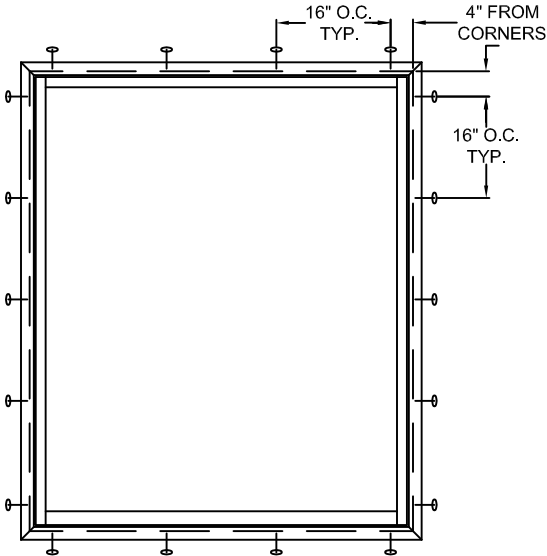
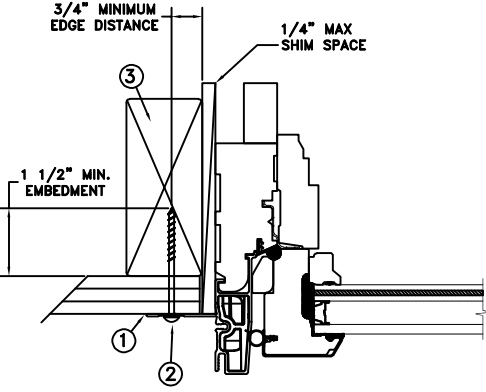
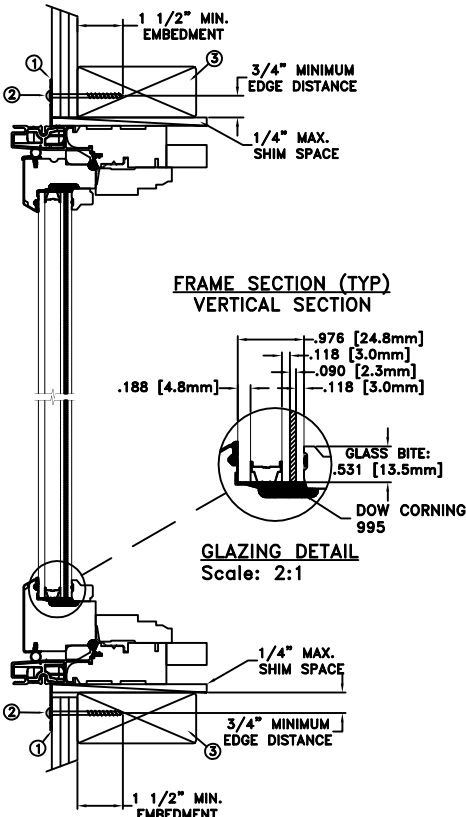


NAILFIN INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
60 x 72	+60/-65	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm annealed - 11.7mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

