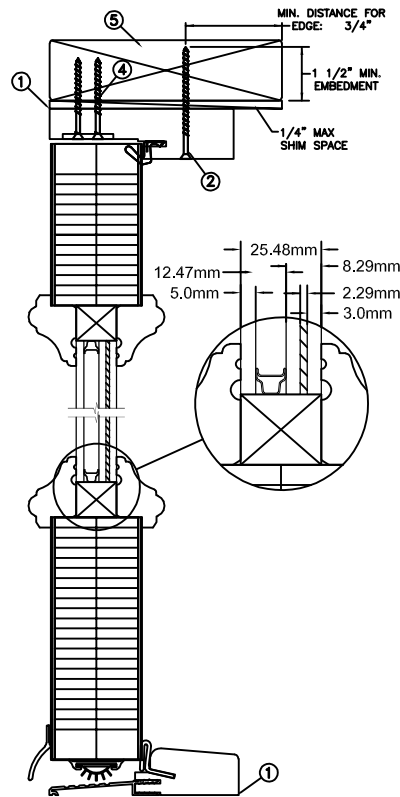
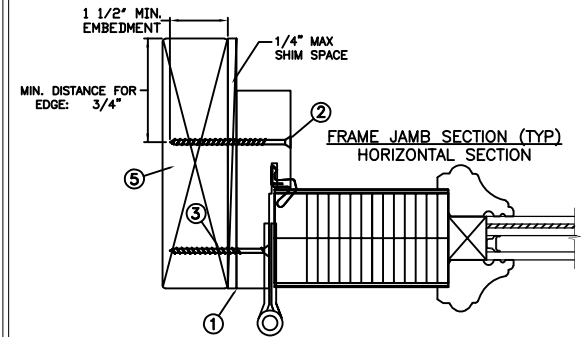
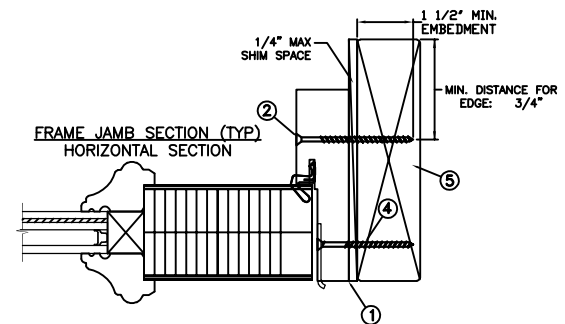


TYPICAL ELEVATION



## THROUGH FRAME INSTALLATION



| Max Frame       | DP Rating | Impact |
|-----------------|-----------|--------|
| 98" x 121 3/4"  | +50/-50   | WZ3    |
| MISSILE LEVEL D |           |        |

### Installed Fastener Schedule:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk (typ.).
2. Use #8 PH or greater fasteners through frame with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2X wood frame substrate (min. S.G. = 0.42).
3. Install corrosion resistant 1-#12 X 3" screws through each hinge into rough opening.
4. Install corrosion resistant 2-#12 X 3" screws through each strike plate into rough opening.
5. Host structure (wood buck, stud framing and opening) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

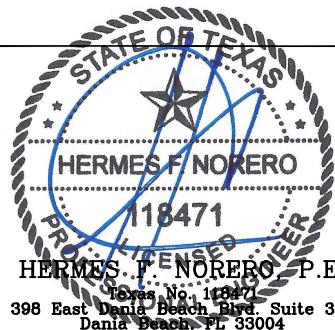
This schedule addresses only the fasteners required to anchor the door to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the door or go to [www.jeld-wen.com](http://www.jeld-wen.com).

### DISCLAIMER:

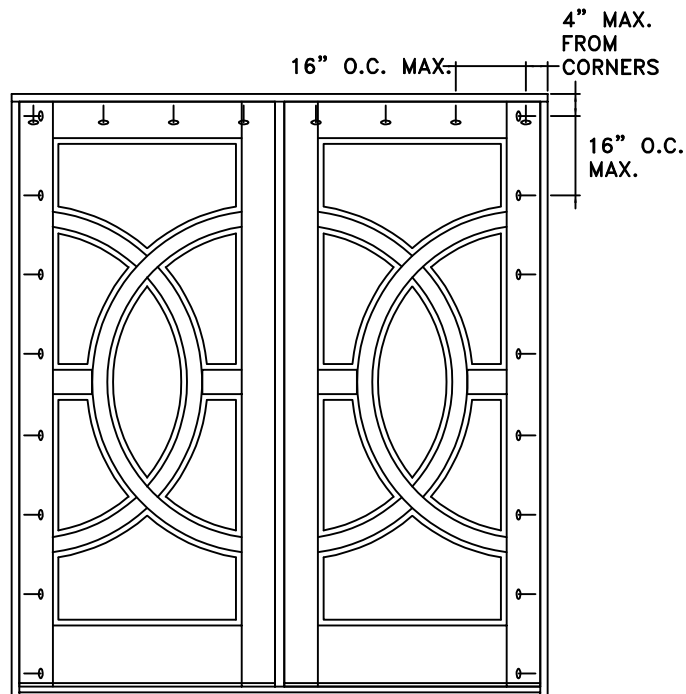
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### General Notes:

