



## Supplemental Instructions

### Rib Doors: Commercial

|  |   |
|--|---|
|  <b>CAUTION</b> | <p><b>Higher wind pressures and larger doors require additional reinforcement.</b></p> <p><b>Premature failure of door system may result from improper application.</b></p> <p><b>See chart in lower left corner of drawing sheet one for the approved wind pressures and door sizes.</b></p> |
|--|---|

|  |  |
|--|--|
|  <b>WARNING</b> | <p><b>These supplemental instructions do not contain basic door installation steps and related safety information.</b></p> <p><b>Failure to follow basic installation steps and related safety information may result in injury or death.</b></p> <p><b>Door installers must follow a primary instruction manual for basic door installation steps and related safety information.</b></p> |
|--|--|

The correct selection of door and framing materials in adherence with local building code directives is the responsibility of the building owner/designer. Use of a reinforced garage door does not constitute automatic compliance with any building code. Local building code officials determine compliance criteria.

A locking system must be installed if the door is not electrically operated.

See drawing for stop molding requirements, when door is not more than 1" wider than opening. When using stop molding, secure molding with minimum 8d nails or 2-1/2" long screws.

Professional Engineer's seal provided only for verification of wind load construction details. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

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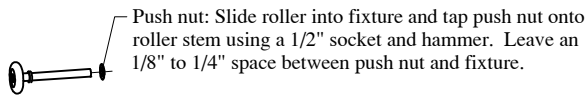
# For Use With Drawing Number Z5-18-61317

## Strut Placement

| Section Number | Door Height                    |                                |                                |                                |                                |                                |                                |                                |                                |
|----------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
|                | 6'-0" to 8'-0"                 | 8'-3" to 10'-0"                | 10'-3" to 12'-0"               | 12'-3" to 14'-0"               | 14'-3" to 16'-0"               | 16'-3" to 18'-0"               | 18'-3" to 20'-0"               | 20'-3" to 22'-0"               | 22'-3" to 24'-0"               |
| 12             | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B |
| 11             | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 10             | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 9              | N/A                            | N/A                            | N/A                            | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 8              | N/A                            | N/A                            | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 7              | N/A                            | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 6              | N/A                            | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 5              | N/A                            | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 4              | 1 at Detail A<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 3              | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 2              | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B | 1 at Detail C<br>1 at Detail B |
| 1              | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D | 1 at Detail C<br>1 at Detail D |

### Push Nut Detail (use on all rollers)

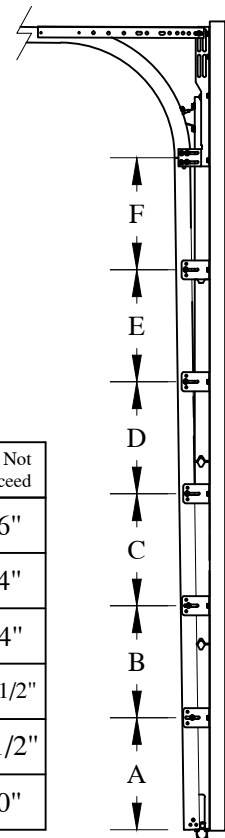
- use 3/8" I. D. on bottom fixture roller stem
- use 7/16" I. D. on end hinge and top fixture roller stems



### Track Bracket Spacing

Track bracket spacing shown for doors up to four sections high. Additional door sections may be added for maximum door height depicted on line drawing. Track brackets must be added (per track) for each section and spaced at a distance not greater than the corresponding section height (see line drawing for required quantities).

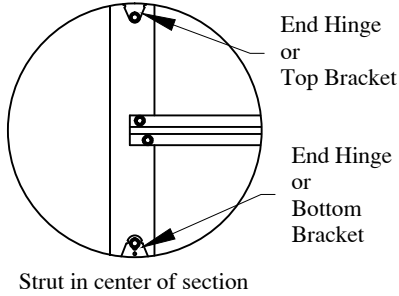
|   | Do Not Exceed |
|---|---------------|
| F | 16"           |
| E | 14"           |
| D | 24"           |
| C | 14-1/2"       |
| B | 9-1/2"        |
| A | 10"           |



