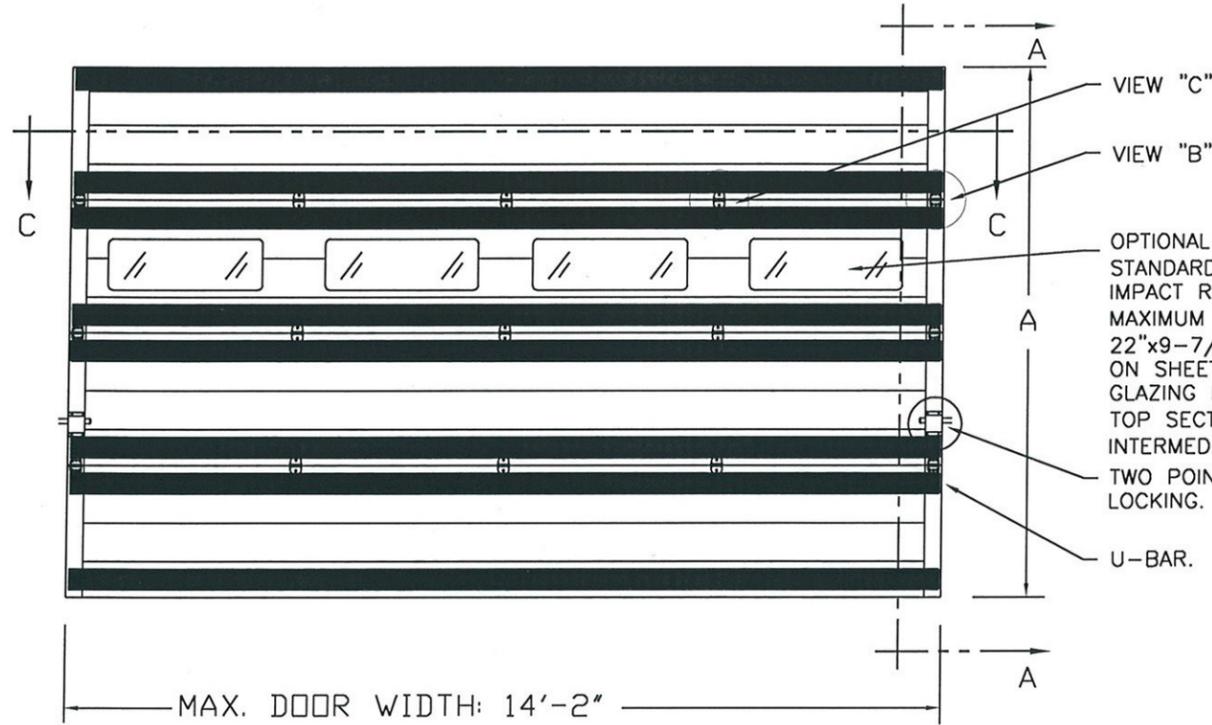


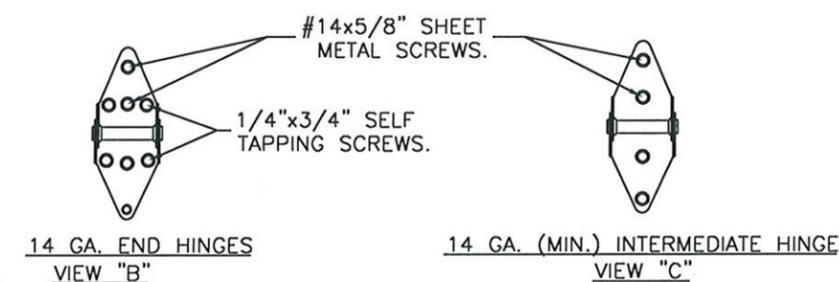
CLOPAY / IDEAL / HOLMES
 3717 / C7X17 / -- / 27GA 1.75" THICK MINOR RIB
 3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
 3720 / C7X20 / 240U / 27GA 2" THICK MINOR RIB
 3722 / COX22 / -- / 20GA 2" THICK FLUSH
 3724 / C7X24 / 244U / 24GA 2" THICK MINOR RIB

SHEET:
 1 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	3/13/14	-	SH	REVISED STILE CALLOUT.