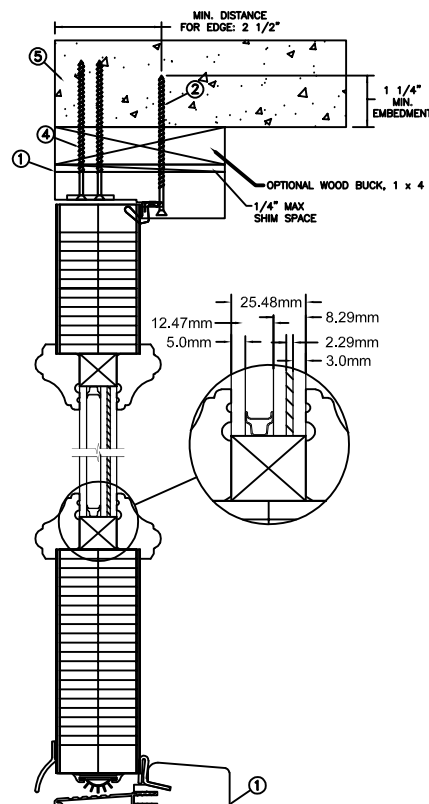
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry standard requirement for the stated conditions.
2. Buck, framing and masonry by others and is responsibility of architect or engineer of record.
3. All glazing shall conform to ASTM E1300.
4. At minimum, glazing shall be 5.0mm tempered - 12.47mm airspace - 3.0mm annealed - 2.29mm SGP Interlayer by Kurraray - 3.0mm annealed insulating glass.



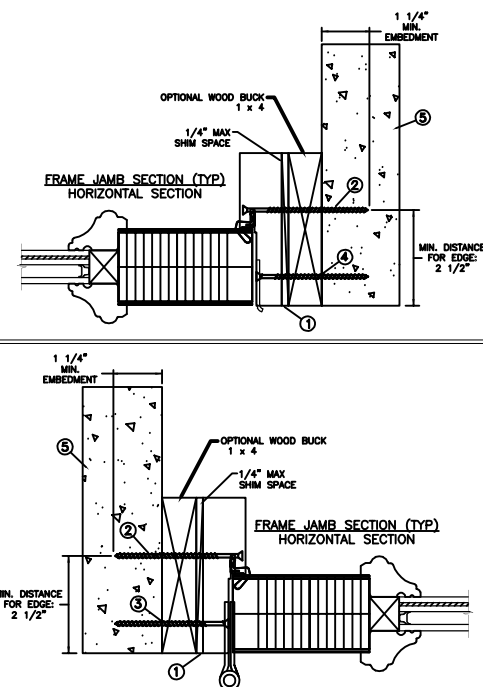
|                                   |  |  |            |                 |  |
|-----------------------------------|--|--|------------|-----------------|--|
| PROJECT ENGINEER:<br>--           | DATE:<br>05/17/18                                    | <div>JELD-WEN</div> <div>3737 Lakeport Blvd<br/>Klamath Falls, OR. 97601<br/>Phone: (800) 535-3936</div> |            |                 |  |
| DRAWN BY:<br>A. MCMILLAN          | SCALE:<br>NTS  |  |            |                 |  |
| CHECKED BY:<br>D. VEZO            | TITLE:<br><br>Aurora Outswing 252 Double Door Impact |  |            |                 |  |
| APPROVED BY:<br>D. VEZO           |  |  |            |                 |  |
| PART/PROJECT No.:<br>D014952      |  |  |            |                 |  |
| IDENTIFIER No.<br>I3605.01-301-47 | PLANT NAME AND LOCATION:<br>R0 ----                  | CAD DWG. No.:  | REV:<br>00 | SHEET<br>1 OF 6 |  |



TYPICAL ELEVATION



## THROUGH FRAME INSTALLATION



| Max Frame      | DP Rating | Impact |
|----------------|-----------|--------|
| 98" x 121 3/4" | +50/-50   | WZ3    |

