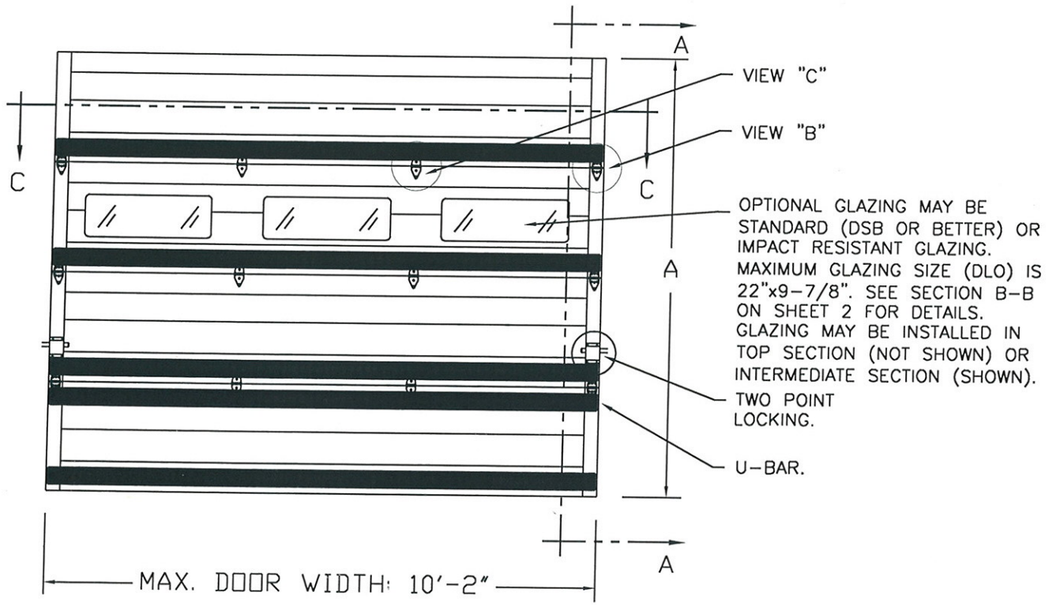
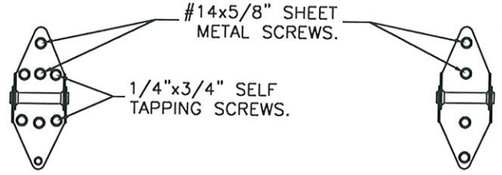
CLOPAY / IDEAL / HOLMES
3717 / C7X17 / -- / 27GA 1.75" THICK MINOR RIB
3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
3720 / C7X20 / 240U / 27GA 2" THICK MINOR RIB
3722 / COX22 / -- / 20GA 2" THICK FLUSH
3724 / C7X24 / 244U / 24GA 2" THICK MINOR RIB

SHEET: 1 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
04	-	2/12/14	-	SH	REVISED LAYOUT; ADDED IMPACT RESISTANT LITES.

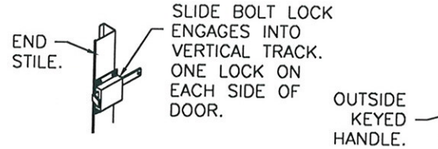


DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9

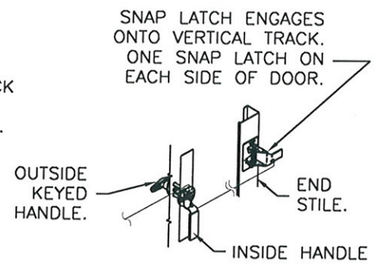


14 GA. END HINGES
VIEW "B"

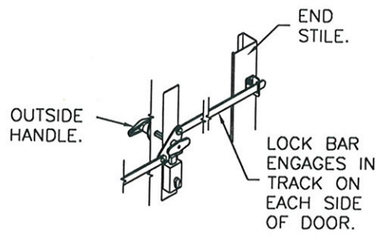
14 GA. (MIN.) INTERMEDIATE HINGE
VIEW "C"



INSIDE SLIDE BOLT LOCK OPTION.



OUTSIDE KEYED LOCK WITH SNAP LATCH LOCK OPTION.



OUTSIDE KEYED LOCK WITH LOCK BAR LOCKING.

THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE ULTIMATE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ROOF SLOPE <10°, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

WIND SPEED (MPH)	135	140	155
EXPOSURE CATEGORY	B, C	B, C	B
MEAN ROOF HEIGHT	25'	15'	30'

3/21/14

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +37.0 P.S.F. & -44.0 P.S.F.
TEST LOADS: +55.5 P.S.F. & -66.0 P.S.F.