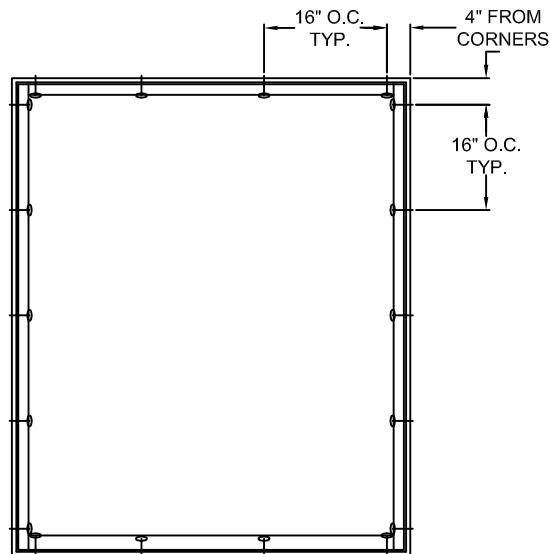
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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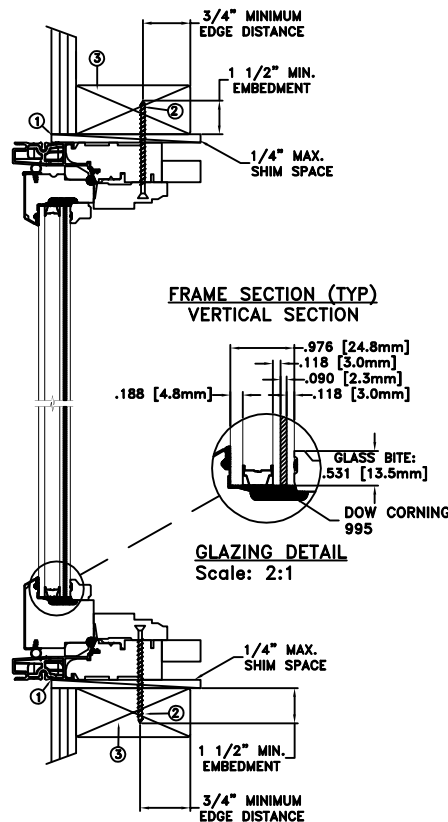


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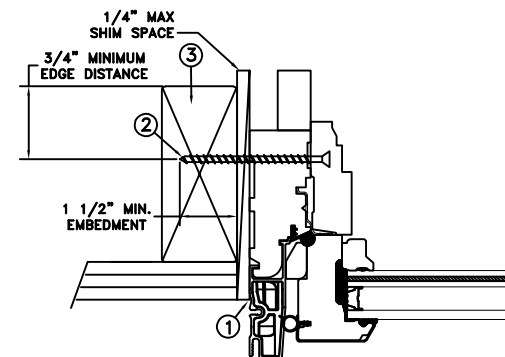
DATE: 12/06/2018		3737 LAKEPORT BLVD.		
DRAWN BY: J.HAWKINS		KLAMATH FALLS OR, 97601		
SCALE: NTS		PHONE: (800) 535-3936		
CHECKED BY: K.CAMPBELL		Custom Clad Casement Stationary Window - Impact		
APPROVED BY: D.STOKES				
RECORD No: D009288				
REPORT No: NCTL-310-18-017 / NCTL-310-18-035		CAD DWG. No.: CustCLCsmSta Cert	REV: A	SHEET 1 of 5



TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME INSTALLATION



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
60 x 72	+60/-65	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm annealed - 11.7mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

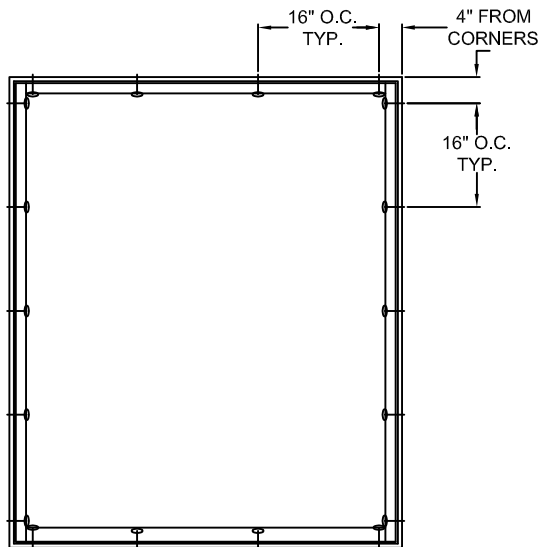
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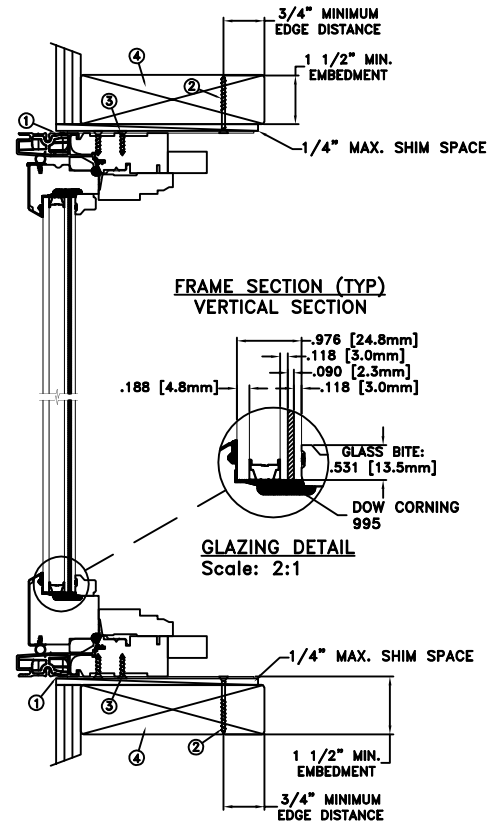