MISSILE LEVEL D

### Installed Fastener Schedule:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk (typ.).
2. Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min.  $f_c = 3000$  psi) or masonry substrate (min  $f_c = 2000$  psi) (CMU shall adhere to ASTM C90).
3. Install corrosion resistant 2-#12 X 3" screws through each hinge into rough opening.
4. Install corrosion resistant 2-#12 X 3" screws through each strike plate into rough opening.
5. Host structure (wood buck, stud framing and opening) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

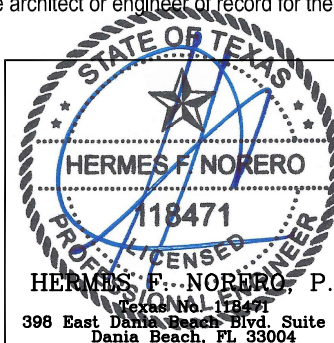
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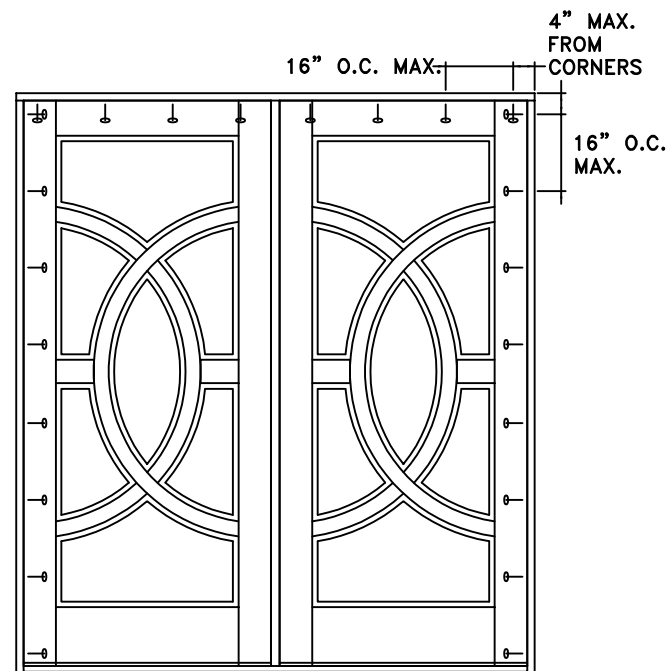
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2. Buck, framing and masonry by others and is responsibility of architect or engineer of record.
3. All glazing shall conform to ASTM E1300.
4. At minimum, glazing shall be 5.0mm tempered - 12.47mm airspace - 3.0mm annealed - 2.29mm SGP Interlayer by Kurraray - 3.0mm annealed insulating glass.



|                                    |  |                 |            |                          |  |
|------------------------------------|--|-----------------|------------|--------------------------|--|
| PROJECT ENGINEER:<br>--            | DATE:<br>05/17/18                      | <b>JELD-WEN</b> |            | 3737 Lakeport Blvd       |  |
| DRAWN BY:<br>A. MCMILLAN           | SCALE:<br>NTS                          |                 |            | Klamath Falls, OR. 97601 |  |
| CHECKED BY:<br>D. VEZO             | Aurora Outswing 252 Double Door Impact |                 |            |                          |  |
| APPROVED BY:<br>D. VEZO            |  |                 |            |                          |  |
| PART/PROJECT No.:<br>D014952       |  |                 |            |                          |  |
| IDENTIFIER No.:<br>I3605.01-301-47 | PLANT NAME AND LOCATION:<br>R0 ----    | CAD DWG. No.:   | REV:<br>00 | SHEET<br>2 OF 6          |  |



TYPICAL ELEVATION

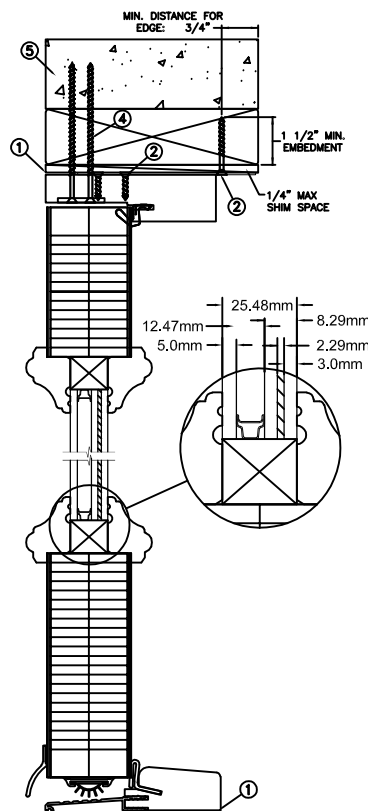
#### Installed Fastener Schedule:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk (typ.).
2. Install masonry straps to wood frame using 2-#8 corrosion resistant fasteners no more than 3.94" from each corner and 15.75" o.c. along the jacks and 18" o.c. along the head. Fasten straps to buck and secure with #8 fastener thru masonry strap into buck. Fasteners must be long enough to penetrate at least 1 1/2" into framing members. For concrete (min. fc = 3000 psi) or masonry substrate (min fc = 2000 psi) (CMU shall adhere to ASTM C90).
3. Install corrosion resistant 2-3/16 x 3" screws through each hinge into rough opening.
4. Install corrosion resistant 2-3-16 x 3" screws through each strike plate into rough opening.
5. Host structure (wood buck, stud framing and opening) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