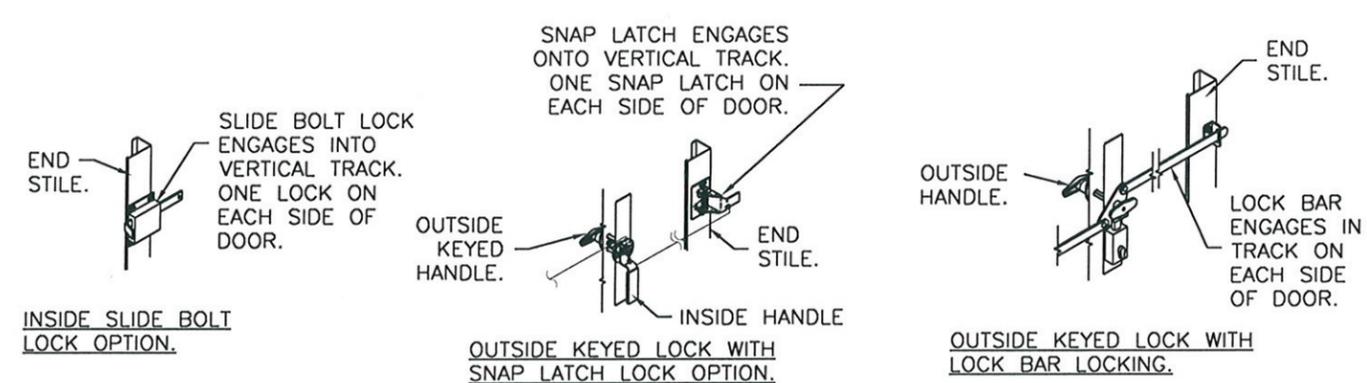


DOOR HEIGHT 'A'	NUMBER OF SECTIONS
UP TO 8'-0"	4
8'-3" THRU 10'-0"	5
10'-3" THRU 12'-0"	6
12'-3" THRU 14'-0"	7
14'-3" THRU 16'-0"	8
16'-3" THRU 18'-0"	9



THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE ULTIMATE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ROOF SLOPE <10°, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

WIND SPEED (MPH)	135	145	155
EXPOSURE CATEGORY	B, C	B, C	B
MEAN ROOF HEIGHT	25'	15'	30'



DESIGN LOADS: +36.0 P.S.F. & -40.0 P.S.F.
 TEST LOADS: +54.0 P.S.F. & -60.0 P.S.F.

Unless Stated Otherwise
 TOLERANCES are
 .0 = ±.031
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2'

Unless Stated Otherwise
 DIMENSIONS ARE IN INCHES.

MANUFACTURING PRODUCT CODE C-DSIU-1D477	
PART NO.: N/A	
WINDLOAD RATING W6 DP36	
DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 14'2"W (SEE TABLE)	
DRAWN BY: SH	DATE: 2/10/14
CHECKED BY: SH	DATE: 2/10/14
DWG. NO.: 104861 - A/B	VER: TDI

Mark Westerfield 3/21/14
 DESIGN ENGINEER:
 MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

CLOPAY / IDEAL / HOLMES			
3717 / C7X17 / --	/ 27GA 1.75" THICK MINOR RIB		
3718 / C7X18 / --	/ 27GA 1.75" THICK FLUSH		
3720 / C7X20 / 240U	/ 27GA 2" THICK MINOR RIB		
3722 / COX22 / --	/ 20GA 2" THICK FLUSH		
3724 / C7X24 / 244U	/ 24GA 2" THICK MINOR RIB		