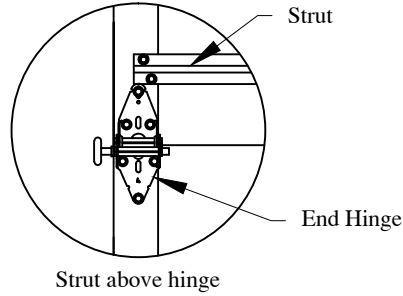
+/-3" tolerance

For Use With Drawing Number  
Z5-18-61317

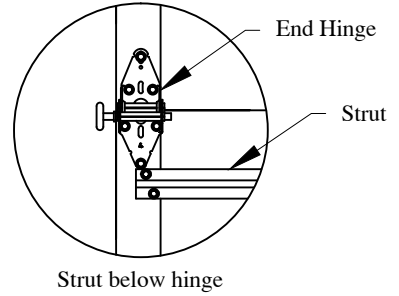
**Strut Placement Detail**



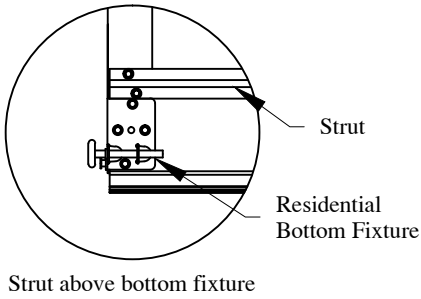