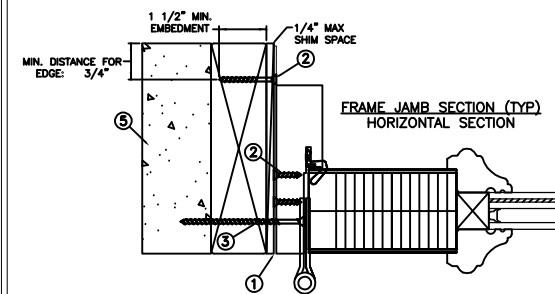
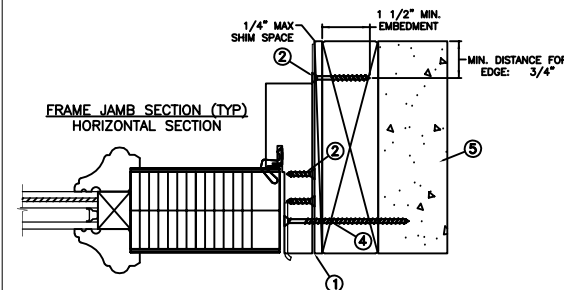
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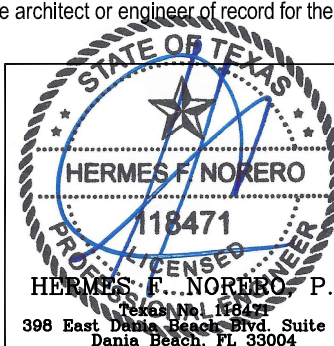
#### MASONRY STRAP INSTALLATION



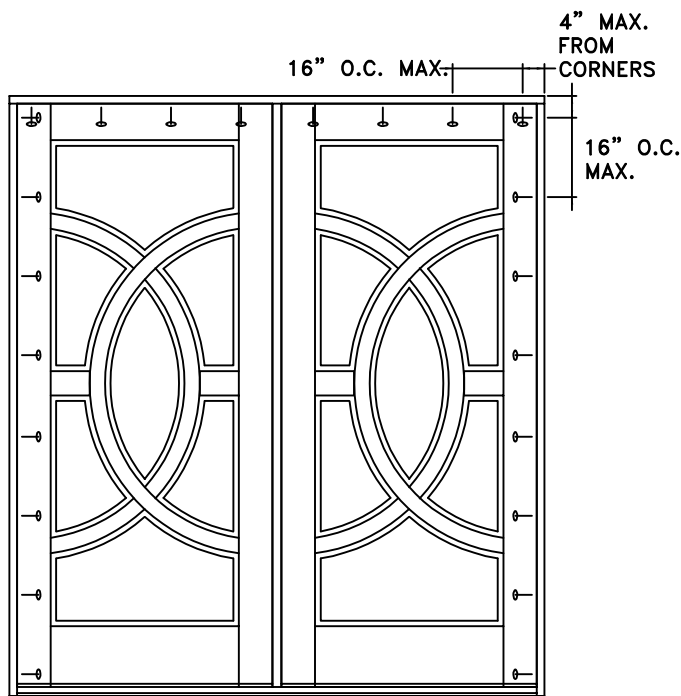
| Max Frame       | DP Rating | Impact |
|-----------------|-----------|--------|
| 98" x 121 3/4"  | +50/-50   | WZ3    |
| MISSILE LEVEL D |           |        |