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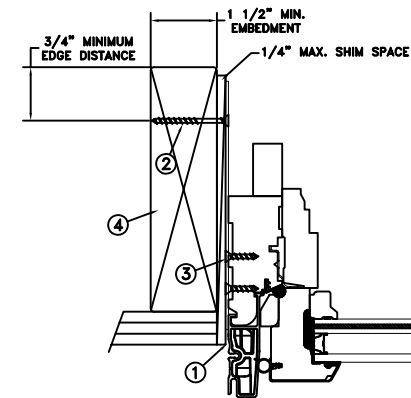
	DATE: 12/06/2018	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: J.HAWKINS	SCALE: NTS	Custom Clad Casement Stationary Window - Impact	
CHECKED BY: K.CAMPBELL	TITLE:		
APPROVED BY: D.STOKES			
RECORD No: D009288			
REPORT No: NCTL-310-18-017 / NCTL-310-18-035	CAD DWG. No.: CustCLCsmSta Cert	REV: A	SHEET 2 of 5



TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP INSTALLATION



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
60 x 72	+60/-65	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

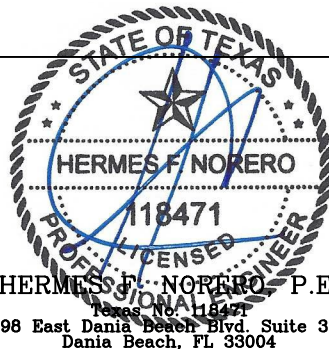
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm annealed - 11.7mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

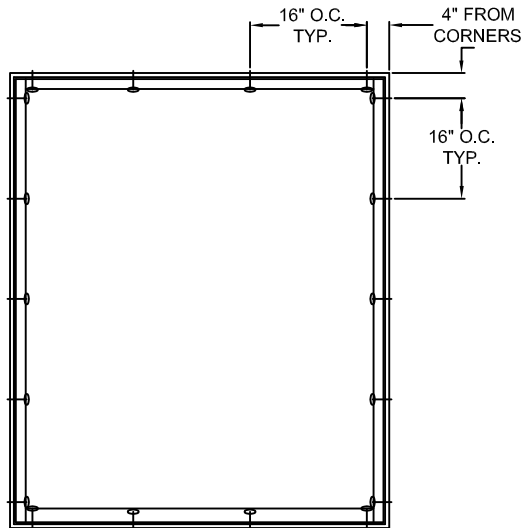
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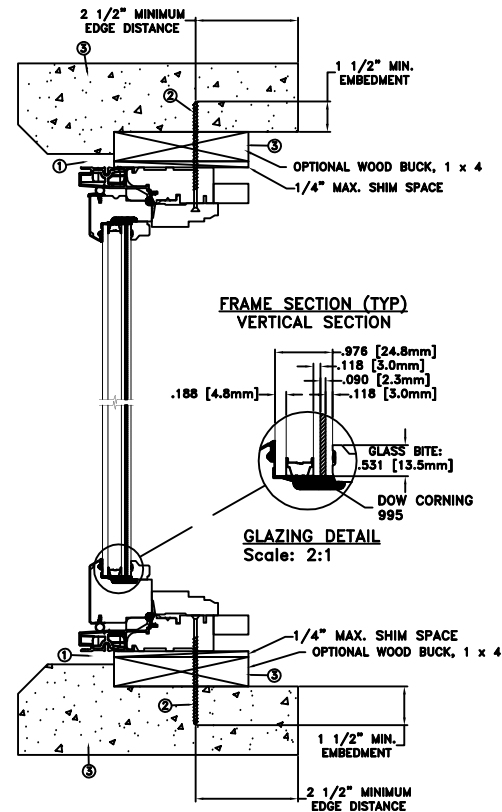


