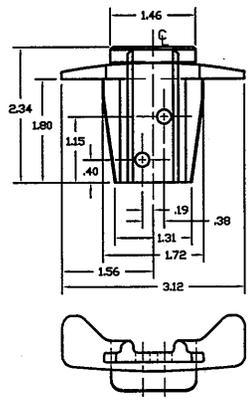
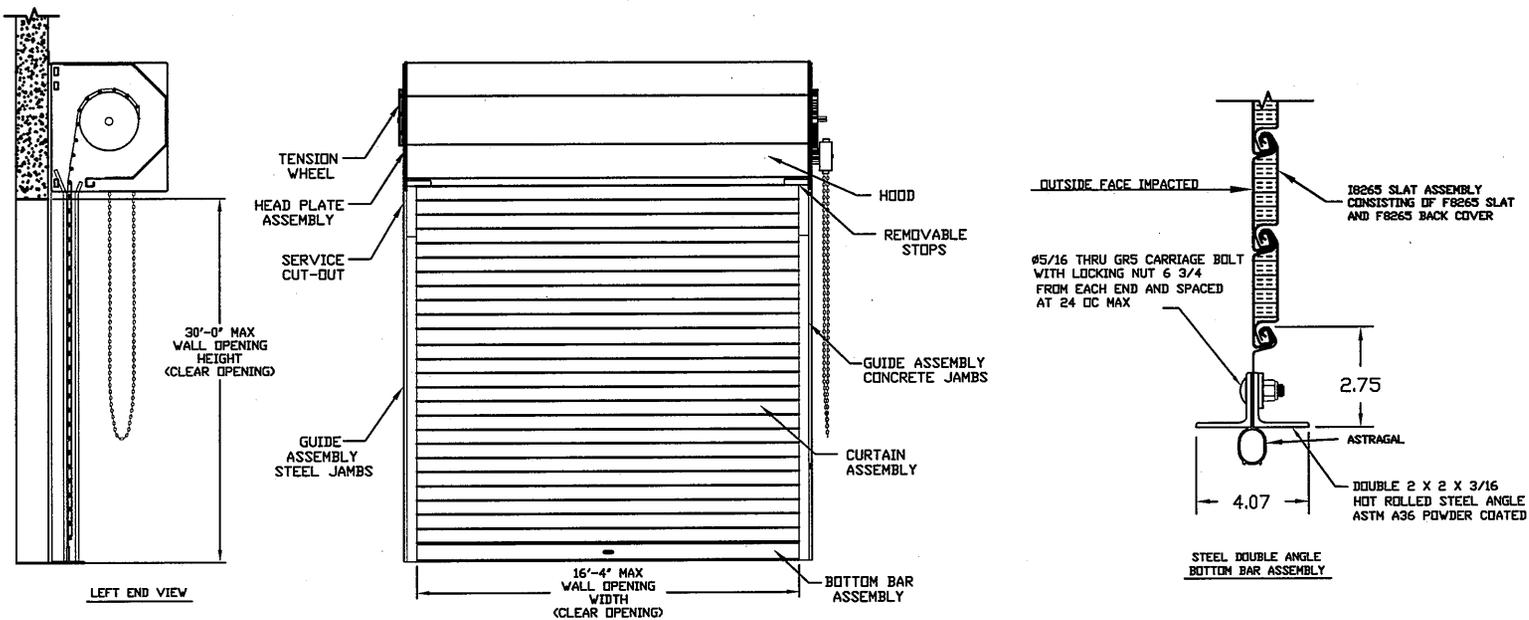
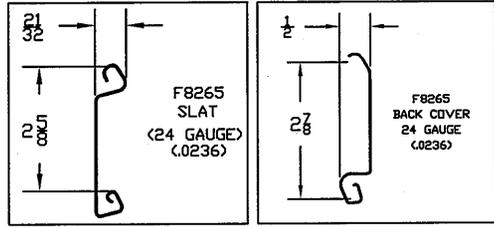
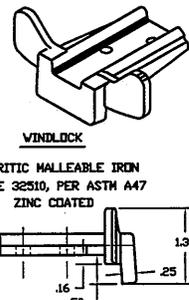


| REVISIONS |                 |        |          |
|-----------|-----------------|--------|----------|
| REV       | DESCRIPTION     | DATE   | APPROVAL |
| —         | DRAWING RELEASE | 2-9-10 | DM       |



**INSIDE ELEVATION**  
RIGHT HAND OPERATION SHOWN - LEFT HAND OPPOSITE



**18265 SLAT ASSEMBLY**  
ASTM A653 GR 40 ZINC COATED STEEL  
PRE-PAINTED WITH FULL COAT OF PRIMER  
AND BAKED SILICONIZED PLOYESTER FINISH COAT

SEE SHEET 2 FOR NOTES

**CERTIFIED WIND LOAD AND IMPACT RATED**  
SERIES ID25 ANGLE GUIDES ROLL-UP DOOR ASSEMBLY  
18265 INSULATED SLAT ASSEMBLY  
+/-50.0 PSF MAX. SIZE 16'-4" X 30'-0"

|   |                |
|---|----------------|
| UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE |                |
| ANGLES  | HOLE DIAMETERS |
| ± 0° 30'  | UNDER .251     |
| ± .003  | DECIMAL        |
| ± .005  | 251 TO .500    |
| FRACTIONS   | OVER .500      |
| ± 1/16  |                |

| APPROVALS    | DATE    |
|--------------|---------|
| BECKY NELSON | 1-22-10 |
| DON MILLS    | 2-9-10  |

| APPROVALS | DATE   |
|-----------|--------|
| DON MILLS | 2-9-10 |

|             |                |
|-------------|----------------|
| PART NUMBER | NA             |
| MATERIAL    | STATE OF TEXAS |

|                |        |
|----------------|--------|
| DRAWING NUMBER | RS9009 |
| APPLIED FINISH | NA     |
| SHEET          | 1      |
| OF             | 2      |
| REV            | —      |

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**JOSEPH H. DIXON, JR.**  
18627  
LICENSED PROFESSIONAL ENGINEER  
10/2/10

