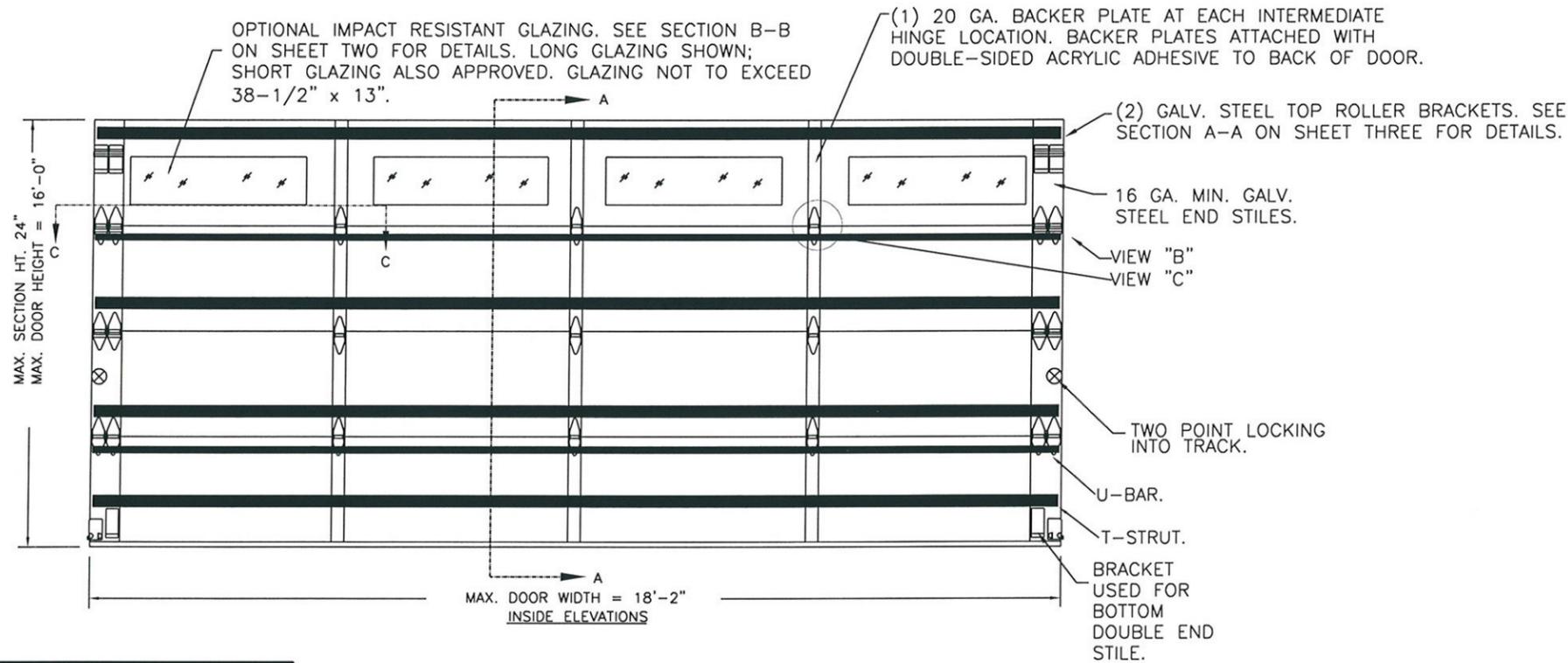


MODELS	SHORT	LONG	MODELS	FLUSH
CLOPAY GALLERY	GD2SP, GR2SP	GD2LP, GR2LP	CLOPAY CLASSIC	4302
HOLMES ARTISTRY	AR2SP	AR2LP	HOLMES CLASSIC	6202
IDEAL EXPRESSIONS	ED2SP	ED2LP	IDEAL CLASSIC	SFC68

SHEET:
1 OF 4

REVISIONS					DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	
01	-	6/24/13	-	SH	REVISED FOR RELEASE.

