

Strut Locations					
8'		10'		12'	
3"	52.5"	3"	67.5"	3"	76.5"
19.5"	67.5"	19.5"	76.5"	19.5"	91.5"
28.5"	76.5"	28.5"	91.5"	28.5"	100.5"
43.5"	94"	43.5"	100.5"	43.5"	115.5"
		52.5"	115"	52.5"	124.5"
				67.5"	94"

Note: Maximum door height is 24'. Consult Strut and Section Location Chart or manufacturer for details on door heights not listed.

Note: Detail views are shown on sheets 2 & 3.

Track Brackets		
8'	10'	12'
4	5	6

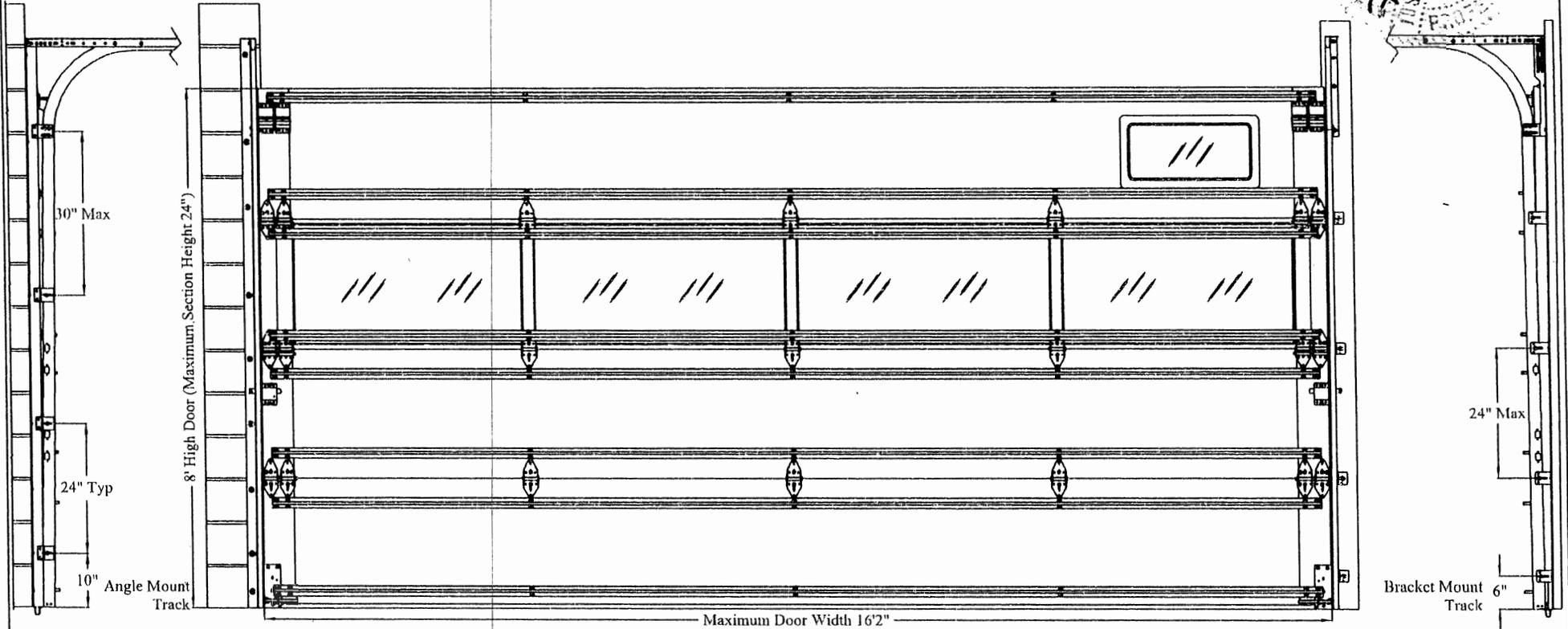
  

Angle Mount Track Clips		
8'	10'	12'
3	4	5

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
			<i>[Signature]</i>

*[Handwritten Signature]*  
 8/20/07  
 TX-18627



Design pressures meet or exceed those required by ASCE 7-02 and 7-05 for the following conditions:  
 V = 140 MPH exposure category B and mean roof height of 30' or less  
 V = 120 MPH exposure category C and mean roof height of 25' or less

- The use of the wind speeds shown is limited to those cases meeting all of the following additional conditions:
1. Building category II
  2. Roof pitch of 10 degrees or less
  3. 2 ft or less of the door width in the end zone of the building (zone 5)
  4. Importance factor = 1.0
  5. Topographic factor = 1.0
  6. Directional factor = .85
  7. Doors with glazings not qualified for use in windborne debris regions