#### General Notes:

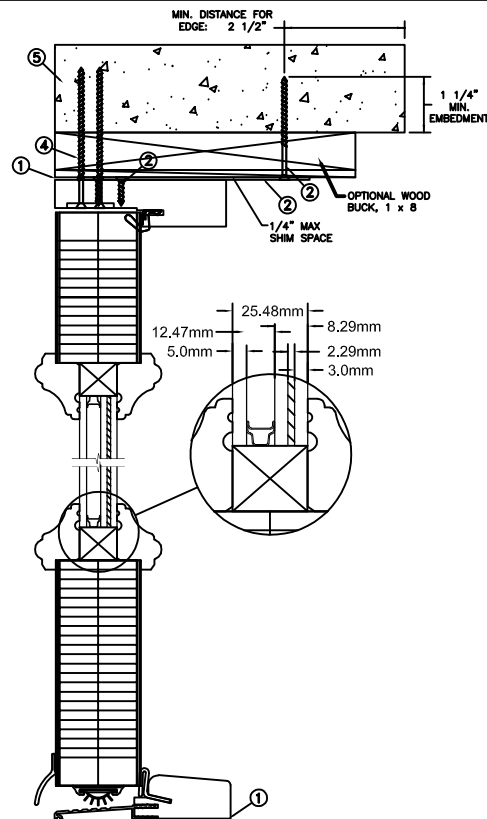
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry standard requirement for the stated conditions.
2. Buck, framing and masonry by others and is responsibility of architect or engineer of record.
3. All glazing shall conform to ASTM E1300.
4. At minimum, glazing shall be 5.0mm tempered - 12.47mm airspace - 3.0mm annealed - 2.29mm SGP Interlayer by Kurraray - 3.0mm annealed insulating glass.



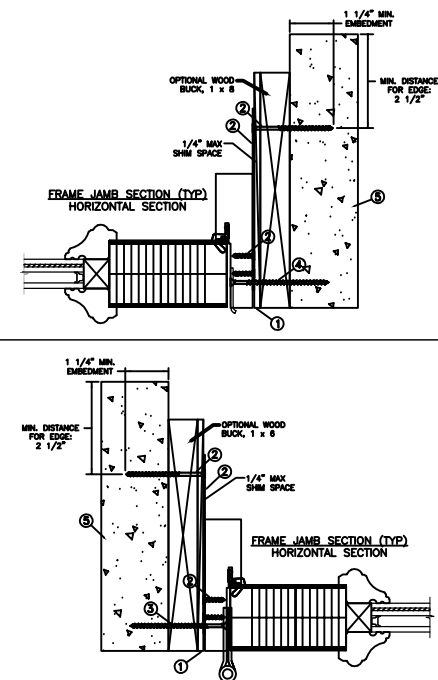
|                                   |  |                   |  |            |                 |
|-----------------------------------|--|-------------------|--|------------|-----------------|
| PROJECT ENGINEER:<br>--           |  | DATE:<br>05/17/18 | <div>JELD-WEN</div> <div>3737 Lakeport Blvd<br/>Klamath Falls, OR. 97601<br/>Phone: (800) 535-3936</div> |            |                 |
| DRAWN BY:<br>A. MCMILLAN          |  | SCALE:<br>NTS     |  |            |                 |
| CHECKED BY:<br>D. VEZO            | TITLE:<br><br>Aurora Outswing 252 Double Door Impact |                   |  |            |                 |
| APPROVED BY:<br>D. VEZO           |  |                   |  |            |                 |
| PART/PROJECT No.:<br>D014952      |  |                   |  |            |                 |
| IDENTIFIER No.<br>I3605.01-301-47 | PLANT NAME AND LOCATION:<br>R0 ----                  |                   | CAD DWG. No.:  | REV:<br>00 | SHEET<br>3 OF 6 |



TYPICAL ELEVATION



## MASONRY STRAP INSTALLATION



| Max Frame        | DP Rating | Impact |
|------------------|-----------|--------|
| 98\" x 121 3/4\" | +50/-50   | WZ3    |
| MISSILE LEVEL D  |           |        |

### Installed Fastener Schedule:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk (typ.).
2. Use 3/16\" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4\" into concrete or masonry at each location with a 2 1/2\" min. from edge distance. 2-#8 x 1/2\" PH screws through the strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (min fc = 2000 psi) (CMU shall adhere to ASTM C90).
3. Install corrosion resistant 2-#12 X 3\" screws through each hinge into rough opening.
4. Install corrosion resistant 2-#12 X 3\" screws through each strike plate into rough opening.
5. Host structure (wood buck, stud framing and opening) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

