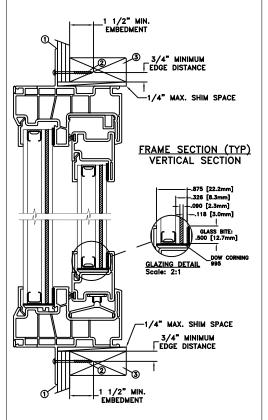
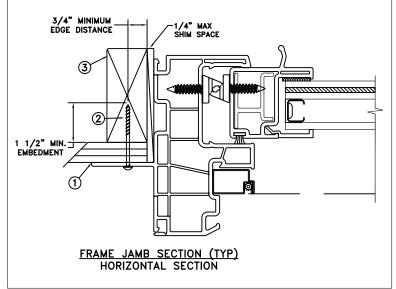
8" O.C. TYP. THRU FIN 8" O.C. TYP. THRU FIN 8" O.C. TYP. THRU FIN WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW-WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 60"	+50/-55	YES
WINDZONE	3	

Installation Notes:

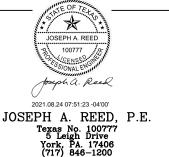
- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

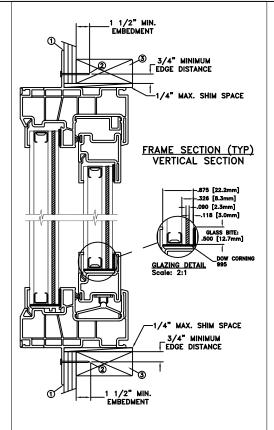
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

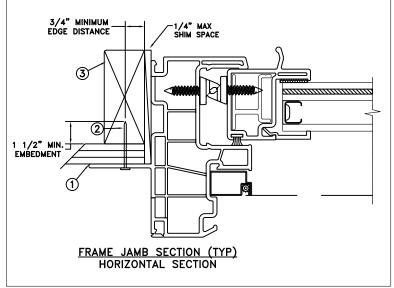


	DATE: 08/10/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601
DRAWN BY: M.HAM	SCALE: NTS	PHONE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	· va lu · · · lell ve va l
APPROVED BY: J.GOOSSEN	Pre	emium Vinyl Horizontal Slider XO Window
RECORD No.: D014562		
REPORT No.: 110-17-100		CAD DWG. No.: REV: A SHEET 1 of 10

8" O.C. TYP. THRU FIN O.C. TYP. THRU FIN WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/NAIL-WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 60"	+50/-55	YES
WINDZONE	3	

Installation Notes:

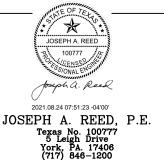
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 6d x 2" fastener through the nailing flange with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

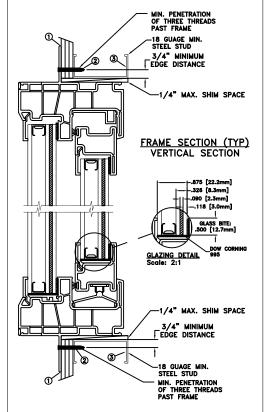
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DISCLAIMER:

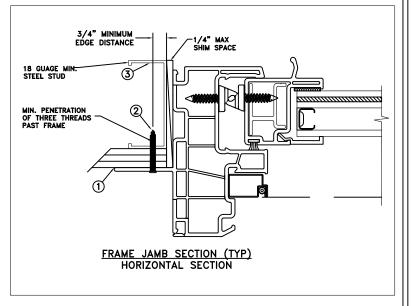




8" O.C. TYP. THRU FIN 8" O.C. TYP. THRU FIN 8" O.C. TYP. THRU FIN WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW-STEEL INSTALLATION



MAXIMUM FRAME	DP	IMPACT	
72" x 60"	+50/-55	YES	
WINDZONE 3			

Installation Notes:

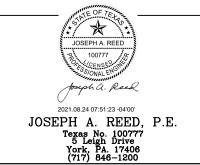
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through nailfin into metal framing use #10 TEK Self-Tapping screws with sufficient length
 to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga.,
 fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