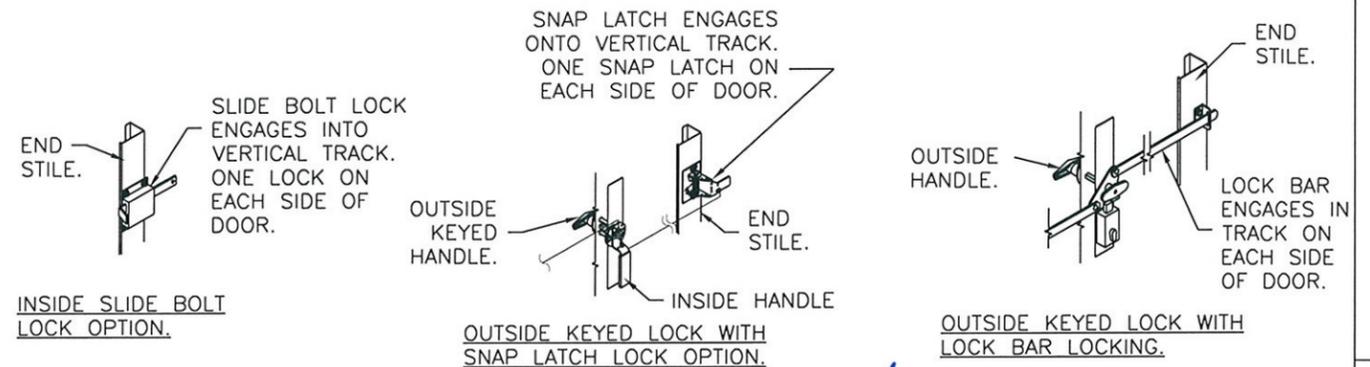


DOOR HEIGHT	# OF SECTIONS
UP TO 8'0"	4
8'3" TO 10'0"	5
10'3" TO 12'0"	6
12'3" TO 14'0"	7
14'3" TO 16'0"	8
MAX SECTION HEIGHT: 24"	

THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE ULTIMATE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ANY ROOF SLOPE, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

DESIGN WIND SPEED (MPH)	135	140	155
EXPOSURE CATEGORY	B, C	B, C	B
MEAN ROOF HEIGHT	25'	15'	30'

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513



DESIGN LOADS: +38.0 P.S.F. & -42.0 P.S.F.
TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ±1/2'

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

DESCRIPTION: 2" GALLERY EPS DOORS 18'2"W (SEE TABLE)			
DRAWN BY: SH	DATE: 1/10/13	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: 1/10/13	SHEET 1 OF 4	
DWG. NO.: 104810		VER: TDI	

MANUFACTURING PRODUCT CODE
DSIE-1F471

PART NO.: N/A

WINDLOAD RATING
W6 DP38T

MODELS	SHORT	LONG
CLOPAY GALLERY	GD2SP, GR2SP	GD2LP, GR2LP
HOLMES ARTISTRY	AR2SP	AR2LP
IDEAL EXPRESSIONS	ED2SP	ED2LP

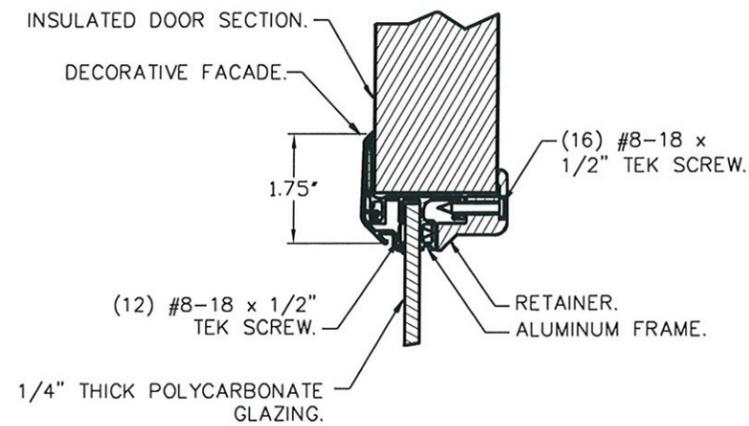
MODELS	FLUSH
CLOPAY CLASSIC	4302
HOLMES CLASSIC	6202
IDEAL CLASSIC	SFC68

SHEET:
2 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
01	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