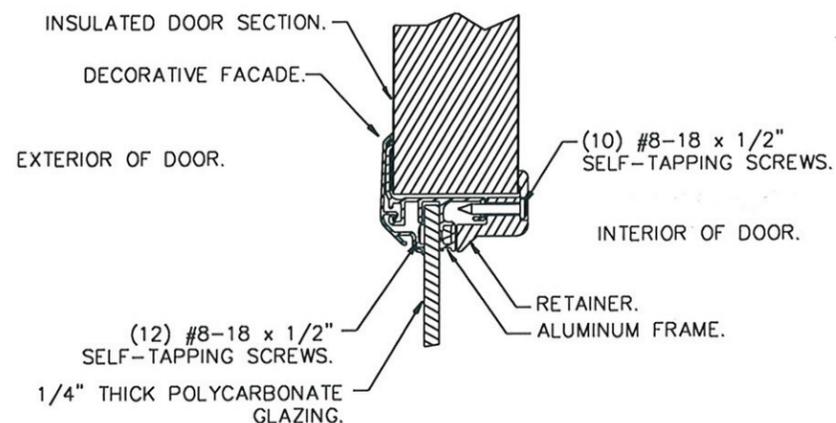
SHEET:
2 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

IMPACT-RESISTANT CONSTRUCTION:

SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL IMPACT RESISTANT ASSEMBLY CONSISTS OF ALUMINUM FRONT FRAME AND SABIC IP LEXAN 9034 (VERSIONS ALSO APPROVED: MR10, 9030, 90318, 90316, 90317, 90311, 90314, 90355) OR BAYER MAKROLON GP (VERSIONS ALSO APPROVED: SL, AR, 15), APPROVED CC1 PLASTICS IN ACCORDANCE WITH IBC/FBC 2606 AND APPROVED C1 PLASTICS IN ACCORDANCE WITH FBC 2612. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.

SECTION B-B (IMPACT-RESISTANT GLAZING OPTION)

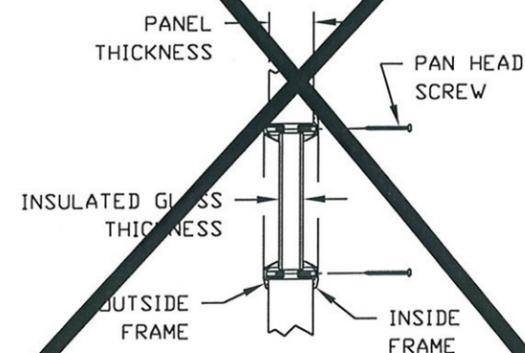


**IMPACT-RESISTANT ASSEMBLY DETAILS
DRAWING 104861-A**

STANDARD ASSEMBLY CONSTRUCTION:

OPTIONAL LITES WITH DSB OR TEMPERED INSULATED GLAZING AVAILABLE. OPTIONAL FULL VISION SECTIONS WITH DSB OR BETTER GLAZING AVAILABLE. THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE OR INTERNATIONAL BUILDING CODE BUT DOES NOT MEET THE IMPACT RESISTANT REQUIREMENT FOR WINDBORNE DEBRIS REGIONS (REF. CHAPTER 16 FBC/IBC).

**SECTION B-B
(NON-IMPACT-RESISTANT
GLAZING OPTION)**



**STANDARD ASSEMBLY DETAILS
DRAWING 104861-B**

DESIGN LOADS: +36.0 P.S.F. & -40.0 P.S.F.
TEST LOADS: +54.0 P.S.F. & -60.0 P.S.F.

Unless Stated Otherwise TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ± 1/2'

Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.



8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
C-DSIU-1D477

PART NO.: N/A

WINDLOAD RATING
W6 DP36

DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 14'2"W (SEE TABLE)