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE: C-DSIU-1D477
PART NO.: N/A
WINDLOAD RATING: W6 DP37
DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 10'2"W (SEE TABLE)
DRAWN BY: SH | DATE: 2/10/14 | SCALE: NTS | DWG. SIZE B
CHECKED BY: SH | DATE: 2/10/14 | SHEET 1 OF 4
DWG. NO.: 104039 - A/B | VER: TDI

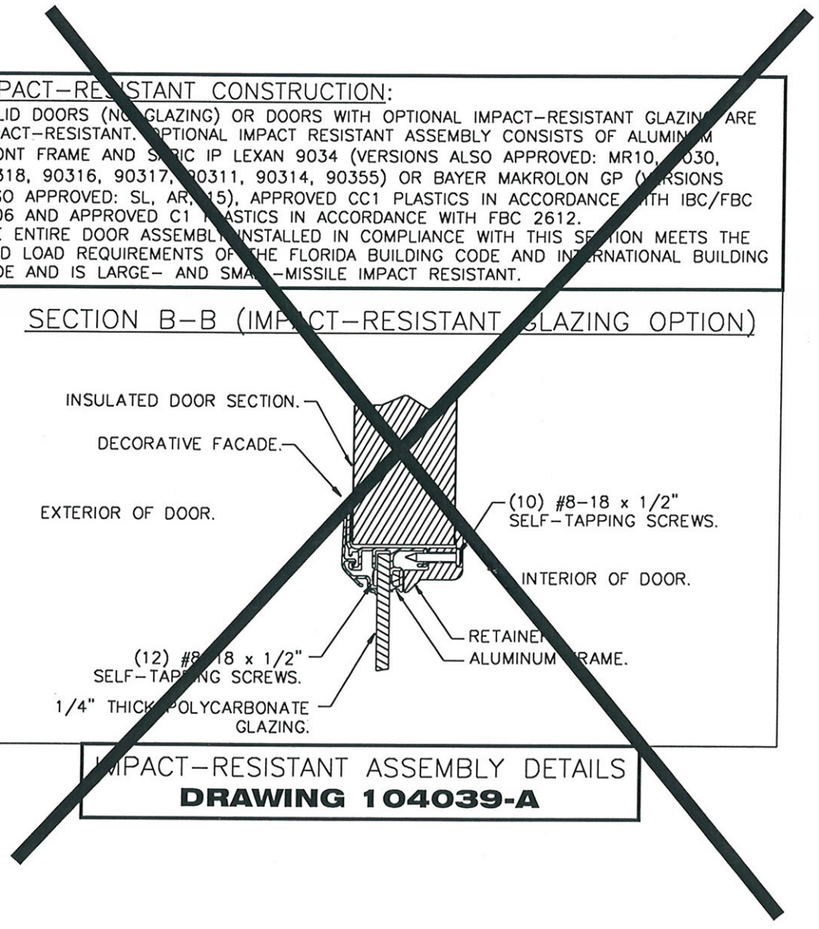
CLOPAY / IDEAL / HOLMES
3717 / C7X17 / -- / 27GA 1.75" THICK MINOR RIB
3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
3720 / C7X20 / 240U / 27GA 2" THICK MINOR RIB
3722 / COX22 / -- / 20GA 2" THICK FLUSH
3724 / C7X24 / 244U / 24GA 2" THICK MINOR RIB

SHEET: 2 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
04	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

IMPACT-RESISTANT CONSTRUCTION:
SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND STYRIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND APPROVED C1 PLASTICS IN ACCORDANCE WITH FBC 2612.
THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)

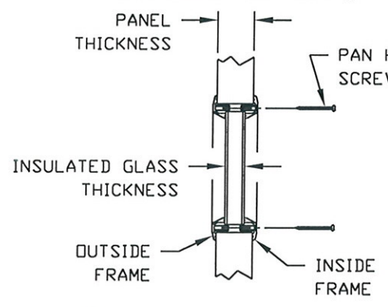


IMPACT-RESISTANT ASSEMBLY DETAILS
DRAWING 104039-A

STANDARD ASSEMBLY CONSTRUCTION:
OPTIONAL LITES WITH DSB OR TEMPERED INSULATED GLAZING AVAILABLE.

THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

SECTION B-B
(NON-IMPACT-RESISTANT GLAZING OPTION)



STANDARD ASSEMBLY DETAILS
DRAWING 104039-B

3/21/14

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +37.0 P.S.F. & -44.0 P.S.F.
TEST LOADS: +55.5 P.S.F. & -66.0 P.S.F.