IMPACT-RESISTANT CONSTRUCTION:
 SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME GE LEXAN MR10, AN APPROVED CC1 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.
 THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)



Mark Westerfield
9/6/13

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MANUFACTURING PRODUCT CODE
 DSIE-1F471

PART NO.: N/A

WINDLOAD RATING
W6 DP38T

DESCRIPTION: 2" GALLERY EPS DOORS 18'2"W (SEE TABLE)

DRAWN BY: SH DATE: 1/10/13 SCALE: NTS DWG. B

CHECKED BY: SH DATE: 1/10/13 SHEET 2 OF 4 SIZE B

DWG. NO.: 104810 VER: TDI

DESIGN ENGINEER:
 MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

MODELS	SHORT	LONG
CLOPAY GALLERY	GD2SP, GR2SP	GD2LP, GR2LP
HOLMES ARTISTRY	AR2SP	AR2LP
IDEAL EXPRESSIONS	ED2SP	ED2LP

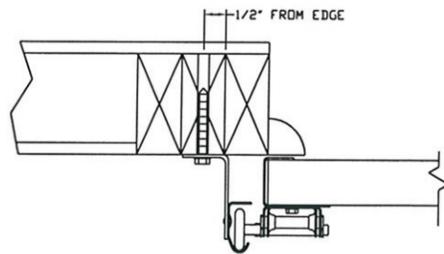
MODELS	FLUSH
CLOPAY CLASSIC	4302
HOLMES CLASSIC	6202
IDEAL CLASSIC	SFC68

SHEET:
3 OF 4

REVISIONS						DESCRIPTION
REV. NO.	ZONE	DATE	ECN NO.	APPVD:		
01	-	-	-	SH		SEE REVISION HISTORY ON SHEET ONE.

IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

3/8"x3" LAG SCREWS ON 19" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):

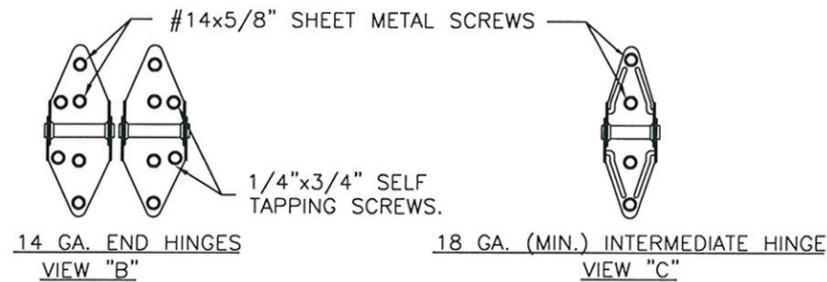
3/8"x3" SLEEVE ANCHOR BOLTS ON 11" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

OR
1/4"x3" TAPCON SCREWS ON 9" CENTERS (2,000 PSI MIN. CONCRETE) OR 5" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS.

ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

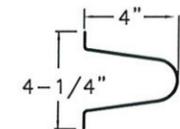
DESIGN ENGINEER:
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1.95" THICK, 1# DENSITY EXPANDED POLYSTYRENE FOAM INSULATION LAMINATED TO BOTH EXTERIOR AND INTERIOR SKINS.

12 GA. GALV. STEEL TOP ROLLER BRACKET. EACH BRACKET ATTACHED WITH (4) #14x5/8" SHEET METAL SCREWS.

TONGUE AND GROOVE JOINTS.



VIEW "D"
4" TALL TAPER STRUT.
0.062" MIN. GALV. STEEL,
80 KSI. MIN.

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

3" TALL X 20 GA. GALV. 80 KSI STEEL U-BARS. ONE U-BAR ON EVERY OTHER SECTION. ATTACH WITH TWO 1/4"x3/4" SELF TAPPING SCREWS PER HINGE LOCATION.

ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

27 GA (0.016" MIN.) EXTERIOR STEEL SKIN WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

13 GA. GALV. STEEL BOTTOM BRACKET ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

SECTION A-A (SIDE VIEW)

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TEST LOADS: +57.0 P.S.F. & -63.0 P.S.F.

