

OPENING HEIGHT	VERTICAL HEADROOM	HORIZONTAL HEADROOM
THRU 7'-4"	15-1/2"	17-1/2"
OVER 7'-4" THRU 8'-8"	16"	18"
OVER 8'-8" THRU 10'-0"	17"	19-1/4"

SEE SHEET 2 FOR NOTES

DECIMAL	FRACTIONS	ANGLES	HOLE DIAMETERS
XX ±.03	± 1/16	± 0° 30'	UNDER 0.251 +.004 - .005
XXX ±.005			0.251 to 0.500 +.006 - .003
			OVER 0.500 +.008 - .003

DESIGNER	CHECKED	DATE
BECKY NELSON		11-14-02
DON MILLS		11-14-02
DON MILLS		11-14-02

**JANUS INTERNATIONAL CORPORATION**  
 135 JANUS INTERNATIONAL BLVD. TEMPLE, GA 30179-4435  
 770-562-2850/Fax 770-562-2264

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**CERTIFIED WIND LOAD RATED**  
 26 GA SERIES 750 DOOR ASSEMBLY  
 MAX. SIZE: 3'-0" X 12'-0"

SCALE: NONE

SHEET 1 OF 2



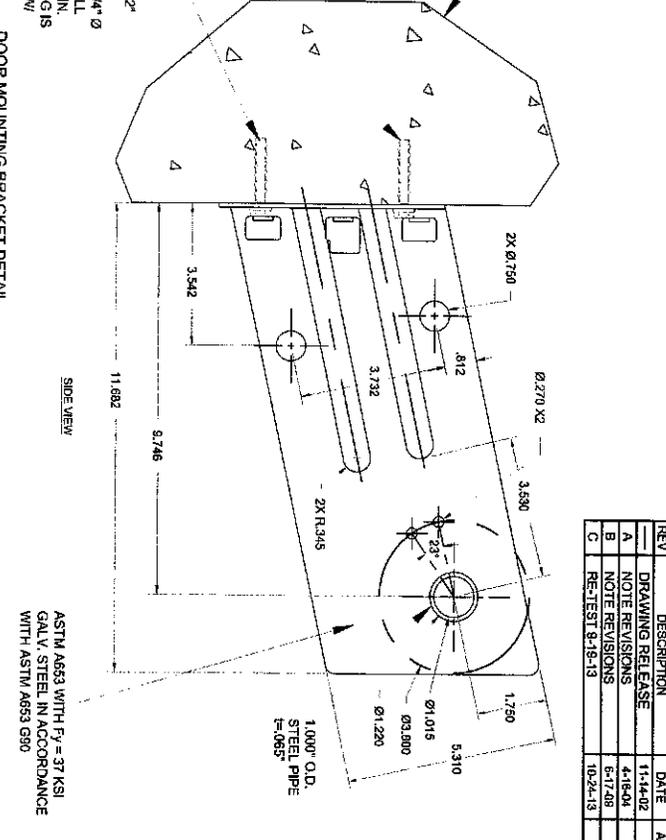
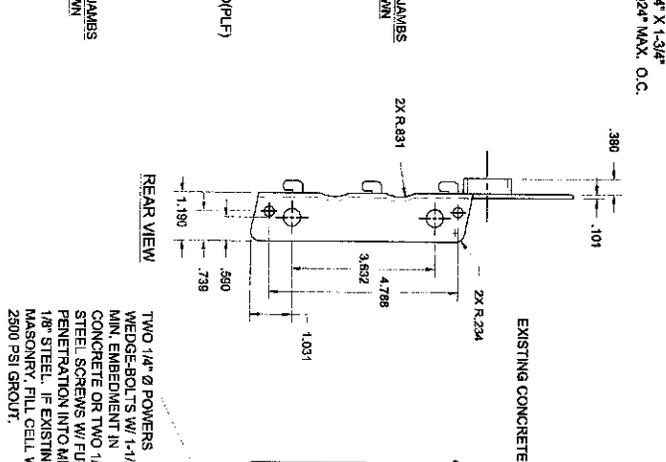
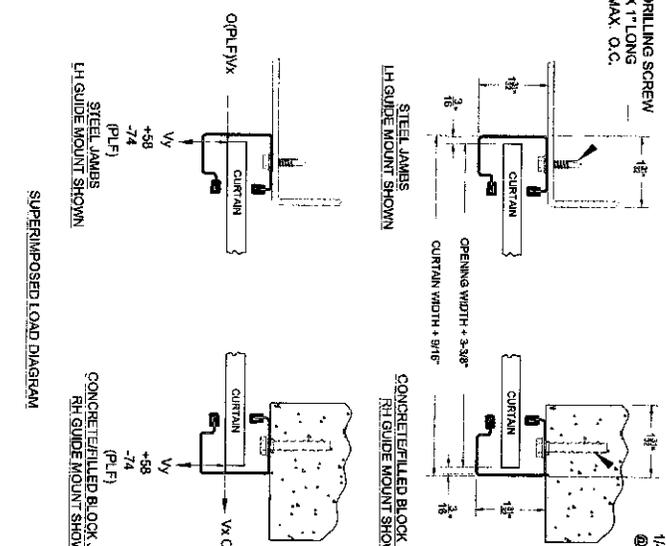
12/11/13