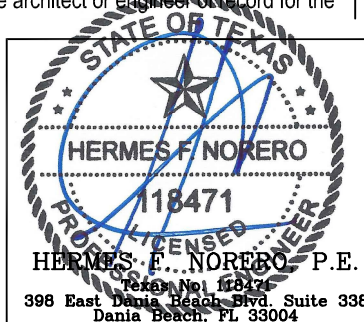
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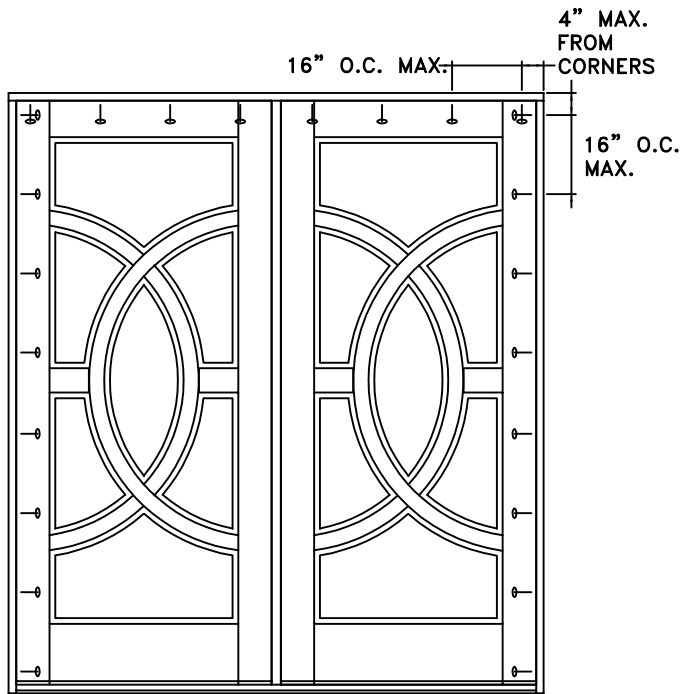
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4. At minimum, glazing shall be 5.0mm tempered - 12.47mm airspace - 3.0mm annealed - 2.29mm SGP Interlayer by Kurraray - 3.0mm annealed insulating glass.

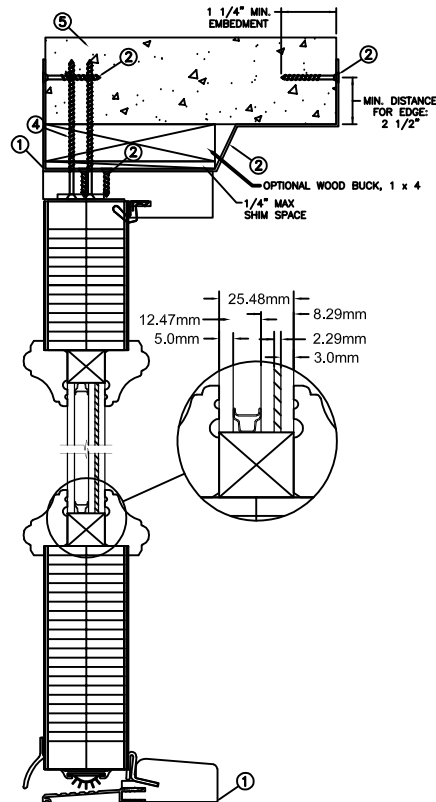


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|-----------------------------------|--|--|---------|--------------|--|
| PROJECT ENGINEER:<br>--           | DATE:<br>05/17/18                                    | <div>JELD-WEN</div> <div>3737 Lakeport Blvd<br/>Klamath Falls, OR. 97601<br/>Phone: (800) 535-3936</div> |         |              |  |
| DRAWN BY:<br>A. MCMILLAN          | SCALE:<br>NTS  |  |         |              |  |
| CHECKED BY:<br>D. VEZO            | TITLE:<br><br>Aurora Outswing 252 Double Door Impact |  |         |              |  |
| APPROVED BY:<br>D. VEZO           |  |  |         |              |  |
| PART/PROJECT No.:<br>D014952      |  |  |         |              |  |
| IDENTIFIER No.<br>I3605.01-301-47 | PLANT NAME AND LOCATION:<br>R0 ----                  | CAD DWG. No.:  | REV: 00 | SHEET 4 OF 6 |  |

