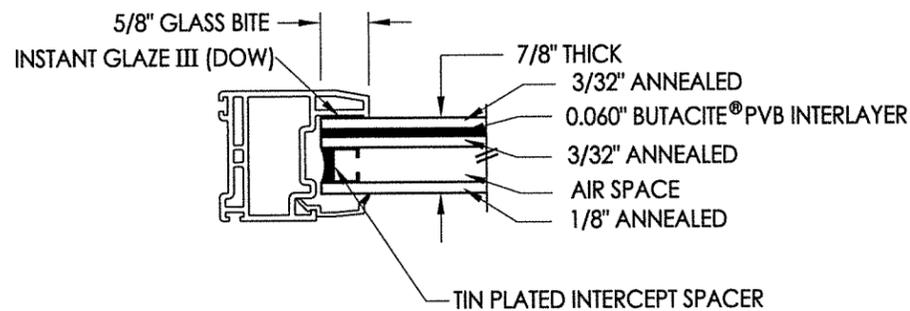


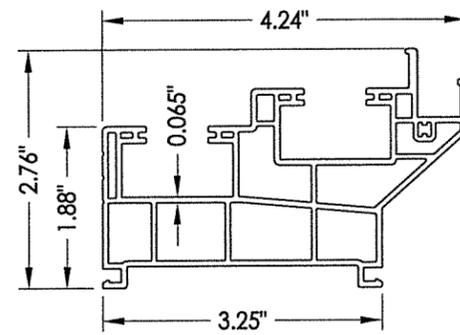
R:\Clients\Soft-Lite Permanent\B - Texas Dept of Ins\TDI - WIN XXX - Double Hung Window 5300 DH53 Impact Job 90\Drawings\TX-4584.dwg, 4.1

BILL OF MATERIALS		
ITEM #		MATERIAL
B	2X FRAMING (SG >= 0.42)	WOOD
C	1/4" MAX. SHIM SPACE	-
D	1/4" X 2-3/4" PFH ITW CONCRETE SCREW	STEEL
E	MASONRY - 3,000 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE
F	#10 X 2-1/2" PPH SMS (1-1/4" MIN. EMBEDMENT)	STEEL
J	#10 X 3" PPH SMS (1-1/4" MIN. EMBEDMENT)	STEEL
L	#10 X 1-1/2" PPH SMS (1-1/4" MIN. EMBEDMENT)	STEEL
1	FRAME*	PVC
2	SILL*	PVC
3	SASH STOP*	PVC
4	HEAD ADAPTER*	PVC
5	KEEPER HANDLE RAIL*	PVC
6	KEEPER RAIL*	PVC
7	LOCK RAIL*	PVC
8	PLAIN STILE*	PVC
9	GLAZING BEAD*	PVC
10	REINFORCEMENT (6065-T5 ALUM)	ALUM.
11	LOCK HANDLE RAIL*	PVC
20	LOCK	-
21	LOCK KEEPER	-
23	#7 X 3/8" PFH MS (KEEPER SCREWS)	STEEL
25	TILT LATCH	-
26	#6 X 1" PFH TEK (LOCK SCREWS)	STEEL
27	WEATHERSTRIP (0.250" SINGLE FIN PILE)	-
28	WEATHERSTRIP (0.350" SINGLE FIN PILE)	-
29	BULB SEAL	-
30	1/4" X 2" X 6" LONG PLASTIC IMPACT BLOCK	ABS
31	PIVOT BAR	STEEL
32	#6 X 1/2" PFH TEK (PIVOT BAR)	STEEL
33	BALANCER BRACKET	-

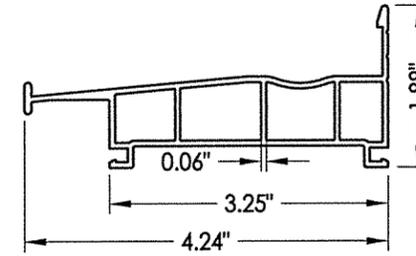
* THE APPROVED WHITE RIGID PVC EXTERIOR EXTRUSIONS FOR WINDOWS ARE TO BE PRODUCED BY EXTRUDERS LICENSEES IN "AAMA CERTIFICATIONS PROGRAMS FOR RIGID PVC EXTRUSIONS".



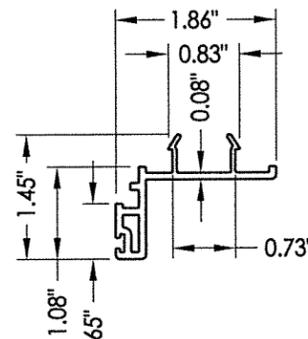
G1 GLAZING DETAIL



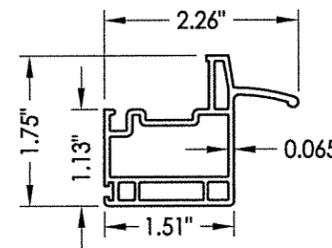
1 HEAD AND JAMB



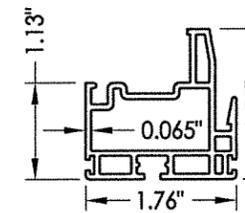
2 SILL



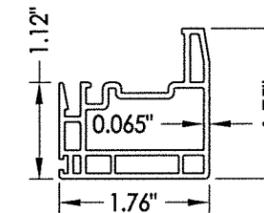
4 HEAD ADAPTER



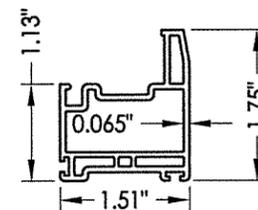
5 KEEPER HANDLE RAIL



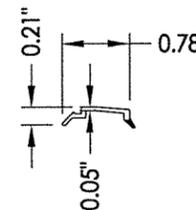
6 KEEPER RAIL



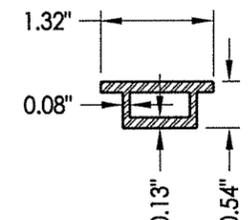
7 LOCK RAIL



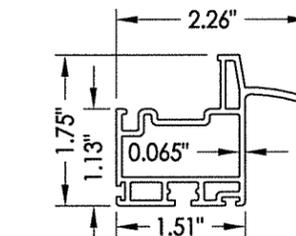
8 PLAIN STILE



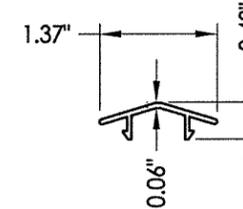
9 GLAZING BEAD



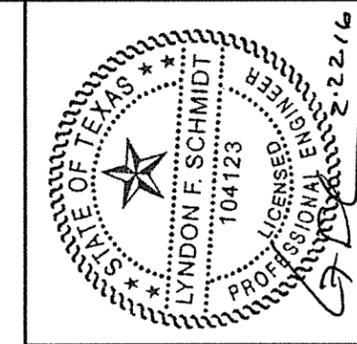
10 REINFORCEMENT



11 LOCK HANDLE RAIL



3 SASH STOP



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TEXAS P.E. #104123

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TEXAS BOARD OF PROFESSIONAL ENGINEERS
CERTIFICATE OF REGISTRATION # F-11852

PRODUCT: SOFT-LITE WINDOWS

PART OR ASSEMBLY:
BILL OF MATERIALS, COMPONENTS
AND GLAZING DETAIL

NO.	DATE	BY	REVISIONS

DATE: 11/17/15

SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

DRAWING NO.:

TX-4584

SHEET 4 OF 4