MANUFACTURING PRODUCT CODE: C-DSIU-1D477
PART NO.: N/A

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2°
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

WINDLOAD RATING: W6 DP37

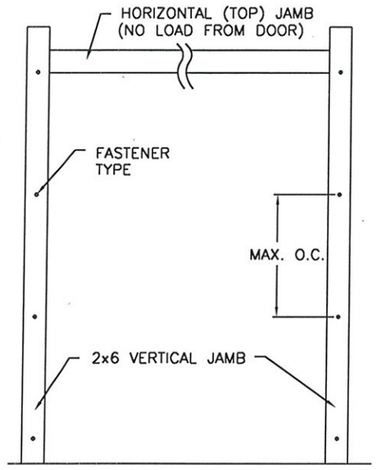
DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 10'2"W (SEE TABLE)

DRAWN BY: SH	DATE: 2/10/14	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: 2/10/14	SHEET 2 OF 4	
DWG. NO.: 104039 - A/B		VER: TDI	

CLOPAY	/ IDEAL	/ HOLMES	
3717	/ C7X17	/ --	/ 27GA 1.75" THICK MINOR RIB
3718	/ C7X18	/ --	/ 27GA 1.75" THICK FLUSH
3720	/ C7X20	/ 240U	/ 27GA 2" THICK MINOR RIB
3722	/ COX22	/ --	/ 20GA 2" THICK FLUSH
3724	/ C7X24	/ 244U	/ 24GA 2" THICK MINOR RIB

SHEET: 3 OF 4

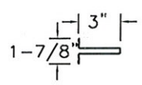
REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
04	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.



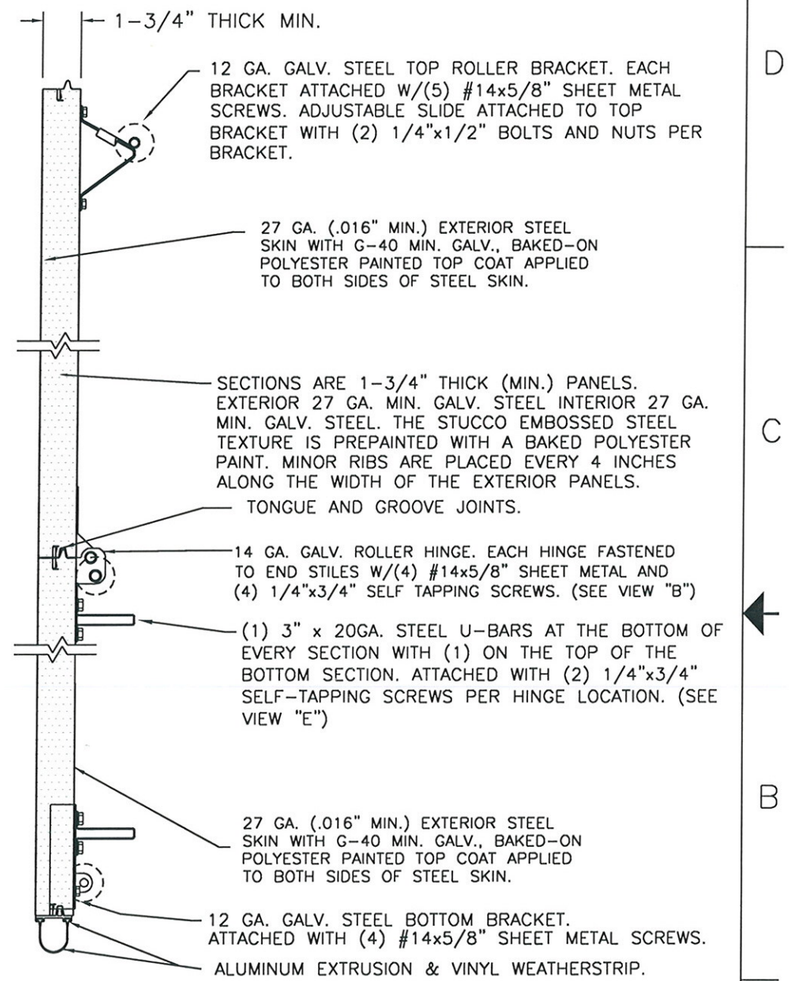
JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:
1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +185 LB & -220 LB. PER LINEAR FOOT OF JAMB.
3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.



VIEW "E"
3" TALL 50 KSI U-BAR
20 GA. GALV. STEEL.