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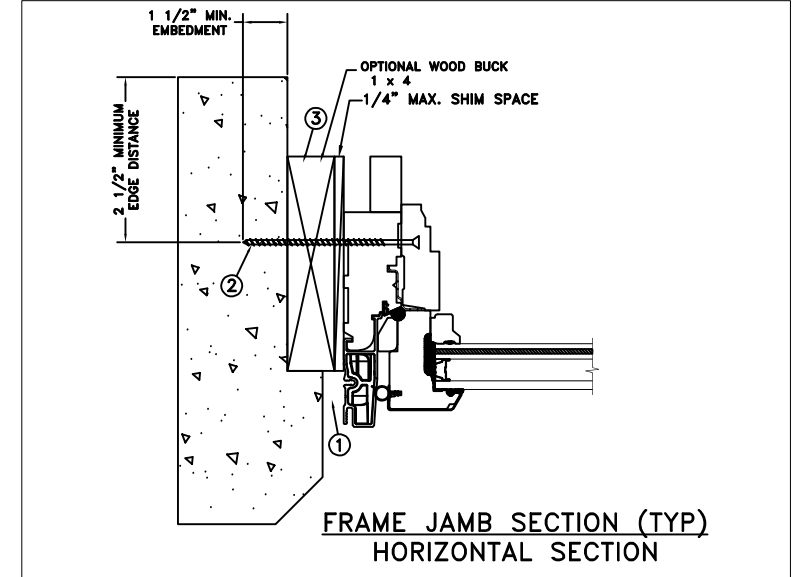
	DATE: 12/06/2018	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: J.HAWKINS	SCALE: NTS			
CHECKED BY: K.CAMPBELL	TITLE: Custom Clad Casement Stationary Window - Impact			
APPROVED BY: D.STOKES				
RECORD No: D009288				
REPORT No: NCTL-310-18-017 / NCTL-310-18-035		CAD DWG. No.: CustCLCsmSta Cert	REV: A	SHEET 3 of 5



TYPICAL ELEVATION WITH FASTENER SPACING



CONCRETE/MASONRY INSTALLATION



MAXIMUM FRAME	DP	IMPACT
60 x 72	+60/-65	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm annealed - 11.7mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

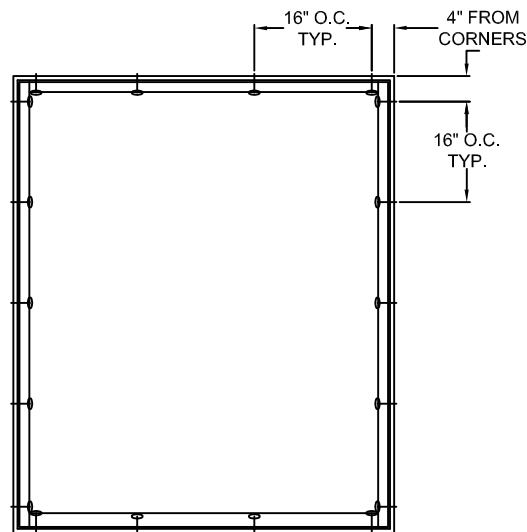
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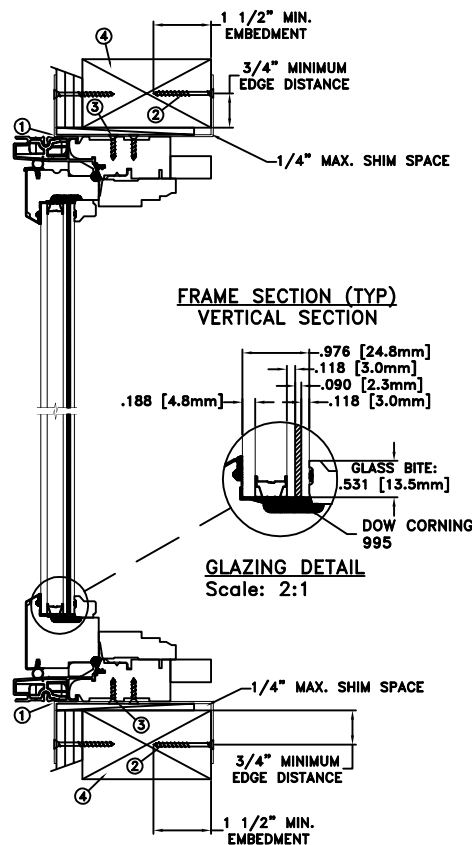