REV	DESCRIPTION	DATE	APPROVAL
A	DRAWING RELEASE	11-14-02	DM
B	NOTE REVISIONS	4-16-04	DM
C	RE-TEST 8-19-13	8-17-08	CS
		10-24-13	CS

ALL COMPONENTS SHALL BE ASTMA 653 STEEL WMIN Fy = 33 KSI, GALVANIZED PER ASTMA A653 G80

SELF-DRILLING SCREW  
1/4" X 1" LONG  
@ 24" MAX. O.C.

POWERS WEDGE BOLT  
1/4" X 1-3/4"  
@ 24" MAX. O.C.



**GENERAL NOTES**

1. THIS ROLL-UP DOOR SYSTEM IS DESIGNED IN ACCORDANCE WITH THE FLORIDA BUILDING CODE.
2. THIS ROLL-UP DOOR HAS BEEN TESTED IN ACCORDANCE WITH ASTM E-539 AND COMPLES WITH ANSIDASMA 100.
3. WIND LOADS FOR BUILDING OPENINGS SHALL BE DETERMINED BY A PROFESSIONAL ENGINEER USING APPROPRIATE WIND SPEED AND DESIGN CRITERIA. THIS DOOR MAY BUILDING STRUCTURE TO RESIST SUPERIMPOSED LOADS V<sub>X</sub>, V<sub>Y</sub>, AND BRACKET LOADS SHOWN.
4. SUPERIMPOSED LOADS ON THE JAMBS FROM THIS DOOR ARE DESIGNED AS V<sub>X</sub> AND V<sub>Y</sub> HEREIN. CONTRACTORS SHALL HAVE BUILDING ENGINEERS VERIFY ADEQUACY OF BUILDING STRUCTURE TO RESIST SUPERIMPOSED LOADS V<sub>X</sub>, V<sub>Y</sub>, AND BRACKET LOADS SHOWN.
5. ALL WELDING SHALL BE PERFORMED BY QUALIFIED WELDERS IN ACCORDANCE WITH A.W.S. SPECIFICATIONS LATEST EDITION. ALL WELDING ELECTRODES SHALL CONFORM TO A.W.S. A5.1 GRADE E-70.
6. DOORS SHALL BE PROVIDED WITH LOCK MECHANISMS AT THE OPTION OF THE OWNER.
7. ALL BOLTS AND WASHERS SHALL BE GALVANIZED OR STAINLESS STEEL WITH A MINIMUM TENSILE STRENGTH OF 60 KSI.
8. DESIGN BASED ON ELEMENT MATERIALS TECHNOLOGY TEST REPORT NO. ESP0140739.

9. ANCHOR NOTES:
  - A. ANCHOR LENGTH DOES NOT INCLUDE STUCCO FINISH.
  - B. FOR HOLLOW MASONRY, FILL ALL CELLS @ ANCHOR WITH CONCRETE OR TWO 1/4" Ø STEEL SCREWS W/ FULL PENETRATION INTO MIN. 1/8" STEEL. IF EXISTING IS MASONRY, FILL CELL W/ 2900 PSI GROUT.
10. DOOR OPERATION TYPED TO BE PUSH-UP.
11. GUIDE TO JAMB ATTACHMENT FASTENERS BEGIN 4" FROM FLOOR AND END 3-1/2" BELOW TOP OF WALL OPENING.
12. TEST DOOR WALL OPENING SIZE: 8'-0" X 8'-0"

THESE CONFIDENTIAL DOCUMENTS SUBMITTED BY JANUS CONTAIN INFORMATION OF A PROPRIETARY NATURE AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING IN PART OR IN WHOLE FOR ANY PURPOSE OTHER THAN THAT WHICH IS NECESSARY FOR PREPARATION OF A REPORT OR ENGINEERING WITHOUT THE EXPRESS PERMISSION OF JANUS WHICH MAY BEAL DOCUMENTS AT ANY TIME.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:

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± 1/16	± 0° 30'	UNDER 0.251 +.004
		0.251 to 0.500 +.003
		0.500 to 1.000 +.008
		OVER 1.000 +.003

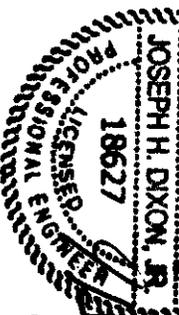
PART NUMBER	MATERIAL	DATE
DESIGNED BY: BECKY NELSON		11-14-02
CHECKED BY: DON MILLS		11-14-02
APPROVED BY: DON MILLS		11-14-02

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26 GA SERIES 780 DOOR ASSEMBLY  
MAX. SIZE: 3'-0" X 12'-0"

SCALE: NONE SHEET 2 OF 2



*Joseph H. Dixon*  
12/11/13

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