

TEXAS DEPARTMENT OF INSURANCE

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PRODUCT EVALUATION DR-120

Effective April 1, 2006

*The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**. This product shall be subject to reevaluation 3 years after the effective date.*

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

Series 5400 Vinyl Sliding Glass Doors, Non-impact Resistant, manufactured by

Showcase Custom Vinyl Windows and Doors
A product of ENLIGHT Industries, LLC
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Houston, Texas 77023
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will be acceptable in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with the manufacturer's installation instructions and this product evaluation.

PRODUCT DESCRIPTION

The Series 5400 is a vinyl sliding glass door. The vinyl sliding glass doors evaluated in this report are non-impact resistant doors. This product evaluation report is for vinyl sliding glass doors based on the following tested constructions:

General Description:

System	Description	Label Rating
1	Series 5400; Vinyl Sliding Glass Door (OXO)	SGD-R30 108 x 80
2	Series 5400; Vinyl Sliding Glass Door (OXO)	SGD-R50 108 x 80 (MODIF)

Component Dimensions:

System	Overall Door Size	Operable Panel Size	Fixed / Dead Panel Sizes
1	108" x 80"	35 ³ / ₄ " x 77 ³ / ₈ "	35 ³ / ₄ " x 77 ³ / ₈ "
2	108" x 80"	35 ³ / ₄ " x 77 ³ / ₈ "	35 ³ / ₄ " x 77 ³ / ₈ "

PRODUCT DESCRIPTION (continued)

Glazing Description:

System	Glass Construction ¹	Glazing Method ²
1	IG-1	GM-1
2	IG-1	GM-1

Note: ¹ See the "Glass Description Key" for the glazing construction.

² See the "Glazing Method Key" for the glazing method description.

Glazing Description Key:

IG-1: The panels contain a sealed insulating glass unit. The sealed insulating glass units are comprised of two double strength ($\frac{1}{8}$ ") fully tempered glass lites with a Truseal Swiggle strip spacer system.

Glazing Method Key:

GM-1: The insulating glass units are set from the exterior with Dow Corning 995 structural silicone backbedding at the interior, and the exterior heel of the glass, full perimeter. A rigid snap-in glazing bead secures the insulating glass units from the exterior.

Frame and Panel Construction: The frame members are manufactured from extruded vinyl (PVC). The frame corners are mitered and welded construction. The dead panel is attached to the frame and astragal with No. 10 x $1\frac{1}{2}$ " long pan head screws located 2 inches from each end and spaced 11 inches on center at the stiles and 2 inches from each end and at the midspan of the panel top rail. The fasteners are shot through the interior side of the panel frame and astragal center leg into the dead panel stiles and rail. The astragal is attached to the dead lite with $\frac{5}{16}$ " x 3" hex head screws located 9 inches from each end and spaced 20 inches on center. The frame sill is constructed of a snap-in roller track with a stainless steel track cover. Vinyl (PVC) pocket fillers are inserted vertically and horizontally into all uncovered pockets. The snap-in pocket fillers are located 6 inches from each end and the midspan of the fixed and dead panel top rails, and snap-in pocket fillers are located 6 inches from each end and spaced at quarter points of the fixed and dead panel stiles. The dead panel fillers are snapped into the pocket of the astragal. The setting chair support is inserted into the frame pocket prior to the fixed and dead panel installation.

Sill Extender (System 2): A $2\frac{7}{8}$ inch high PVC sill extender (Profile #110) is attached to the frame sill interior leg. The sill extender is attached to the frame sill with two-sided adhesive foam tape, 1.2" high x 0.032" thick, along the full length of the frame. In addition, the sill extender is fastened to the frame sill with No. 8 x 1" long Phillips screws located at each end of the frame and spaced 10 inches on center. At the top of the junction between the sill extender and the frame sill, a continuous bead of silicone sealant is applied.

Hardware:

- Builders Hardware single-point lock, located $36\frac{3}{8}$ " from the operable panel bottom rail.
- Keeper, located at the center astragal. Attached with four (4) screws.
- Metallic tandem rollers, located at the door bottom rail.

Reinforcement:

Operable Panel: Extruded aluminum located in the top and bottom rail, the lock stile, and the interlock. The reinforcement extends the length of the members.

Fixed Panel: Extruded aluminum located in the jamb stile and the interlock. The reinforcement extends the length of the members.

PRODUCT DESCRIPTION (continued)

Dead Panel: Extruded aluminum located in the panel members. The reinforcement extends the length of the members.

Reinforcement (continued):

Astragal: Extruded aluminum located in the panel members. The reinforcement extends the length of the members. Reinforcement fasteners installed through the screen retaining leg extender into the reinforcement spaced 2 inches from each end and 5 inches on center.

Product Identification: A certification program label will be affixed to the window. The certification program label includes the manufacturer's name (SHO-1), **Series 5400 SGD**, performance characteristics and approved inspection agency to indicate compliance with the requirements of AAMA/NWWDA 101/I.S.2.

LIMITATIONS

Design pressures (DP):

System	Overall Width (in.)	Overall Height (in.)	Design Pressure (psf)
1	108	80	± 30
2	108	80	± 50

Impact Resistance: These door assemblies do not satisfy the Texas Department of Insurance's criteria for protection from windborne debris. These door assemblies will need to be protected with an impact protective system when installed in areas where windborne debris protection is required.

Acceptance of Smaller Assemblies: Door assemblies with dimensions equal to or smaller than those specified above are acceptable within the limitations specified in this report.

INSTALLATION INSTRUCTIONS

General: The door assembly shall be prepared and installed in accordance with the manufacturers recommended installation instructions. Detailed drawings and installation instructions are available from the manufacturer.

Installation: The wood wall framing members shall be minimum Southern Yellow Pine lumber. The door is secured to the wall framing through the frame with minimum No. 10 screws. The fasteners are spaced a maximum of 4 inches from each end in each panel pocket and staggered approximately 6 inches on center. The fasteners at the sill are pre-drilled into the framing with silicone sealant shot into the pre-drilled hole prior to fastener insertion, and the fastener head is cap-sealed with silicone sealant. The fasteners shall be long enough to penetrate a minimum of 1 ½" into the wall framing members. For concrete/masonry, minimum ¾" diameter concrete anchors shall be used. The concrete anchors shall embed a minimum of 1 ¼" into the masonry/concrete.

Note: The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.