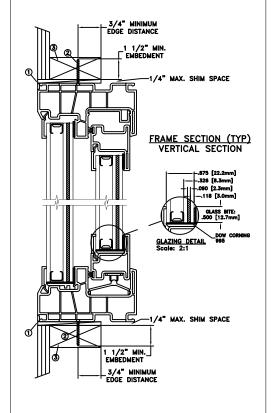
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DISCLAIMER:

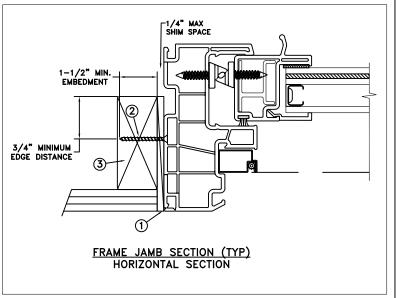




13" O.C. TYP. THRU FRAME THRU FRAME 13" O.C. TYP. THRU FRAME 13" O.C. TYP. THRU FRAME 13" O.C. TYP. THRU FRAME TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT	
72" x 60"	+50/-55	YES	
WINDZONE 3			

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- 2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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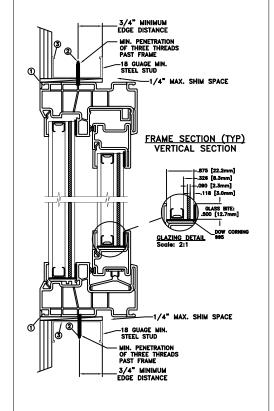


JOSEPH A. REED, P.E.

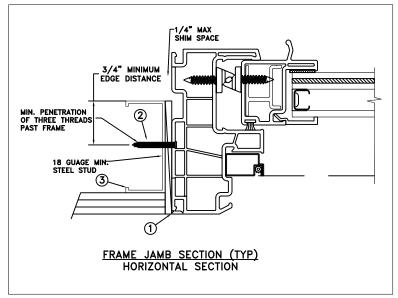
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

	DATE: 08/10/2021	IELD WEI	T	373	37 LAKEPORT BLVD.
DRAWN BY: M.HAM	SCALE: NTS	July Wil			NE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:		\/C		. ,
APPROVED BY: J.GOOSSEN	l Pre	mium Vinyl Horizontal Slid	er XC) WI	Indow
RECORD No.: D014562					
REPORT No.: 110-17-100		CAD DWG, No.:	REV:	Α	SHEET 4 of 10

13" O.C. TYP. THRU FRAME TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW STEEL INSTALLATION



MAXIMUM FRAME	D	Р	IMPACT
72" × 60"	+50/	-55	YES
WIND7ONF	3		

Installation Notes:

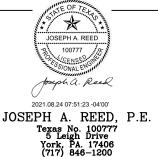
- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads
 to the structure. The host structure is the responsibility of the architect or engineer of record for the
 project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

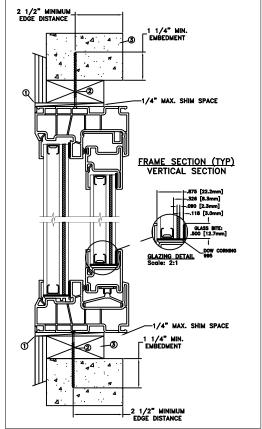
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

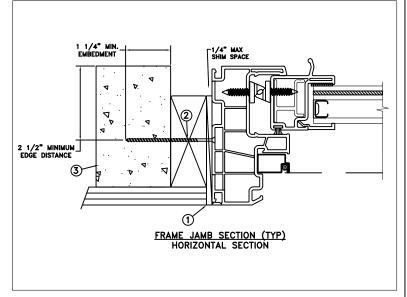


	DATE: 08/10/2021	3737 LAKEPORT BLVD KLAMATH FALLS OR, 97601
DRAWN BY: M.HAM	SCALE: NTS	PHONE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	· · · · · · · · · · · · · · · · · · ·
APPROVED BY: J.GOOSSEN	Pre	emium Vinyl Horizontal Slider XO Window
RECORD No.: D014562		
REPORT No.: 110-17-100		CAD DWG, No.: REV: A SHEET 5 of 10