Description: 6500 series 2" expanded polystyrene insulated steel sandwich garage door (.019" front/.014" back skin)

Design Pressure: +27.0/-30.0  
 Test Pressure +40.5/-45.0

Tested per the applicable requirements of ANSI/DASMA 108-2005

DRAWN BY:  
 John M. Stroede 7/25/07

APPROVED BY:  
 John M. Stroede 7/25/07

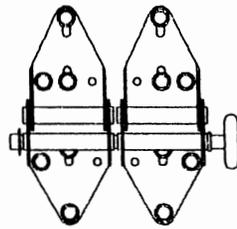
doorLink Manufacturing, Inc.  
 1501 Taney St.  
 North Kansas City, MO 64116

TITLE  
**Windload Rated Commercial Garage Door Model 6500**

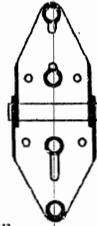
DRAWING NUMBER	REVISION
CS16A-140	A
SIZE A	SCALE N/A
SHEET 1 of 3	

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
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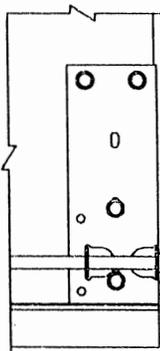


**End Hinge**  
14 gauge galvanized steel double end hinges attached with four 1/4" x 3/4" screws and two 1/4" x 5/8" self tapping screws each.



**Center Hinge**  
14 gauge galvanized steel wide body hinge attached with four 1/4" x 3/4" screws.

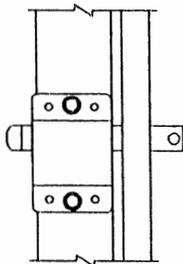
**Roller**  
10 ball steel or nylon roller with 7" stem and push nuts on all hinge rollers.



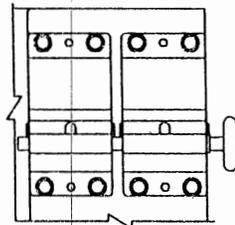
**End Cap**  
20 gauge galvanized steel double end cap attached with one sheet metal screw.

**Bottom Bracket**  
13 gauge galvanized steel bottom bracket attached with four 1/4" x 5/8" self-tapping screws (push nut not required on roller).

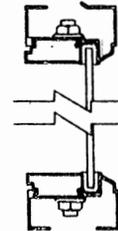
**Bottom Weatherstrip**  
Aluminum extrusion with vinyl insert.



**Locking Mechanism**  
Doors must have either an electronic operator or locking device(s) installed (inside slide lock shown, other lock types permitted) that engage(s) both vertical tracks.



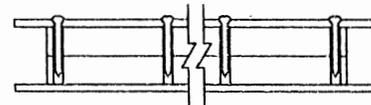
**Top Fixture**  
12 gauge galvanized steel double top fixtures attached to door with four 1/4" x 5/8" self-tapping screws each (push nut not required on roller).



**Full Vision Section (optional)**  
Section made up of .050" wall extruded aluminum rails and .062" wall extruded aluminum stiles with double end stiles and assembled with 5/16" all-thread.

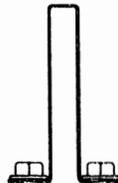
DSB glass, 1/2" insulated glass, or 1/8" tempered glass is held in place on all four sides with gasket and snap in aluminum clip.

Section shall be reinforced similar to the standard sections per location within the door with the strut(s) located over the hinges for strength and concealment.



**Windows (optional)**

Plastic screw together window frame for 1" insulated glass with a maximum opening size of 21 3/4" x 9 3/4".



**Struts**  
3" x 1 7/8" 20 gauge 80 ksi hat strut attached with two 1/4" x 5/8" self-tapping screws per stile (minimum length is door width minus 3").

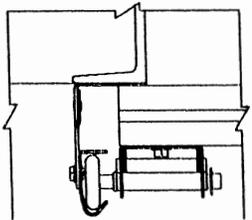


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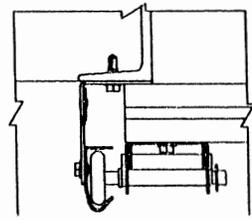
TITLE  
Windload Rated Commercial Garage Door  
Model 6500

DRAWN BY:  
John M. Stroede 7/25/07  
APPROVED BY:  
John M. Stroede 7/25/07

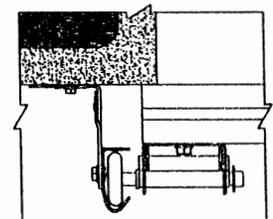
DRAWING NUMBER CS16A-140		REVISION A
SIZE A	SCALE N/A	SHEET 2 of 3



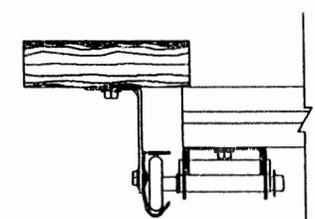
**Steel Jamb**  
Vertical jambs are to be 3/16" minimum steel (may be back-filled with concrete but not required) with angle mounted track secured to jamb with minimum 3/8" diameter and 60000 psi tensile strength plug weld.



