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Product Evaluation

WIN2377 | 0121

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at 1-800-248-6032.

Evaluation ID: WIN-2377

Effective Date:January 1, 2021Re-evaluation Date:May 2023

Product Name: "Builder Series 1120" Vinyl Horizontal Sliding Windows, Fin Installation, Non-Impact Resistant

Manufacturer: Ply Gem Window Group 433 North Main Street Rocky Mount, Virginia 24151 (888) 975-9436

Marketed as: 520 Series

General Description:

System	Description	Label	Design
		Rating	Pressure Rating
1	"Builder Series 1120" Vinyl Horizontal Sliding Windows	R-PG30 72 x 44-HS	+30 / -35 psf
2	"Builder Series 1120" Vinyl Horizontal Sliding Windows	R-PG35 60 x 36-HS	+35 / -60 psf

Product Dimensions:

System	Overall Size	Operable Sash Size	Fixed Sash Size
1	72.0625" x 44"	35.25" x 41.5"	32.5625" x 39.5"
2	60" x 36"	29.3125" x 33.5"	26.6250" x 31.5"

Product Identification (Certification Label on Window):

System		
1-2	Certification agency	NAMI
	Manufacturer's name or code name	PWG-M-004 (DAL or BTX)
	Product name	1120/1120N Single Slider
	Test standards	AAMA/WDMA/CSA 101/I.S.2/A440-08

Impact Resistance:

System	Impact resistant	Requirement
1-2	No	Provide an impact protective system when installing the product in areas that require windborne debris protection.

Installation:

System		
1-2	Type of Installation	Nail Fin Installation
	Wall Framing	Southern Yellow Pine dimension lumber
	Fasteners	Minimum No. 8 x 0.17" x 0.75" PH screws
	Fastener Location/Spacing	Approximately 4.375" from each corner and 12"-
		18.5" on center thereafter along the perimeter
	Fastener Penetration	Minimum of 1-1/2" into the wall framing

Note: Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and the IBC.