**Detail A**



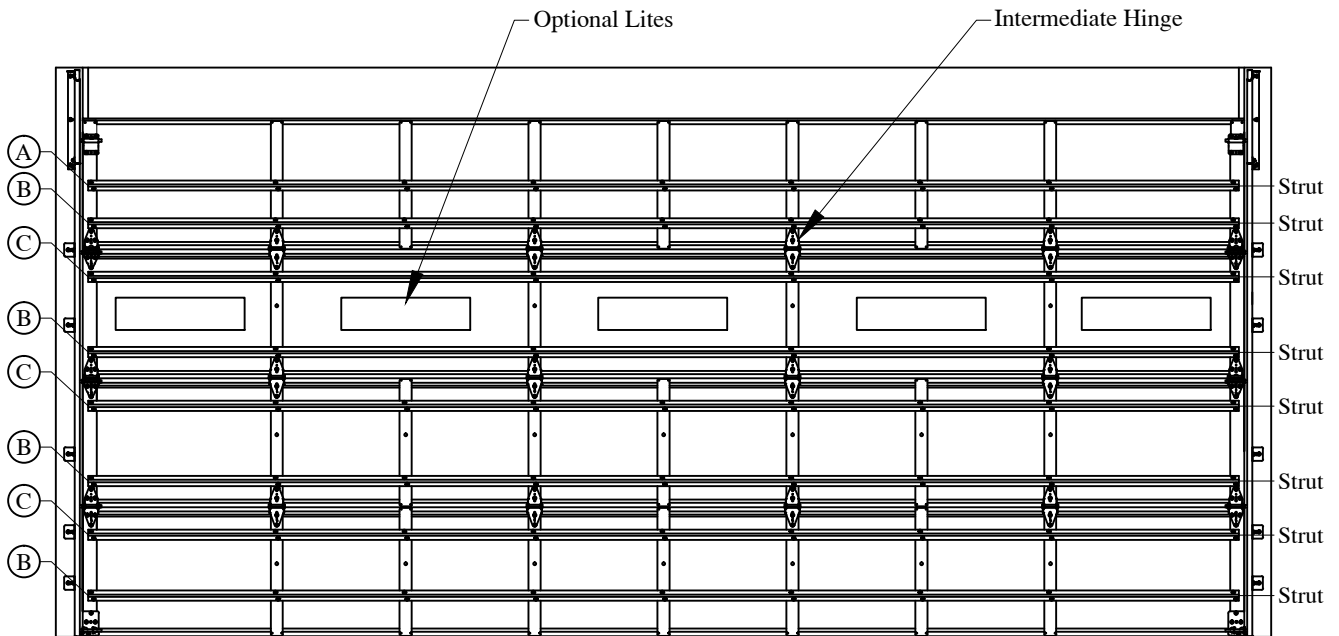
**Detail B**



**Detail C**

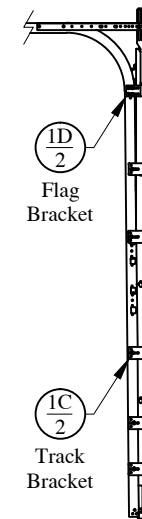
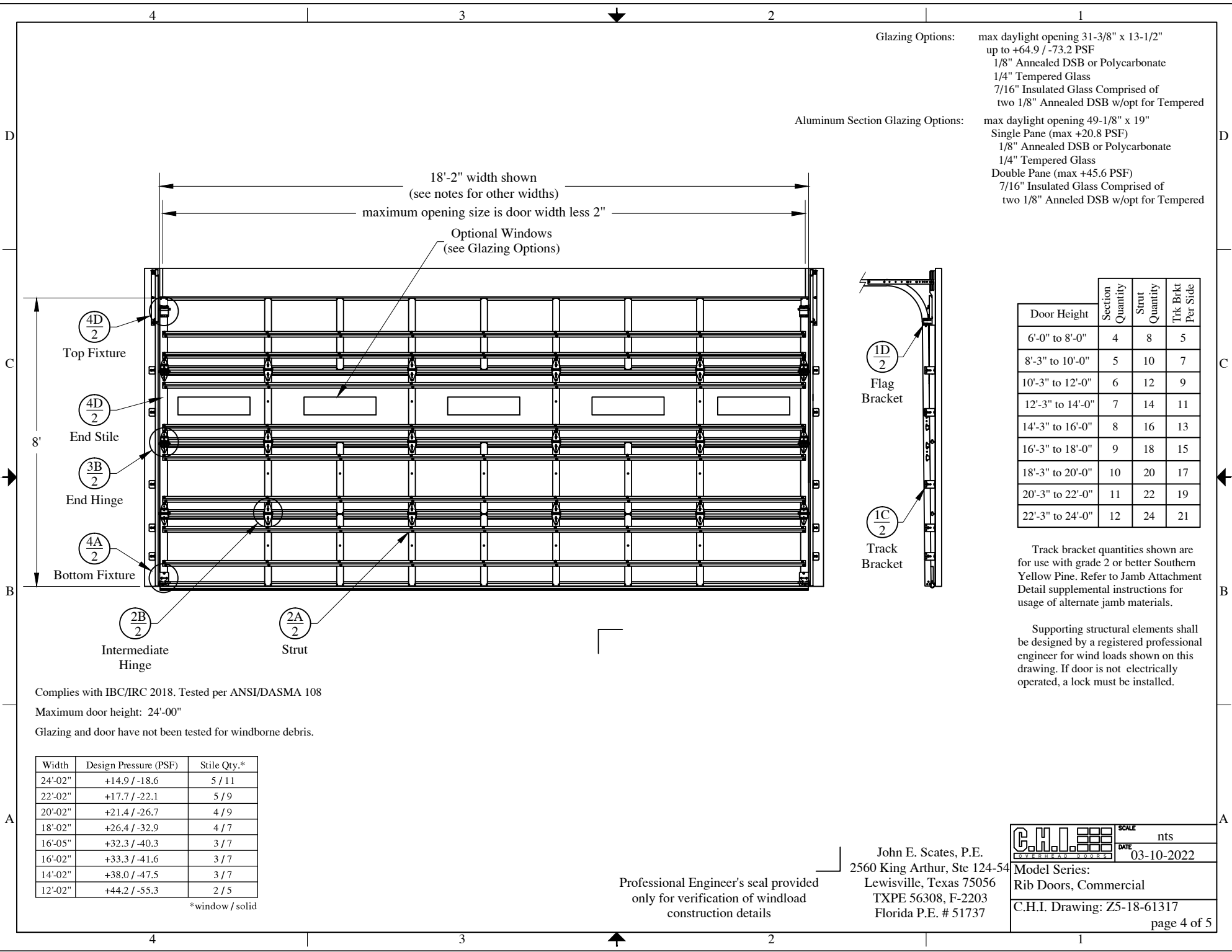


