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## **Product Evaluation**

DR1035 | 0623

**Engineering Services Program** 

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at 800-248-6032.

**Evaluation ID:** DR-1035 **Effective Date:** June 1, 2023

**Re-evaluation Date:** December 2025

Product Name: Series 9050 Thermally Broken Aluminum Glazed Side Hinged Terrace Doors,

Inswing and Outswing, Singles and Doubles, Impact Resistant

Manufacturer: WinDoor, Inc.

7500 Amsterdam Drive Orlando, FL 32832 (407) 481-8400

**General Description:** 

System	Description	Label Rating	Drawing Number
	Series 9050 Thermally Broken	SHD-LC-PG80 46 x 120	
1	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors Inswing; Single (X)	DP: +80 / -80 psf	
	Series 9050 Thermally Broken	SHD-LC-PG80 46 x 128	
2	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors; Inswing; Single (X)	DP: +80 / -100 psf	
	Series 9050 Thermally Broken	SHD-LC-PG70 77 x 120	
3	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors; Inswing; Double (XX)	DP: +70 / -70 psf	
	Series 9050 Thermally Broken	SHD-LC-PG55 85 x 128	
4	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors; Inswing; Double (XX)	DP: +55 / -65 psf	
	Series 9050 Thermally Broken	SHD-CW-PG80 46 x 120	
5	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors; Outswing; Single (X)	DP: +80 / -80 psf	

**General Description (Continued):** 

System	Description	Label Rating	Drawing Number
c	Series 9050 Thermally Broken Aluminum Glazed Side Hinged Low Sill	SHD-CW-PG80 46 x 128 Missile Level D	00501MTDL 1
6	Terrace Doors; Outswing; Single (X)	DP: +80 / -100 psf	9050LMTDI-1
	Series 9050 Thermally Broken	SHD-LC-PG70 77 x 120	
7	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors; Outswing; Double (XX)	DP: +70 / -70 psf	
8	Series 9050 Thermally Broken	SHD-LC-PG55 85 x 128	
	Aluminum Glazed Side Hinged Low Sill	Missile Level D	9050LMTDI-1
	Terrace Doors; Outswing; Double (XX)	DP: +55 / -65 psf	

**Component Dimensions:** 

System	Overall size	Maximum Panel size	Maximum Daylight Opening Size
1	Inswing: 46" x 120"	42" x 118.50"	31.69" x 108.25"
2	Inswing: 46" x 128"	42" x 126.50"	31.69" x 115.70"
3	Inswing: 76.5" x 120"	37.598" x 118.50"	26.062" x 108.25"
4	Inswing: 84.5" x 128"	42" x 126.50"	30" x 116.25"
5	Outswing: 46" x 120"	41.938" x 118.50"	31.50" x 108.188"
6	Outswing: 46" x 128"	41.938" x 126.50"	31.50" x 116.188"
7	Outswing: 76.50" x 120"	37" x 118.50"	25.938" x 108.188"
8	Outswing: 84.50" x 128"	41" x 126.50"	29.938" x 116.188"

**Components and Hardware:** 

System	Component	Quantity	Attachment Method
	Giesse XXL hinge	3	
	Hoppe top extension w/ shootbolt	1	
	Hook latch strike plate	1	
1-4	Hoppe handle & trim set	1	Install hardware in accordance with
1-4	Latch & deadbolt strike plate	1	WinDoor, Inc. drawing No.
	Hoppe bottom extension w/ gear	1	9050LMTDI-1, dated February 5, 2019, Rev A, dated June 2, 2022 Signed
	Hoppe middle extension w/ 2 swing hooks (double door ONLY)	1	and sealed by Anthony Lynn Miller, P.E. on June 3, 2022
5-8	2-piece pivot metallic hinges	3	1 .E. 011 Julie 3, 2022
	3-point locking system	1	
	Flush mount strike plate	4	

## **Product identification (Certification Agency Label on Door):**

System		
1-2	Certification agency	Keystone
	Manufacturer's name or code name	System 1: CAR #167-1352, 167-583 System 2: CAR # 167-1351, 167-582
	Product name	Model 9050 Therm Break Al IS Low Profile Sill Terrace Door
	Drawing	9050LMTDI-1
	Test standards	AAMA/WDMA/CSA 101/I.S.2/A440-08,-11 ASTM E1886-05/E1996-05,-09 Missile Level D
	Certification agency	Keystone
	Manufacturer's name or code name	System 3: CAR # 167-1347, 167-580 System 4: CAR #167-1348, 167-581
3-4	Product name	Model 9050 Therm Break Al Double IS Low Profile Sill Terrace Door
3-4	Drawing	9050LMTDI-1
	Test standards	Sys 3: AAMA/WDMA/CSA 101/I.S.2/A440-08,-11 Sys. 4: AAMA/WDMA/CSA 101/I.S.2/A440-11 ASTM E1886-05/E1996-05,-09 Missile Level D
	Certification agency	Keystone
5-8	Manufacturer's name or code name	System 5: CAR #167-1354, 167-586 System 6: CAR #167-1353, 167-585 System 7: CAR #167-1357, 167-584 System 8: CAR #167-1356, 167-587
	Product name	Model 9050 Therm Break Al OS Low Profile Sill Terrace Door
	Drawing	9050LMTDI-1
	Test standards	AAMA/WDMA/CSA 101/I.S.2/A440-11,-17 ASTM E1886-05/E1996-05,-09 Missile Level D

## **Impact Resistance:**

System	Impact Resistant	Requirement	
1-8	Yes	These products have been tested for impact resistance. They satisfy Missile Level D requirements specified in ASTM E 1996-14a.	

## Installation:

System		
1-8	Type of installation	Install hardware in accordance with WinDoor, Inc.
	Wall framing	
	Fasteners	drawing No. 9050LMTDI-1, dated February 5, 2019, Rev A, dated June 2, 2022 Signed and sealed by Anthony
	Fastener embedment	Lynn Miller, P.E. on June 3, 2022
	Fastener location/spacing	Lytin Willier, F.E. Off Julie 3, 2022

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC and, the IBC.