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DRAWN BY: J.HAWKINS	DATE: 12/06/2018	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
	SCALE: NTS		
	CHECKED BY: K.CAMPBELL	Custom Clad Casement Stationary Window - Impact	
	APPROVED BY: D.STOKES		
RECORD No: D009288			
REPORT No: NCTL-310-18-017 / NCTL-310-18-035		CAD DWG. No.: CustCLCsmSta Cert	REV: A SHEET 4 of 5

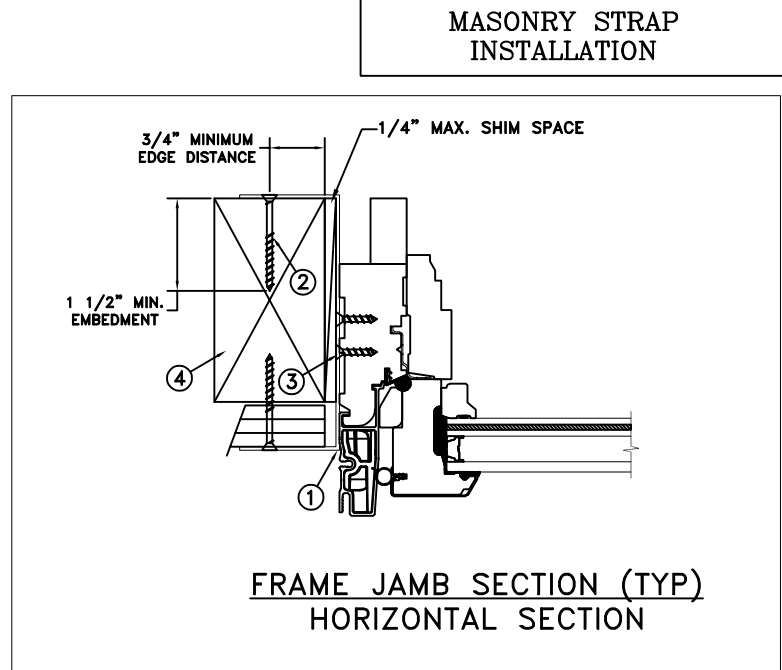


TYPICAL ELEVATION WITH FASTENER SPACING



**FRAME SECTION (TYP)
VERTICAL SECTION**

**GLAZING DETAIL
Scale: 2:1**



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
60 x 72	+60/-65	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use min. 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use min. 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

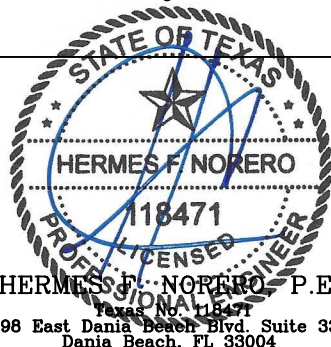
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm annealed - 11.7mm airspace - 3.0mm annealed - 2.3mm PVB Interlayer by Kuraray - 3.0mm annealed insulating glass.
4. Use structural or composite shims where required.

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Dania Beach, FL 33004

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DRAWN BY: J.HAWKINS	SCALE: NTS			
CHECKED BY: K.CAMPBELL	TITLE: Custom Clad Casement Stationary Window - Impact			
APPROVED BY: D.STOKES				
RECORD No: D009288				
REPORT No: NCTL-310-18-017 / NCTL-310-18-035		CAD DWG. No.: CustCLCsmSta Cert	REV: A	SHEET 5 of 5