

# TEXAS DEPARTMENT OF INSURANCE

Engineering Services Program / MC 103-3A 333 Guadalupe Street P.O. Box 149104 Austin, Texas 78714-9104  
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## PRODUCT EVALUATION

WIN-625

Effective Date: November 1, 2013

Reevaluation Date: **December 2016**

The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**.

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code and the Texas Engineering Practice Act.

**Timeline Vinyl Horizontal Slider Windows, Non-impact Resistant**, manufactured by

**Timeline Vinyl Products, Inc.**  
701 North State Street  
P.O. Box 375  
Merrill, Wisconsin 54452  
Telephone: (715) 536-2461

### General Description:

System	Description	Label Rating	Design Pressure Rating
1	Vinyl Horizontal Slider Windows; OX	LC-PG25 72 x 60-HS	+25/-25 psf
2	Vinyl Horizontal Slider Windows; OX	LC-PG35 72 x 60-HS	+35/-35 psf
3	Vinyl Horizontal Slider Windows; XOX	R-PG30 96 x 60-HS	+30/-30 psf

### Product Dimensions:

System	Overall Size	Operating Sash Size	Glass Daylight Opening Size
1	71.50" x 71.50"	34.69" x 56.38"	31.88" x 54.25"
2	71.50" x 71.50"	34.69" x 56.38"	31.88" x 54.25"
3	95.50" x 59.50"	Two: 22.81" x 56.50"	45.25" x 54.25"

### Product Identification (Certification Agency Label on Window):

System		
1, 2	Certification Agency	AAMA
	Manufacturer's Name or Code Name	LN-1
	Product Name	Timeline Vinyl HS
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-08
3	Certification Agency	AAMA
	Manufacturer's Name or Code Name	LN-1
	Product Name	Timeline Vinyl Double HS
	Test Standards	AAMA/WDMA/CSA 101/I.S.2/A440-08

**Impact Resistance:**

Impact Resistant	Requirement
No	Impact protective system required when product is installed in areas where windborne debris protection is required

**Installation:** The window shall be fastened to minimum Spruce-Pine-Fir dimension lumber. The window is secured to the wall framing using the integral nailing flange of the window. The nailing flange shall be secured to the wall framing with minimum 2 inch long roofing nails (minimum 11 gauge smooth shank diameter). The fasteners shall be spaced approximately 5 inches from each corner and approximately 5 inches on center along the perimeter of the window. The fasteners shall be long enough to penetrate a minimum of 1 ½ inches into the wall framing members. The nailing flange is silicone sealed to the window frame.

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.