DRAWN BY: SH	DATE: 2/10/14	SCALE: NTS	DWG. SIZE B
CHECKED BY: SH	DATE: 2/10/14	SHEET 2 OF 4	

DWG. NO.: 104861 - A/B VER: TDI

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

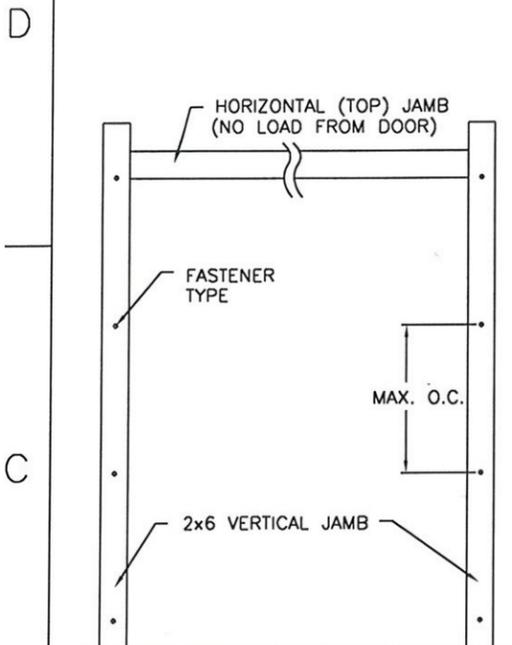
Mark Westerfield 3/21/14

CLOPAY / IDEAL / HOLMES
 3717 / C7X17 / -- / 27GA 1.75" THICK MINOR RIB
 3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
 3720 / C7X20 / 240U / 27GA 2" THICK MINOR RIB
 3722 / COX22 / -- / 20GA 2" THICK FLUSH
 3724 / C7X24 / 244U / 24GA 2" THICK MINOR RIB

SHEET:
 3 OF 4

REVISIONS

REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

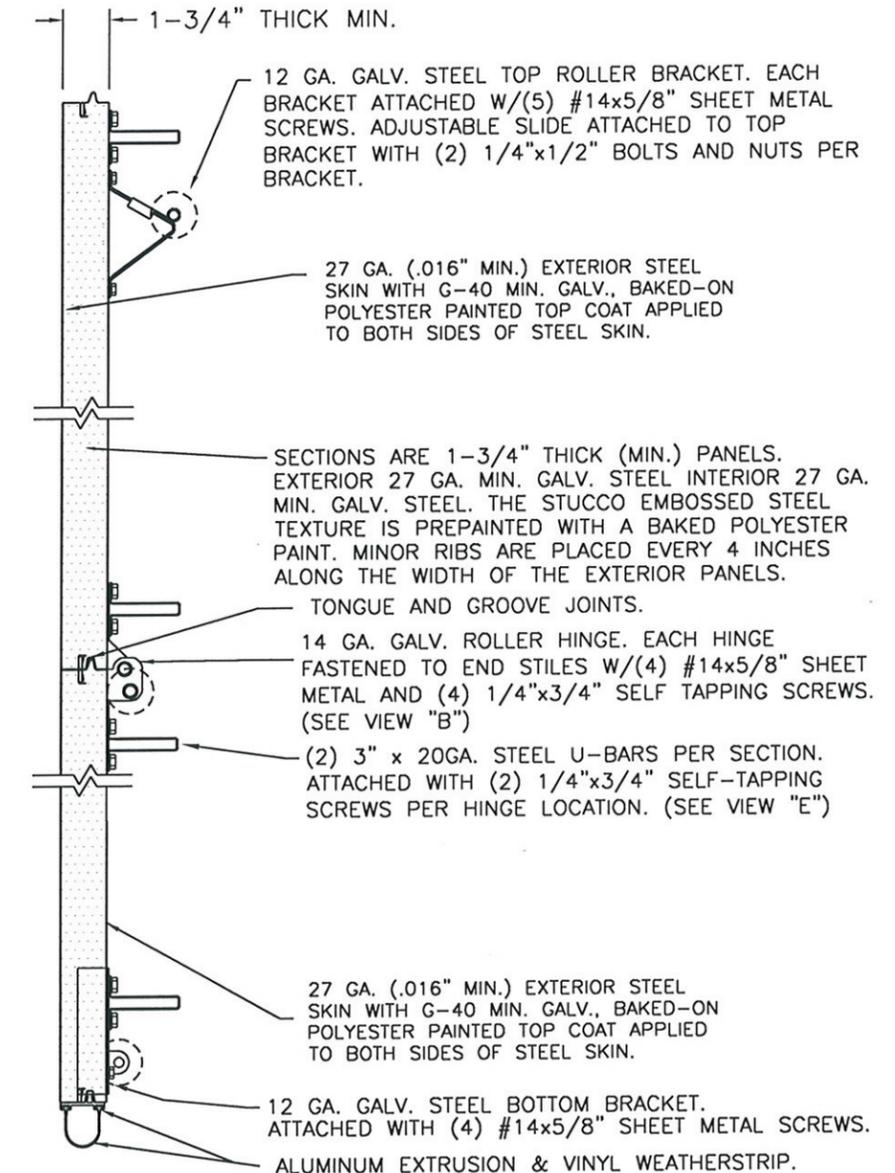
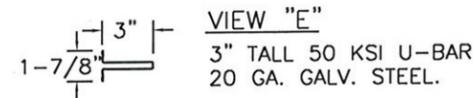