**Detail D**



Glazing Options: max daylight opening 31-3/8" x 13-1/2"  
 up to +64.9 / -73.2 PSF  
 1/8" Annealed DSB or Polycarbonate  
 1/4" Tempered Glass  
 7/16" Insulated Glass Comprised of  
 two 1/8" Annealed DSB w/opt for Tempered

Aluminum Section Glazing Options: max daylight opening 49-1/8" x 19"  
 Single Pane (max +20.8 PSF)  
 1/8" Annealed DSB or Polycarbonate  
 1/4" Tempered Glass  
 Double Pane (max +45.6 PSF)  
 7/16" Insulated Glass Comprised of  
 two 1/8" Annealed DSB w/opt for Tempered



| Door Height      | Section Quantity | Strut Quantity | Trk Brkt Per Side |
|------------------|------------------|----------------|-------------------|
| 6'-0" to 8'-0"   | 4                | 8              | 5                 |
| 8'-3" to 10'-0"  | 5                | 10             | 7                 |
| 10'-3" to 12'-0" | 6                | 12             | 9                 |
| 12'-3" to 14'-0" | 7                | 14             | 11                |
| 14'-3" to 16'-0" | 8                | 16             | 13                |
| 16'-3" to 18'-0" | 9                | 18             | 15                |
| 18'-3" to 20'-0" | 10               | 20             | 17                |
| 20'-3" to 22'-0" | 11               | 22             | 19                |
| 22'-3" to 24'-0" | 12               | 24             | 21                |

Track bracket quantities shown are for use with grade 2 or better Southern Yellow Pine. Refer to Jamb Attachment Detail supplemental instructions for usage of alternate jamb materials.

Supporting structural elements shall be designed by a registered professional engineer for wind loads shown on this drawing. If door is not electrically operated, a lock must be installed.

Complies with IBC/IRC 2018. Tested per ANSI/DASMA 108

Maximum door height: 24'-00"

Glazing and door have not been tested for windborne debris.

| Width   | Design Pressure (PSF) | Stile Qty.* |
|---------|-----------------------|-------------|
| 24'-02" | +14.9 / -18.6         | 5 / 11      |
| 22'-02" | +17.7 / -22.1         | 5 / 9       |
| 20'-02" | +21.4 / -26.7         | 4 / 9       |
| 18'-02" | +26.4 / -32.9         | 4 / 7       |
| 16'-05" | +32.3 / -40.3         | 3 / 7       |
| 16'-02" | +33.3 / -41.6         | 3 / 7       |
| 14'-02" | +38.0 / -47.5         | 3 / 7       |
| 12'-02" | +44.2 / -55.3         | 2 / 5       |

\*window / solid

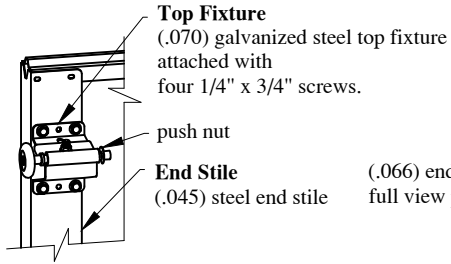
Professional Engineer's seal provided only for verification of windload construction details

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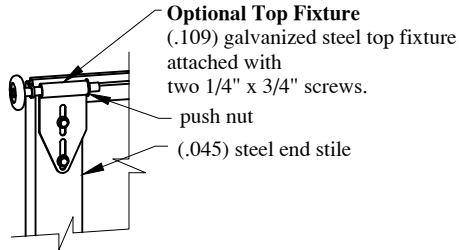
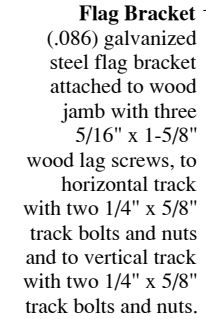
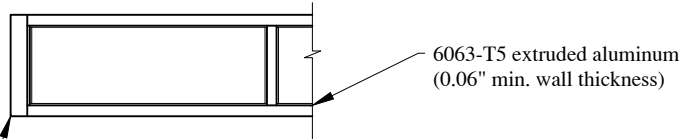
|  |       |            |
|--|-------|------------|
|  | SCALE | nts        |
|  | DATE  | 03-10-2022 |
| Model Series:<br>Rib Doors, Commercial |       |            |
| C.H.I. Drawing: Z5-18-61317            |       |            |
| page 4 of 5                            |       |            |

Details on some views may have been omitted for clarity.