SECTION A-A (SIDE VIEW)

FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	9"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	14-3/4"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR	12-3/4"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	11"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	24"	1" O.D.
14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	12-1/4"	1" O.D.
12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	21-1/2"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILDEX TEKS SELF-DRILLING FASTENER	24"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.
MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2", EXCLUDING STUCCO THICKNESS.

3/21/14

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +37.0 P.S.F. & -44.0 P.S.F.
TEST LOADS: +55.5 P.S.F. & -66.0 P.S.F.

MANUFACTURING PRODUCT CODE: C-DSIU-1D477
PART NO.: N/A
WINDLOAD RATING: W6 DP37

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
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.0000 = ±.001
Degrees = ±1/2°
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 10'2"W (SEE TABLE)			
DRAWN BY: SH	DATE: 2/10/14	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: 2/10/14	SHEET 3 OF 4	
DWG. NO.: 104039 - A/B		VER: TDI	

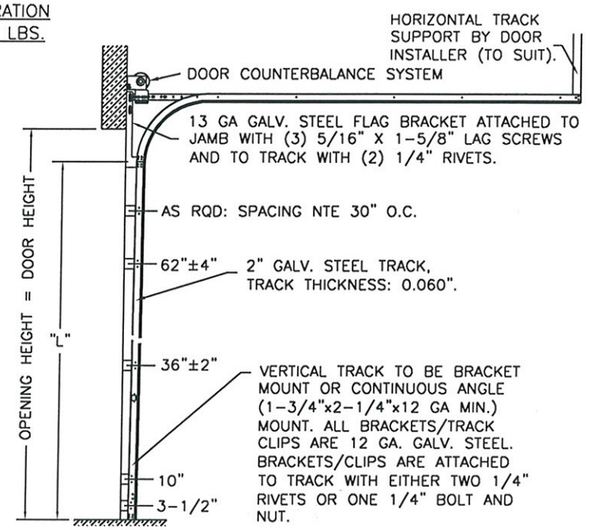
CLOPAY / IDEAL / HOLMES
3717 / C7X17 / -- / 27GA 1.75" THICK MINOR RIB
3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
3720 / C7X20 / 240U / 27GA 2" THICK MINOR RIB
3722 / COX22 / -- / 20GA 2" THICK FLUSH
3724 / C7X24 / 244U / 24GA 2" THICK MINOR RIB

SHEET: 4 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
04	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

2" TRACK CONFIGURATION DOORS UP TO 800 LBS.

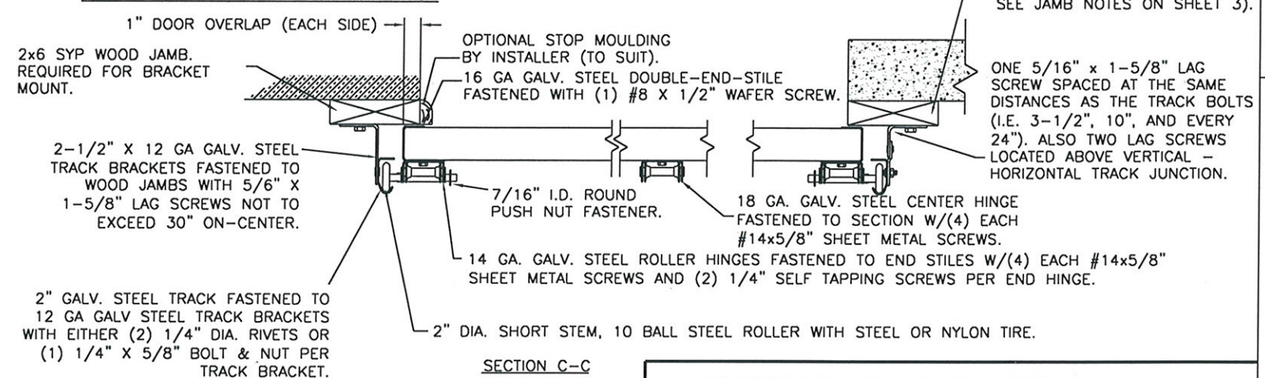
NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE- ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS.
TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



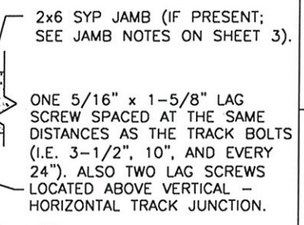
DOOR HEIGHT	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"
16'-6"	190"
17'-0"	196"
17'-6"	202"
18'-0"	208"

JAMB CONFIGURATION DOORS UP TO 800 LBS.