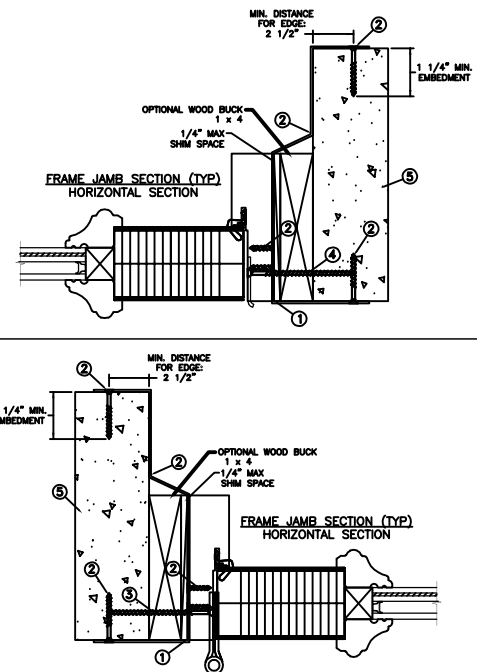




TYPICAL ELEVATION



## MASONRY STRAP INSTALLATION



| Max Frame       | DP Rating | Impact |
|-----------------|-----------|--------|
| 98" x 121 3/4"  | +50/-50   | WZ3    |
| MISSILE LEVEL D |           |        |

### Installed Fastener Schedule:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk (typ.).
2. Use 3/16" Tapcon or equivalent fasteners through the interior and exterior of the strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. 2-#8 x 1/2" PH screws through the strap into frame. For concrete (min.  $f_c = 3000$  psi) or masonry substrate (min  $f_c = 2000$  psi) (CMU shall adhere to ASTM C90).
3. Install corrosion resistant 2-#12 X 3" screws through each hinge into rough opening.
4. Install corrosion resistant 2-#12 X 3" screws through each strike plate into rough opening.
5. Host structure (wood buck, stud framing and opening) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

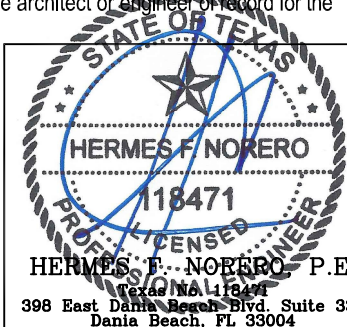
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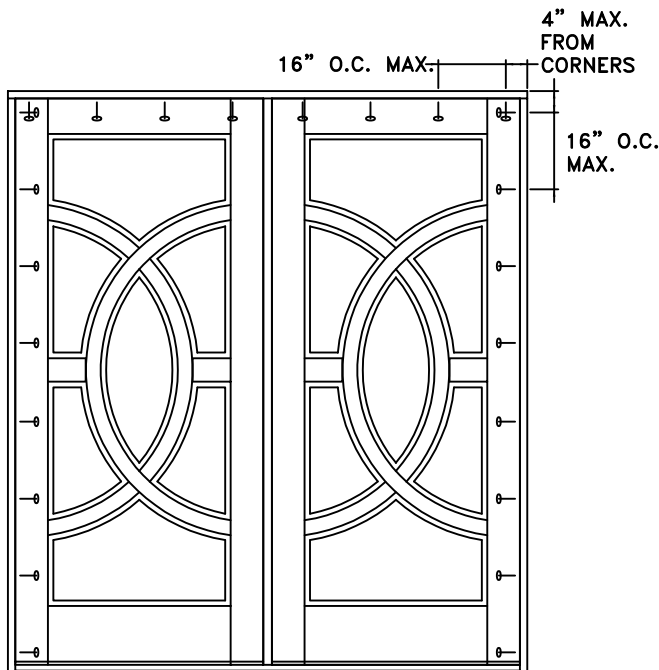
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3. All glazing shall conform to ASTM E1300.
4. At minimum, glazing shall be 5.0mm tempered - 12.47mm airspace - 3.0mm annealed - 2.29mm SGP Interlayer by Kurraray - 3.0mm annealed insulating glass.

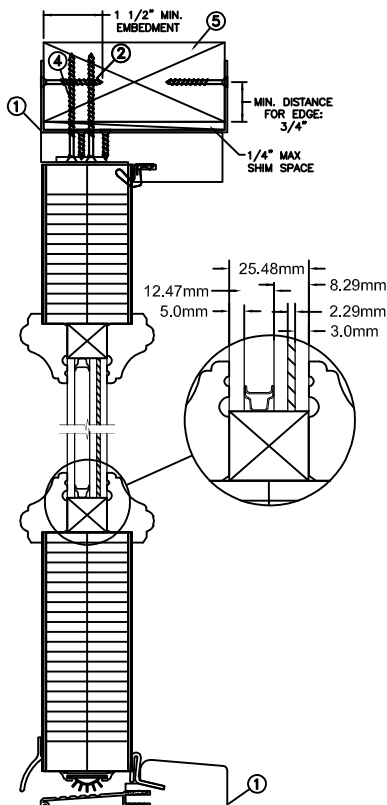


HERMES F. NORERO, P.E.  
Texas No. 118471  
398 East Dania Beach Blvd. Suite 338  
Dania Beach, FL 33004