13" O.C. TYP. THRU FRAME 14" FROM CORNERS 13" O.C. TYP. THRU FRAME 14" THRU FRAME 15" O.C. TYP. THRU FRAME 17" O.C. TYP. THRU FRAME 17" O.C. TYP. THRU FRAME 18" O.C. TYP. THRU FRAME 19" O.C. TYP. THRU FRAME 19" O.C. TYP. THRU FRAME 19" O.C. TYP. THRU FRAME 10" O.C. TYP. THRU FRAME 10" O.C. TYP. THRU FRAME



THROUGH FRAME/SCREW CONCRETE INSTALLATION



MAXIMUM FRAME	DP	IMPACT	
72" x 60"	+50/-55	YES	
WINDZONE 3			

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

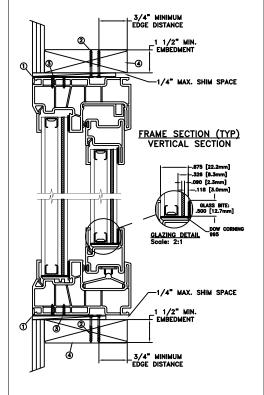
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DISCLAIMER:

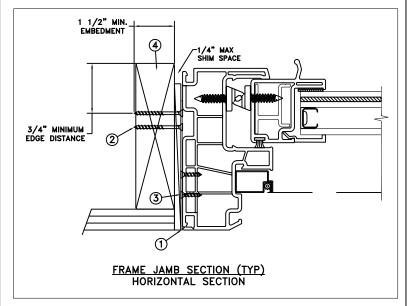


	DATE: 08/10/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601
DRAWN BY: M.HAM	SCALE: NTS	JELL WELL KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	· vi lu · · · labl va vi l
APPROVED BY: J.GOOSSEN	Pre	emium Vinyl Horizontal Slider XO Window
RECORD No.: D014562		
REPORT No.: 110-17-100		CAD DWG. No.: REV: A SHEET 6 of 10

13" O.C. TYP. THRU FRAME 14" FROM CORNERS 13" O.C. TYP. THRU FRAME 14" FROM CORNERS 13" O.C. TYP. THRU FRAME 14" FROM CORNERS 15" O.C. TYP. THRU FRAME 14" FROM CORNERS 15" O.C. TYP. THRU FRAME 17" O.C. TYP. THRU FRAME 14" FROM CORNERS 15" O.C. TYP. THRU FRAME 17" O.C. TYP. THRU FRAME 18" O.C. TYP. THRU FRAME



MASONRY STRAP WOOD/SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 60"	+50/-55	YES
WINDZONE	3	

Installation Notes:

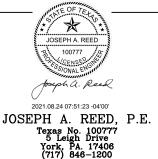
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

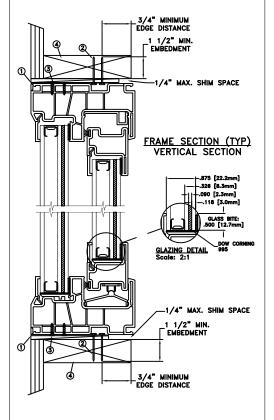
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DISCLAIMER:

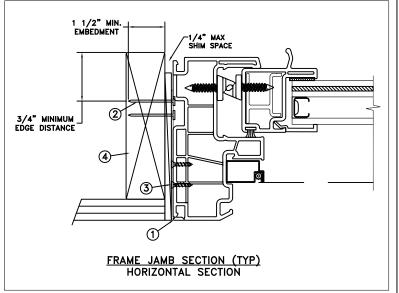


	DATE: 08/10/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601
DRAWN BY: M.HAM	SCALE: NTS	PHONE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	· vr lu · · · lell · ve vr l
APPROVED BY: J.GOOSSEN	Pre	emium Vinyl Horizontal Slider XO Window
RECORD No.: D014562		
REPORT No.: 110-17-100		CAD DWG. No.: REV: A SHEET 7 of 10

13" O.C. TYP. THRU FRAME 13" O.C. TYP. 13" O.C. TYP. THRU FRAME 13" O.C. TYP. THRU FRAME 13" O.C. TYP. THRU FRAME TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP WOOD/NAIL INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 60"	+50/-55	YES
WINDZONE	3	

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 2 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- 1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

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DISCLAIMER:

