THESE DOORS ARE RATED FOR LARGE \& SMALL MISSILE IMPACT. SHUTERS ARE NOT REQURED.

SERIES AWS 70.HI / 75.SI+ OUTSWING TERRACE DOOR
APPROVAL APPLIES TO SINGLE UNITS
CODE REQUIREMENTS FOR SAFEGUARDS MUST BE OBSERVED.
THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2018 INTERNATIONAL RESIDENTIAL CODE (IRC) AND 2018 International bullding code (ibC).
WOOD BUCKS \& BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND
NSTALLED ADEQUATELY TO TRANSFER APPLED PRODUCT LOADS TO THE NSTALLED ADEQUATEL
BUILLING STRUCTURE.
BUILDING STRUCTURE.
ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DEtALLS ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETALLS
AND INSTALLED PER MANUF'S INSTRUCTIOSS. SPECIFIED EMBEDMENT TO BASE BEYOND WALL DRESSING OR STUCCO.
a Load duration increase is used in design of anchors into wood only. MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT
COME INTO CONTACT WITH OTHER DISSIMLAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2018 IRC/BC.
THIS PRODUCT APPROVAL IS GENERII AND DOES NOT PROVIDE INFORMATION
FOR A SITE SPECIFIC PROJECT i.e. LIFE SAEEIY OF THIS PRO FOR A SITE SPECIFIC PROJECTT i.e. LIFE SAFEIY OF THIS PREDUCT, ADEQUCY
OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR
WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE
AND TO BE REVIEWED BY BUILDING OFFICIAL
design loads shown are based on 'allowable stress design (asd)'
DESIGN LOADS SHOWN ARE BASED ON ALLOWABLI STESS DESIGN (ASD)' MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VIIIBLE LOCATION
IN ACCORDANCE WITH SECTIONS R613.4 AND R613.7.1 OF THE IRC AND IN ACCORDANCE WITH SECTIONS
SECTION 1714.5.1 OF THE IBC.


GLASS TYPE '1'
$1-5 / 16^{\prime \prime}$ OVERALL INSUL. LAM. GLASS

| JAMB ANCHOR SPACING (INCHES) |  |
| :---: | :---: |
| PRESSURE <br> (PSF) | TYPE A \& B |
| 55 | $12-1 / 2^{\prime \prime}$ |
| 70 | $9-3 / 4^{\prime \prime}$ |