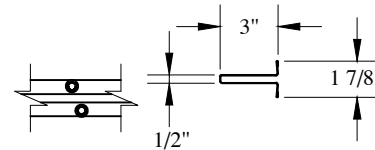
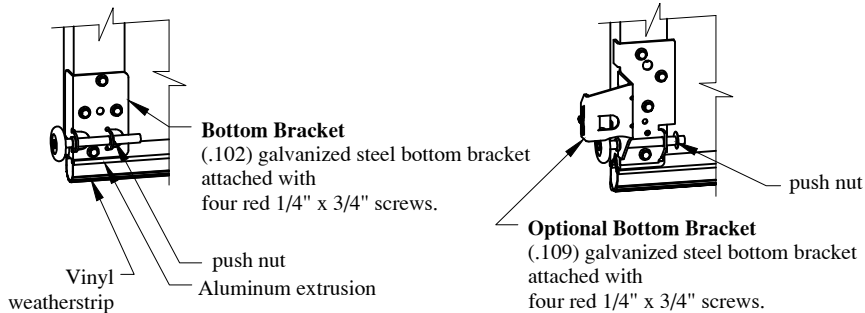
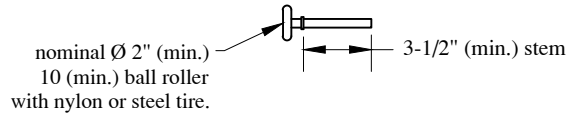
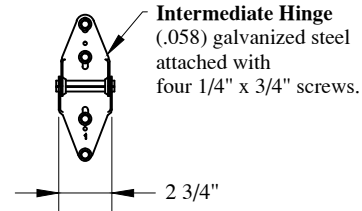
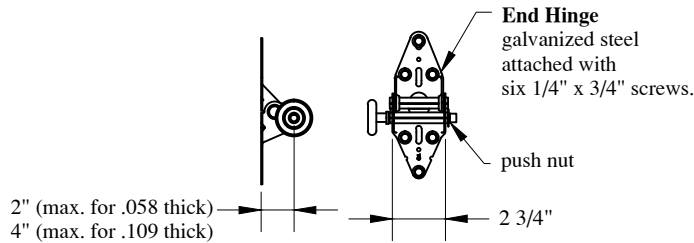
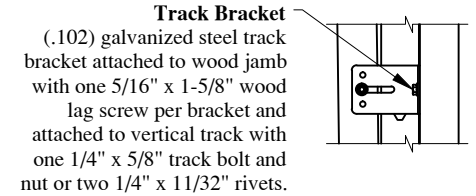
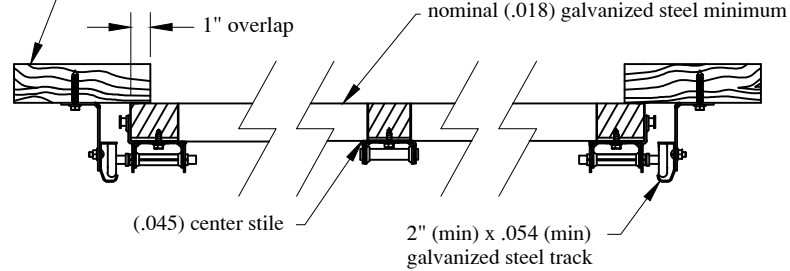
**Aluminum Section Detail**



(.066) end stile on full view panel



The vertical wood jamb fasteners may be counter sunk to provide a flat mounting surface. See jamb attachment details for more information about attaching jambs to structure.



**Strut and Strut Attachment**  
(.051) 50 ksi galvanized steel 3" strut attached with two 1/4" x 3/4" screws per stile.

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|  |       |            |
|--|-------|------------|
| <b>C.H.I.</b>                          | SCALE | nts        |
|  | DATE  | 03-10-2022 |
| Model Series:<br>Rib Doors, Commercial |       |            |
| C.H.I. Drawing: Z5-18-61317            |       |            |
| page 5 of 5                            |       |            |