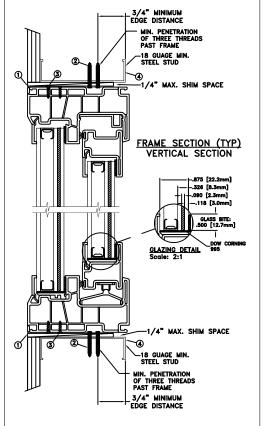
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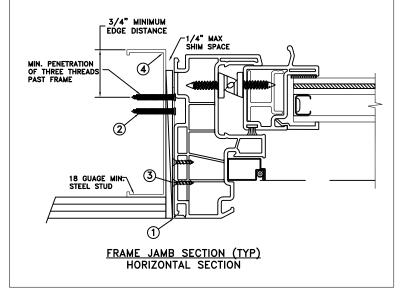
JOSEPH A. REED, P.E.
Texas No. 100777
5 Leigh Drive
York, PA. 17406
(717) 846-1200

	DATE: 08/10/2021	JELD WEN	373	37 LAKEPORT BLVD.
DRAWN BY: M.HAM	SCALE; NTS	July Wila	LAMA I PHON	NE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	mium Vinyl Horizontal Slider XO Window		
APPROVED BY: J.GOOSSEN	Pre			
RECORD No.: D014562				
REPORT No.: 110-17-100		CAD DWG. No.: REV:	Α	SHEET 8 of 10

TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP STEEL/SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT		
72" × 60"	+50/-55	YES		
WINDZONE 3				

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 2 #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

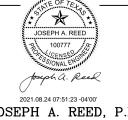
General Notes:

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- 2. All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.2mm annealed 10.8mm airspace 3.0mm annealed 2.3mm PVB Interlayer by Kurraray 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

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2021.08.24 07.51:23 04/00'

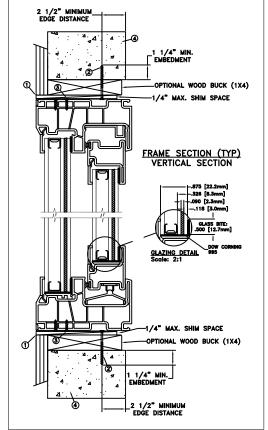
JOSEPH A. REED, P.E.

Texas No. 100777
5 Leigh Drive

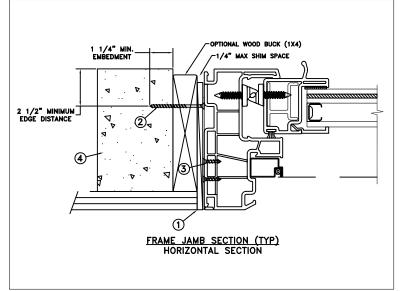
York, PA. 17406
(717) 846-1200

	DATE: 08/10/2021	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601			
DRAWN BY: M.HAM	SCALE: NTS	PHONE: (800) 535-3936			
CHECKED BY: D.VEZO	TITLE:	· vr lu · · · lell ve vr l			
APPROVED BY: J.GOOSSEN	Pre	Premium Vinyl Horizontal Slider XO Window			
RECORD No.: D014562					
REPORT No.: 110-17-100		CAD DWG. No.: REV: A SHEET 9 of 10			

13" O.C. TYP. THRU FRAME 4" FROM CORNERS 13" O.C. TYP. THRU FRAME MAX.) . 09) WINDOW HEIGHT WINDOW WIDTH (72" MAX.) TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP CONCRETE SCREW INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" × 60"	+50/-55	YES
WINDZONE	3	

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 1 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
- Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the 2018 International Residential Code (IRC) and 2018 International Building Code (IBC).
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3,2mm annealed 10,8mm airspace 3,0mm annealed 2,3mm PVB Interlayer by Kurraray - 3.0mm annealed insulating glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

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08/10/2021 TELDWEN KLAMATH FALLS OR, 97601 DRAWN BY: SCALE: M HAM NTS CHECKED BY: TITLE: D.VEZO Premium Vinyl Horizontal Slider XO Window APPROVED BY J GOOSSEN RECORD No.: D014562

CAD DWG, No.: 10 of 10

3737 LAKEPORT BLVD.

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