INSUL. LAM. GLASS LARGE MISSILE IMPACT













| ITEM \# | PART \# | Reqd. | DESCRIPTİN | material |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 480830 | 4 | AWS $75 . S 1+$ OUTER FRAME | 6063-T6 |
| 1 A | 197360 | 4 | AWS 70.HI OUTER FRAME | 6063 -T6 |
| 2 | 480790 | 4 | AWS 75.SI+ VENT PRoFILE | 6063-т6 |
| 2 A | 486380 | 4 | aws 70.HI Vent profile | 6063-т6 |
| 3 | 382130 | 4 | aws $75 . \mathrm{SII}$ SIDELITE FRAME | 6063-т6 |
| 3 A | 358150 | 4 | AWS $70 . \mathrm{HI}$ SIDELTE FRAME | 6063-т6 |
| 4 | 486756 | 1 | AWS $75 . S$ SI THRESHOLD | 6063-т6 |
| $4{ }^{4}$ | 486706 | 1 | AWS $70 . H 1$ THRESHOLO | 6063-т6 |
| 5 | 382070 | as reod. | AWS 75.SI+ Extension profle | 6063-T6 |
| 5A | 358090 | as rego. | AwS $70 . \mathrm{HI}$ EXTENSION PROFLL | 6063-T6 |
|  | 345510 | as reqo. | AWS 75.SI+ vent glazing bead | 6063-T6 |
| ${ }^{64}$ | 346610 | as rego. | aws 70.hi vent glazing bead | 6063-T6 |
| 7 | 467770 | as reqo. | ANS 75.SI+ FIXED UNIT GLAZING BEAD | ${ }^{6063-T 6}$ |
| 7A | 489760 | As read. | AWS 70.HI FIXED UNTT GLAZING BEAD | 6063-T6 |
| 8 | 494320 | as read. | AWS 75.SI+ TRANSTIIN MULLION/ HEAD ADAPTER | 6063-T6 |
| ${ }^{84}$ | 494310 | as reqo. | ans $70 . \mathrm{HI}$ transition mullion/ head adapter | 6063-T6 |
| 9 | 485460 | as reqo. | AWS $75.51+$ ASTRAGAL ADAPTER | 6063-T6 |
| 9 A | 197580 | as reqo. | AWS 70.HI ASTRAGAL ADAPTER | ${ }^{6063-T 6}$ |
| 10 | 367300 | as reod. | aws $75.51+$ transtion mullion | 6063-т6 |
| 10A | 367210 | as reqo. | AWS $70 . \mathrm{HI}$ TRANSTITON MULIION | 6063-T6 |
| 11 | 9634794 | as reod. | AWS $75.51+$ HI-BOTOM ADAPTER | 6063-T6 |
| 11A | 9635019 | as reod. | AWS $70 . \mathrm{HI}$ H1-BOTIOM ADAPTER | 6063-т6 |
| 12 | 9634795 | as reqo. | $10^{\prime \prime}$ gottom rall cover | 6063-T6 |
| 13 | 485880 | as reod. | AWS 75.SI/ / 70.H\| WEATHERSTRIP CARRIER | 6063-T6 |
| 14 | 207628 | as read. | Strap anchor head/ambs | $50961-\mathrm{Fe} / \mathrm{Zn} 8 \mathrm{C}$ |
| 15 | 129560 | as reqo. | WALL ATACHMENT |  |
| 16 | 203108 | as read. | Proflle retaling clip |  |
| 17 | 236522/236523 | as reod. | CORNER KEY | 6063-T6 |
| 18 | 278475 | as reod. | AWS 75.SI+ THRESHOLD COVER PRF. 75 |  |
| 184 | 278470 | as reqo. | AWS 70.H THRESHOLD COVER PRF. 75 |  |
| 19 | 284321 | as rego. | GASKET 6 |  |
| 19A | 284351 | as reod. | Aws 70.hi outer glazing gasket |  |
| 20 | 284836 | as reqo. | AWS 75.SI' WED. GASKET CIRC7-8MM |  |
| 204 | 284837 | as reod. | AWS 70.HI WED. GASKET CIRC7-10MM |  |
| 21 | 288163 | as read. | AwS 75.SI' GLAZING Support | POLYAMIE 80ı5 SHORE A |
| 214 | 288166 | as read. | aws $70 . H$ glazing support | POLYAMIE 80ı5 SHORE A |
| 22 | 106116 | as read. | locking bar | 6063-76 |
| 23 | 278467 | as reoo. | adapter profle md |  |
| 24 | 224310 | as reqo. | continuous regate gasket | EPDM |
| 25 | 278244 | as reoo. | brush seal |  |
| 26 | 248807 | 5 | barrel hinge |  |
| 27 | 269622 | 1 | AWS 75.SI+ HaNDLE |  |
| 278 | 9639482 | 1 | AWS 70.HI HANDLE |  |
| 28 | 248890/248891 | 1 | 6-POINT VERT LOCK |  |
| 29 | 248890/248891 | 1 | 2-POINT HoRIzontal lock |  |
| 30 | -- | as read. | schuco sealant |  |
| 31 | 203086 | as rego. | retaling clip |  |
| 32 | 208694 | 3/ LTE | Weep slot cover |  |
| 33 | 244516 | as reao. | head/sill cover |  |
| 34 | 224197 | as reao. | DOOR ADAPTER GASKE |  |
| 35 | 278250 | as reao. | CENTRE GASKET |  |
| 36 | 224114 | as reao. | H-BOTTOM RALL CONNECTOR |  |
| 37 | 278461 | as read. | Astragal centre gasket receptor |  |



Sealed: 4/14/2021

HINGES
(5) BARREL HINGE (248807). AT $3^{\prime \prime}$ FROM TOP AND BOTTOM ENDS AND $23-1 / 2^{\prime \prime}$, $47^{\prime \prime}$ AND $70-1 / 2^{\prime \prime}$ FROM BOTTOM CORNER