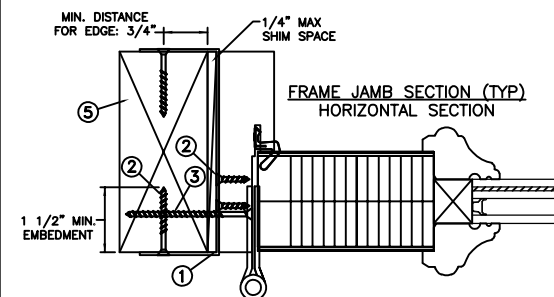
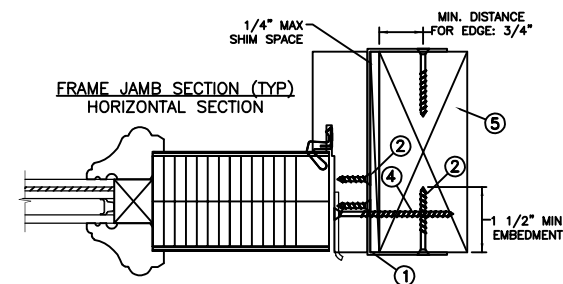
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|-----------------------------------|--|--|------------|-----------------|--|
| PROJECT ENGINEER:<br>--           | DATE:<br>05/17/18                                    | <div>JELD-WEN</div> <div>3737 Lakeport Blvd<br/>Klamath Falls, OR. 97601<br/>Phone: (800) 535-3936</div> |            |                 |  |
| DRAWN BY:<br>A. MCMILLAN          | SCALE:<br>NTS  |  |            |                 |  |
| CHECKED BY:<br>D. VEZO            | TITLE:<br><br>Aurora Outswing 252 Double Door Impact |  |            |                 |  |
| APPROVED BY:<br>D. VEZO           |  |  |            |                 |  |
| PART/PROJECT No.:<br>D014952      |  |  |            |                 |  |
| IDENTIFIER No.<br>I3605.01-301-47 | PLANT NAME AND LOCATION:<br>R0 ----                  | CAD DWG. No.:  | REV:<br>00 | SHEET<br>5 OF 6 |  |



TYPICAL ELEVATION



## MASONRY STRAP INSTALLATION



| Max Frame       | DP Rating | Impact |
|-----------------|-----------|--------|
| 98" x 121 3/4"  | +50/-50   | WZ3    |
| MISSILE LEVEL D |           |        |

### Installed Fastener Schedule:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk (typ.).
2. Install masonry straps to wood frame using #8 corrosion resistant fasteners no more than 3.94" from each corner and 15.75" o.c. along the jambs and 18" o.c. along the head. Bend straps around buck to the interior and exterior, and secure with #8 fastener thru masonry strap into buck. Fasteners must be long enough to penetrate at least 1 1/2" into framing members. Minimum specific gravity = (Min. S.G. = 0.42).
3. Install corrosion resistant 2-#12 X 3" screws through each hinge into rough opening.
4. Install corrosion resistant 2-#12 X 3" screws through each strike plate into rough opening.
5. Host structure (wood buck, stud framing and opening) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

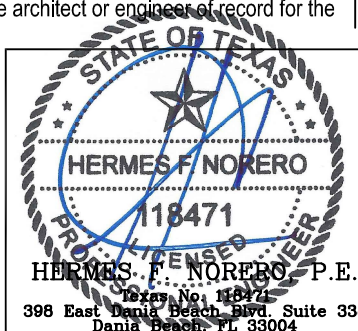
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|                                    |  |  |            |                 |  |
|------------------------------------|--|--|------------|-----------------|--|
| PROJECT ENGINEER:<br>--            | DATE:<br>05/17/18                                    | <div>JELD-WEN</div> <div>3737 Lakeport Blvd<br/>Klamath Falls, OR. 97601<br/>Phone: (800) 535-3936</div> |            |                 |  |
| DRAWN BY:<br>A. MCMILLAN           | SCALE:<br>NTS  |  |            |                 |  |
| CHECKED BY:<br>D. VEZO             | TITLE:<br><br>Aurora Outswing 252 Double Door Impact |  |            |                 |  |
| APPROVED BY:<br>D. VEZO            |  |  |            |                 |  |
| PART/PROJECT No.:<br>D014952       |  |  |            |                 |  |
| IDENTIFIER No.:<br>I3605.01-301-47 | PLANT NAME AND LOCATION:<br>R0 ----                  | CAD DWG. No.:  | REV:<br>00 | SHEET<br>6 OF 6 |  |