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DESCRIPTION: 2" GALLERY EPS DOORS 18'2"W (SEE TABLE)

DRAWN BY: SH DATE: 1/10/13 SCALE: NTS DWG. SIZE B

CHECKED BY: SH DATE: 1/10/13 SHEET 3 OF 4

DWG. NO.: 104810 VER: TDI

MANUFACTURING PRODUCT CODE
DSIE-1F471

PART NO.: N/A

WINDLOAD RATING
W6 DP38T

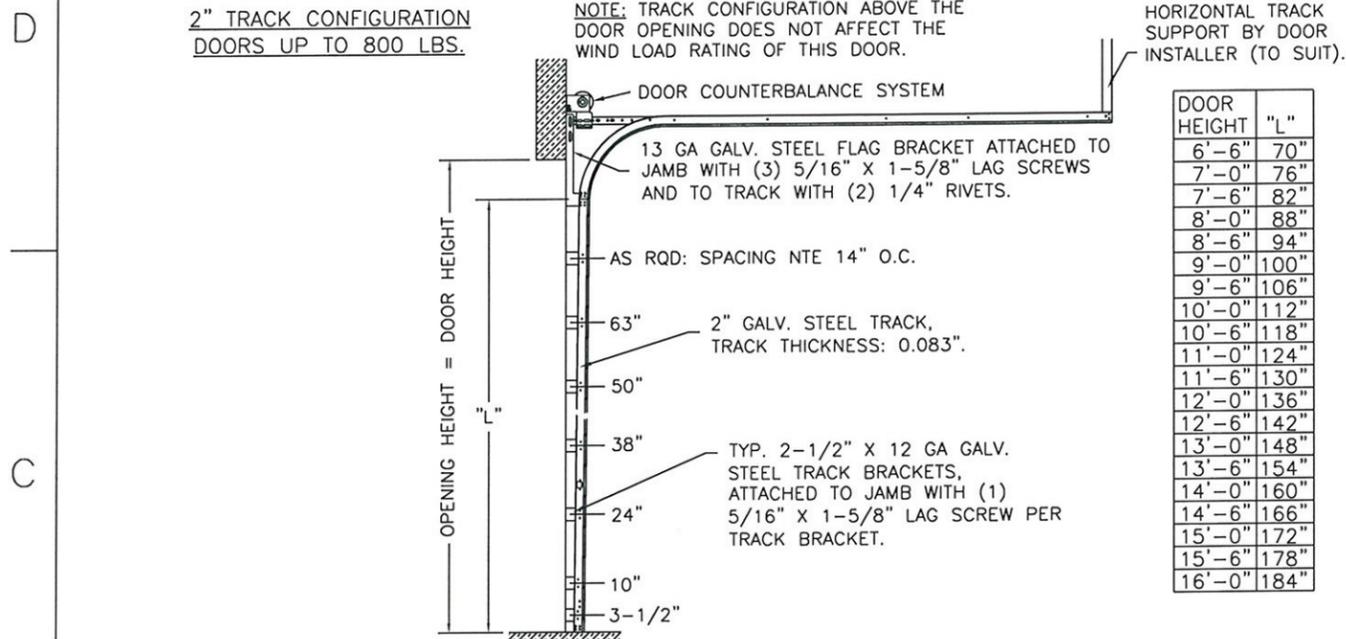
Mark Westerfield
9/6/13

MODELS	SHORT	LONG
CLOPAY GALLERY	GD2SP, GR2SP	GD2LP, GR2LP
HOLMES ARTISTRY	AR2SP	AR2LP
IDEAL EXPRESSIONS	ED2SP	ED2LP

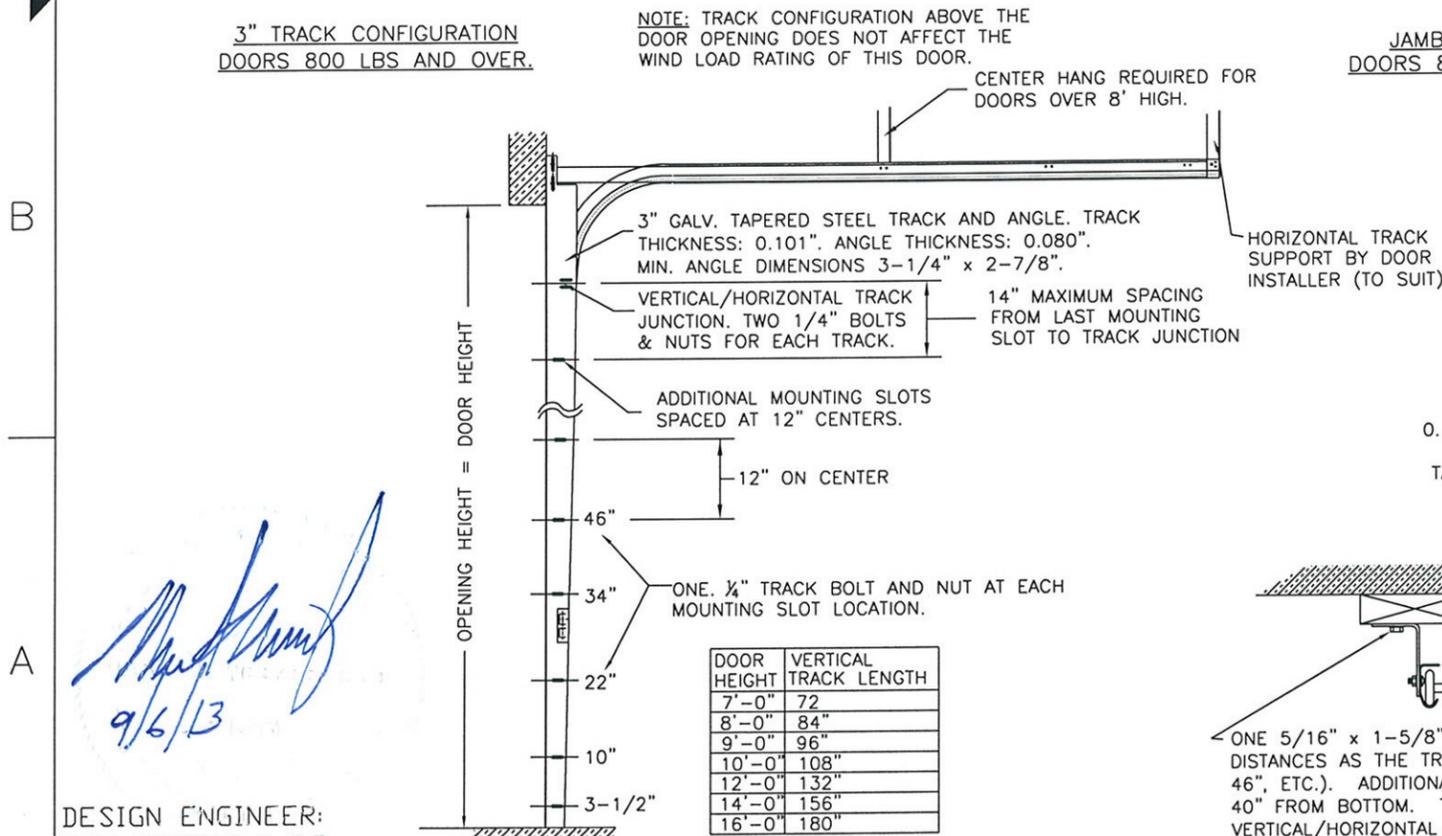
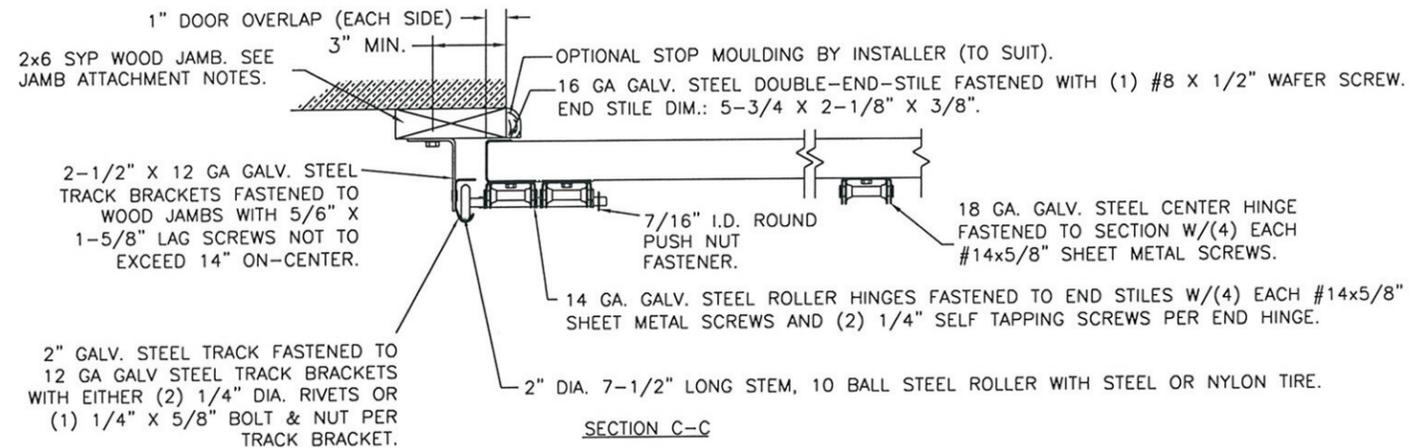
MODELS	FLUSH
CLOPAY CLASSIC	4302
HOLMES CLASSIC	6202
IDEAL CLASSIC	SFC68