BRACKET MOUNT JAMB CONFIGURATION



ANGLE MOUNT JAMB CONFIGURATION

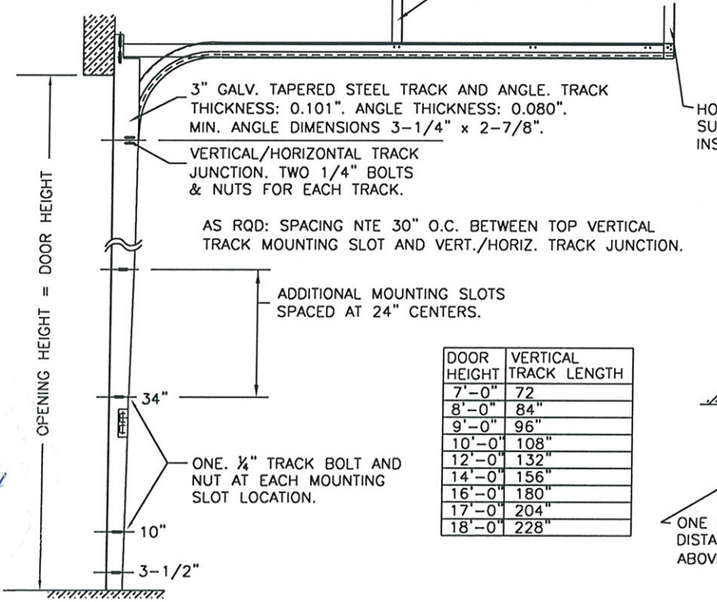


SECTION C-C

PREPARATION OF JAMBS BY OTHERS.

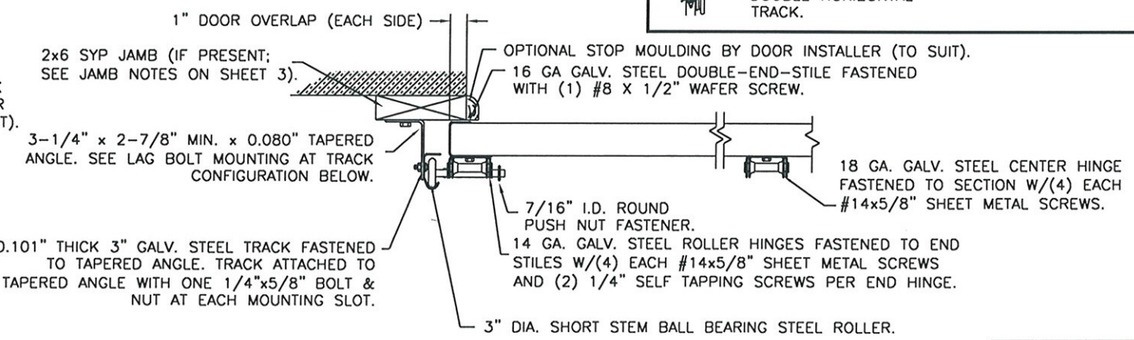
3" TRACK CONFIGURATION DOORS 800 LBS AND OVER.

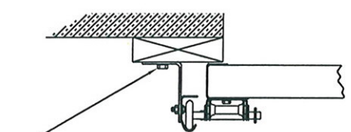
NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE- ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS.
TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



DOOR HEIGHT	VERTICAL TRACK LENGTH
7'-0"	72"
8'-0"	84"
9'-0"	96"
10'-0"	108"
12'-0"	132"
14'-0"	156"
16'-0"	180"
17'-0"	204"
18'-0"	228"

JAMB CONFIGURATION DOORS 800 LBS AND OVER.



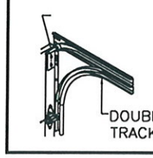


SECTION C-C

PREPARATION OF JAMBS BY OTHERS.

DESIGN LOADS: +37.0 P.S.F. & -44.0 P.S.F.
TEST LOADS: +55.5 P.S.F. & -66.0 P.S.F.

LHR BRACKET (2-1/2" x 5-3/4" x 12GA) ATTACHED WITH (2) 1/4" x 3/4" SELF TAPPING SCREWS.



DOUBLE TRACK
LOW HEADROOM OPTION
(AVAIL. FOR BOTH 2" AND 3" TRACK)

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

3/21/14

Unless Stated Otherwise TOLERANCES are
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Degrees = ±1/2°
Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE: C-DSIU-1D477
PART NO.: N/A
WINDLOAD RATING: W6 DP37
DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 10'2"W (SEE TABLE)
DRAWN BY: SH | DATE: 2/10/14 | SCALE: NTS | DWG. SIZE B
CHECKED BY: SH | DATE: 2/10/14 | SHEET 4 OF 4
DWG. NO.: 104039 - A/B | VER: TDI