Installation Notes:
1. Seal flange/frame to substrate.
2. Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. distance from the edge. For concrete (min. f'c = 3000 psi) or masonry substrate (CMU shall conform to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:
1. The product shown herein is designed, tested, and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the Industry requirements for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3/16" tempered - sinpace - 3/8" annealed - 0.09" SGP Interlayer by DuPont - 1/8" annealed.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is not required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:
This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.
Installation Notes:
1. Seal flange/frame to substrate.
2. For anchoring into metal framing, use #10 TEK Self Tapping screws with sufficient length to achieve a minimum embedment of three threads past the frame thickness. Locate anchors as shown in elevations and installation details. Steel substrate min. 18 ga (fy = 33 ksi).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

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General Notes:
1. The product shown herein is designed, tested, and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirements for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3/16" tempered - airspace - 1/8" annealed - 0.09" SGP Interlayer by DuPont - 1/8" annealed.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is not required where wind borne debris protection is mandated by local building code.
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JELD-WEN
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Phone: (541) 882-3451

Premium Atlantic Vinyl Sliding Patio Door
Steel Installation (95 1/2" x 95 1/2")