SHEET:
4 OF 4

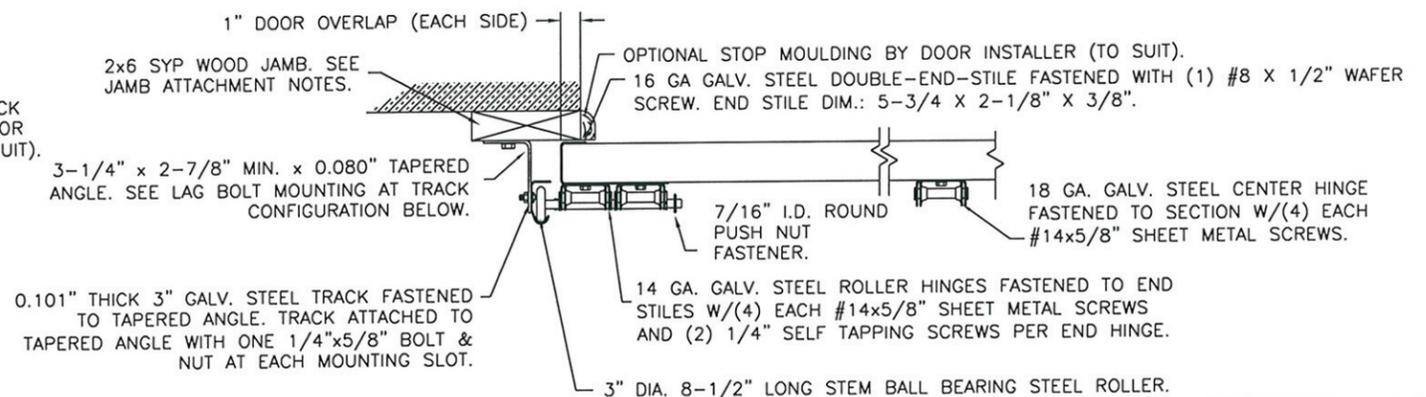
REVISIONS						DESCRIPTION
REV. NO.	ZONE	DATE	ECN NO.	APPVD		
01	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.	



JAMB CONFIGURATION
DOORS UP TO 800 LBS.



JAMB CONFIGURATION
DOORS 800 LBS AND OVER.



SECTION C-C
PREPARATION OF JAMBS BY OTHERS.

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CHECKED BY: SH	DATE: 1/10/13	SHEET 4 OF 4	
DWG. NO.: 104810	VER: TDI		

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PART NO.: N/A

WINDLOAD RATING
W6 DP38T

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

Mark Westerfield
9/6/13