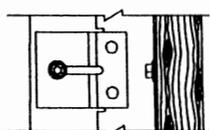
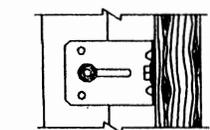
**Steel Jamb**  
Vertical jambs are to be 3/16" minimum steel (may be back-filled with concrete but not required) with angle mounted track secured to jamb with 5/16" x 1" self-tapping screws.



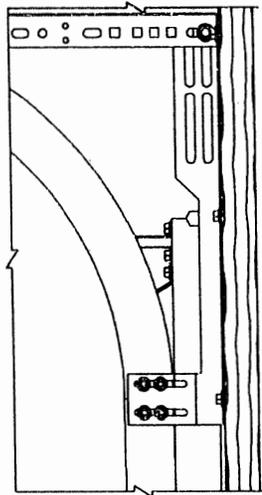
**Concrete Jamb**  
Vertical jambs are to be 2000 psi minimum concrete or 8x8x16 filled concrete block (concrete block shown) with angle mounted track secured to jamb with 1/4" x 1 3/4" Tapcon fasteners and 1" diameter washers. The minimum edge distance required is 3".



**Wood Jamb**  
Vertical jambs are to be 2x6 Southern Yellow Pine (SYP) or equivalent depending on regional availability with bracket or angle mounted track attached to jamb with 5/16" x 1 5/8" wood lag screws.



**Track Clips and Brackets**  
2 1/4" wide x 12 gauge galvanized steel track bracket attached to wood jamb with one 5/16" x 1 5/8" wood lag screw and to vertical track with one 1/4" x 3/4" track bolt and nut or 2 1/2" x 12 gauge galvanized steel track clip riveted to vertical angle and attached to vertical track with one 1/4" x 3/4" track bolt and nut

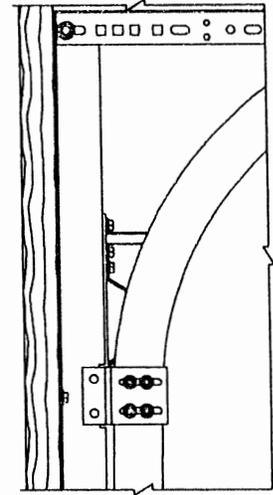


**Bracket Mount Track**

**Flag Bracket**  
12 gauge galvanized steel flag bracket attached to jamb with three appropriate fasteners according to the jamb material and to the horizontal and vertical tracks with two 1/4" x 3/4" track bolts and nuts each.

**Horizontal Track and Angle**  
Horizontal track and angle to suit with suitable back hang. Standard lift is shown, vertical lift and high lift are acceptable.

**Vertical Track**  
2" galvanized steel track with a minimum thickness of .056" or 3" galvanized steel track with a minimum thickness of .096".



**Angle Mount Track**

**Vertical Angle**  
12 gauge galvanized steel angle attached to jamb with appropriate fasteners according to the jamb material at each track clip location (plus one in between each clip for concrete jambs) as well as one 3" down from the top of the angle and one 3" up from the floor.

**Horizontal Track and Angle**  
Horizontal track and angle to suit with suitable back hang. Standard lift is shown, vertical lift and high lift are acceptable.

**Vertical Track**  
2" galvanized steel track with a minimum thickness of .056" or 3" galvanized steel track with a minimum thickness of .096".

**Note:** Preparation of jambs by others, and supporting structural elements must be capable of withstanding the rated windload. Contact the building architect or engineer of record for more details.

**DRAWN BY:**  
John M. Stroede 7/25/07  
**APPROVED BY:**  
John M. Stroede 7/25/07

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
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Handwritten signature and date: 8/20/07 TX-18627

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**TITLE**  
Windload Rated Commercial Garage Door  
Model 6500

<b>DRAWING NUMBER</b> CS16A-140		<b>REVISION</b> A	
<b>SIZE</b> A	<b>SCALE</b> N/A	<b>SHEET</b> 3 of 3	