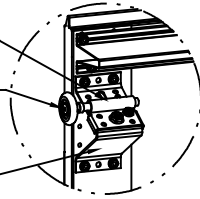
JOHN E. SCATES, PE
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2501 SOUTH STATE HIGHWAY 121
SUITE 200 LEWISVILLE, TX 75067
(800) 275-3920

STATIC PRESSURE RATINGS		APPROVED SIZES	SCALE: N.T.S.	SIZE: A
DESIGN (PSF):	+22.90/-26.30	MAX WIDTH: 9'-0"	DATE	NAME
TEST (PSF):	+34.35/-39.45	MAX HEIGHT: 10'-0"	DRAWN	GRT
IMPACT/CYCLIC RATED (YES/NO):	NO	MAX SECTION HEIGHT: 28"	CHECKED	
MODEL 980, 7800			SHEET 1 OF 3	
			DRAWING PART NO.	REV.
			411357	C

13 GA ROLLER SLIDE
ATTACHED TO BRACKET
WITH 5/16-18 BOLT & NUT
IN CENTER SLOT AND
1/4-20x9/16" TRACK BOLT
& 1/4-20 HEX NUT
THROUGH ANY TWO
ALIGNING HOLES

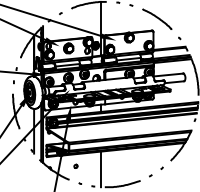


DETAIL A

2" STEEL ROLLER WITH 4"
STEM. OPTIONAL NYLON BALL
BEARING ROLLER AVAILABLE.

13 GA COMMERCIAL 'A'
FRAME TOP BRACKET
ATTACHED WITH (4)
1/4-14x7/8" SELF
DRILLING CRIMPITITE
SCREWS

(2) 15 GA HINGE LEAFS
ATTACHED WITH (3)
1/4-14x5/8" CRIMPITITE
SCREWS EACH



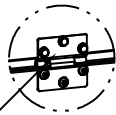
DETAIL B

14 GA HINGE BASE
FACTORY ATTACHED TO
DOOR WITH (5)
1/4-14x1/2" SELF DRILLING
CRIMPITITE SCREWS

2" STEEL ROLLER WITH 9" 1144
GRADE OR EQUIVALENT STEM.
OPTIONAL NYLON BALL
BEARING ROLLER AVAILABLE.

13 GA ROLLER SLIDE FACTORY
RIVETED TO HINGE BASE

13 GA REINFORCING BRACKET
ATTACHED TO HINGE BASE WITH (2)
1/4-20x5/8" CARRIAGE BOLTS &
1/4-20 HEX NUTS AND ATTACHED
TO DOOR WITH (2) 1/4-14x7/8"
SELF DRILLING CRIMPITITE SCREWS



DETAIL C

15 GA HINGE ATTACHED WITH (3)
FIELD ATTACHED 1/4-14x5/8"
CRIMPITITE SCREWS AND (3)
FACTORY ATTACHED 1/4-14x1/2"
SELF DRILLING CRIMPITITE SCREWS

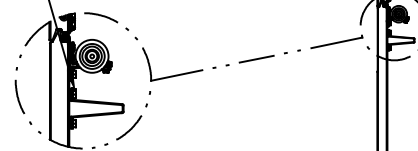
12 GA BOTTOM BRACKET FACTORY
ATTACHED WITH (2) 1/4-14x1/2"
SELF DRILLING CRIMPITITE SCREWS
AND (1) 1/4-14x5/8" TAMPER
RESISTANT SCREW



DETAIL D

U-BAR
ALIGNMENT
LINES ON
END CAPS

ALL U-BARS SHALL BE ATTACHED WITH (1)
FASTENER AT EACH HOLE LOCATION (MINIMUM OF
(10) FASTENERS EACH U-BAR). ALL FASTENERS
USED TO ATTACH U-BARS SHALL BE 1/4-14x1/2"
SELF DRILLING CRIMPITITE SCREWS EXCEPT AT
ENDS WHICH SHALL BE 1/4-14x7/8" SELF
DRILLING CRIMPITITE SCREWS.



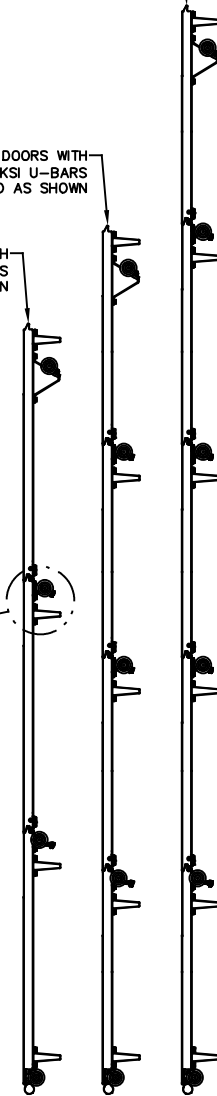
NOTE: U-BARS SHALL BE INSTALLED LEVEL
ACROSS DOOR. THE U-BAR ON THE TOP OF EACH
SECTION SHALL HAVE THE BOTTOM OF THE U-BAR
ALIGNED WITH THE LINE ON THE TOP PART OF
THE END CAP (EXCEPT THE TOP OF THE TOP
SECTION). THE U-BAR ACROSS THE BOTTOM OF
EACH SECTION SHALL HAVE THE BOTTOM OF THE
U-BAR ALIGNED WITH THE LINE ON THE LOWER
PART OF THE END CAP. SEE DETAIL B THIS
SHEET.

U-BAR LOCATIONS

(5) SECTION DOORS WITH
(6) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(4) SECTION DOORS WITH
(5) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN

(3) SECTION DOORS WITH
(4) 3" 20 GA 80 KSI U-BARS
LOCATED AS SHOWN



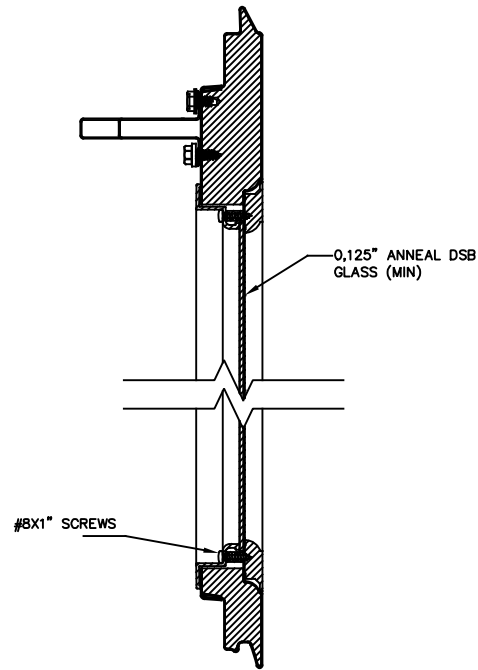
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IMPACT/CYCLIC RATED (YES/NO): NO		MAX SECTION HEIGHT: 28"	CHECKED				
MODEL 980, 7800				SHEET 2 OF 3			
				DRAWING PART NO. 411357			REV. C



NON-IMPACT FRAME
(STATIC RATED)

DETAIL E

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MODEL 980, 7800				SHEET 3 OF 3			
				DRAWING PART NO.		REV.	
				411357		C	