JAMB TO SUPPORTING STRUCTURE ATTACHMENT

NOTES:

1. ALL THE LOAD FROM THE DOOR IS TRANSFERRED TO THE TRACK AND THEN FROM THE TRACK TO THE 2x6 VERTICAL SYP (GRADE #2 OR BETTER) JAMBS. NO LOAD FROM THE DOOR IS TRANSFERRED TO THE HORIZONTAL (TOP) JAMB.
2. EACH VERTICAL JAMB SEES A MAXIMUM DESIGN LOAD OF +252 LB & -280 LB. PER LINEAR FOOT OF JAMB.
3. ALL JAMB FASTENERS MAY BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE.
4. A 1/3 STRESS INCREASE FOR WIND LOAD WAS NOT USED IN THE CALCULATION OF ALLOWABLE LOADS FOR ANCHORS AND FASTENERS FOR STEEL, CONCRETE AND MASONRY.

NOTE: 2x6 WOOD JAMBS ARE NOT REQUIRED WITH CONTINUOUS ANGLE MOUNT TRACK. HOWEVER, IF DESIRED ON STEEL JAMBS OR CONCRETE OR BLOCK WALLS, APPROVED FASTENERS AS DETAILED BELOW SHOULD BE INCREASED IN LENGTH BY 1-1/2" AND INSTALLED DIRECTLY THROUGH THE ANGLE AND 2x6 WOOD JAMBS INTO THE STEEL JAMBS OR CONCRETE OR BLOCK WALLS. ANCHORS CAN BE (BUT ARE NOT REQUIRED TO BE) COUNTERSUNK TO PROVIDE A FLUSH MOUNTING SURFACE. CONTINUOUS ANGLE TRACK CAN BE ANCHORED DIRECTLY TO GROUT REINFORCED BLOCK WALL OR 3,000 PSI MIN. CONCRETE COLUMN OR STEEL JAMBS.



SECTION A-A (SIDE VIEW)

FASTENER ATTACHMENT TO SUPPORTING STRUCTURE SCHEDULES

BUILDING TYPE	FASTENER TYPE	MAXIMUM ON-CENTER DISTANCE BETWEEN FASTENERS*	STEEL WASHERS REQUIRED?
HOLLOW BLOCK WALL	1/4" x 1-1/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	6-1/2"	1" O.D.
GROUT FILLED BLOCK WALL	1/4" x 1-3/4" MIN. EMBED ULTRACON CONCRETE ANCHOR	10-3/4"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED ULTRACON CONCRETE ANCHOR	9-1/4"	1" O.D.
2000 PSI MIN. CONCRETE	1/4" x 1" MIN. EMBED TAPCON CONCRETE ANCHOR	8"	1" O.D.
2000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	20"	INCLUDED
4000 PSI MIN. CONCRETE	3/8" x 1-3/4" MIN. EMBED WEJ-IT ANKR TITE SLEEVE ANCHOR	24"	INCLUDED
WOOD FRAME (SYP 0.55 SG)	1/2" x 3" LAG SCREW (ASTM A307, GRADE A) 1-5/8" EMBED INTO STRUCTURE	21-1/2"	1" O.D.
14GA STEEL (0.060" MIN.)	1/4"-14 x 1" ITW BUILD EX TEKS SELF-DRILLING FASTENER	9"	1" O.D.
12GA STEEL (0.105" MIN.)	1/4"-14 x 1" ITW BUILD EX TEKS SELF-DRILLING FASTENER	15-3/4"	1" O.D.
1/8" STEEL	1/4"-14 x 1" ITW BUILD EX TEKS SELF-DRILLING FASTENER	18-3/4"	1" O.D.

* FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.
 CLOPAY DOES NOT SUPPLY JAMB ATTACHMENT FASTENERS.
 MINIMUM DISTANCE BETWEEN CENTER OF ANCHOR AND EDGE OF CONCRETE BLOCK: 2-1/2". EXCLUDING STUCCO THICKNESS.

DESIGN ENGINEER:
 MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +36.0 P.S.F. & -40.0 P.S.F.
 TEST LOADS: +54.0 P.S.F. & -60.0 P.S.F.

Unless Stated Otherwise
 TOLERANCES are
 .0 = ±.031
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2'

Clopay
 Building Products Company

8585 Duke Boulevard
 Mason, OH 45040 USA
 Tel. No. 513-770-4800
 Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
 C-DSIU-1D477

PART NO.: N/A

WINDLOAD RATING
 W6 DP36

DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 14'2"W (SEE TABLE)

DRAWN BY: SH DATE: 2/10/14 SCALE: NTS DWG. SIZE: B
 CHECKED BY: SH DATE: 2/10/14 SHEET 3 OF 4

DWG. NO.: 104861 - A/B VER: TDI

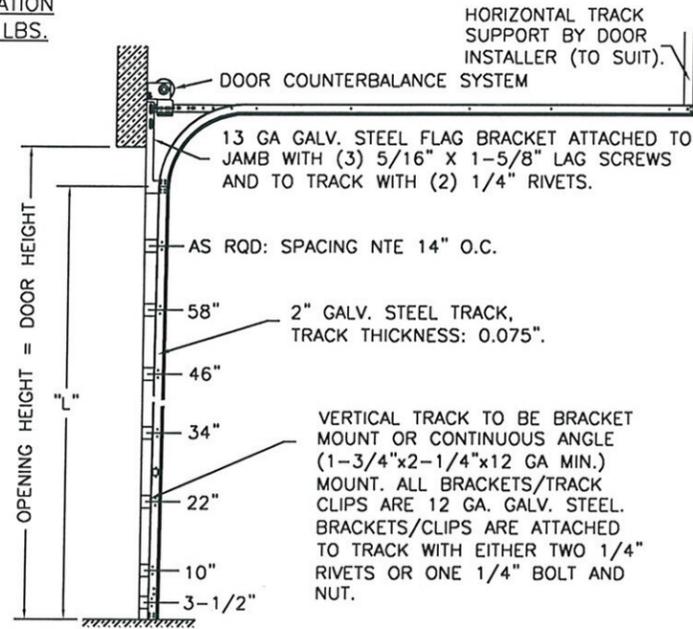
CLOPAY / IDEAL / HOLMES
 3717 / C7X17 / -- / 27GA 1.75" THICK MINOR RIB
 3718 / C7X18 / -- / 27GA 1.75" THICK FLUSH
 3720 / C7X20 / 240U / 27GA 2" THICK MINOR RIB
 3722 / COX22 / -- / 20GA 2" THICK FLUSH
 3724 / C7X24 / 244U / 24GA 2" THICK MINOR RIB

SHEET:
 4 OF 4

REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	-	-	SH	SEE REVISION HISTORY ON SHEET ONE.

**2" TRACK CONFIGURATION
 DOORS UP TO 800 LBS.**

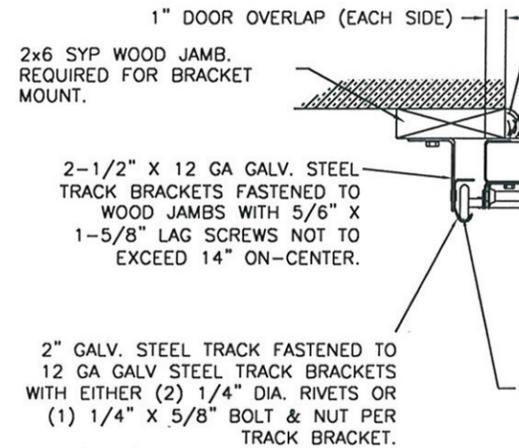
NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



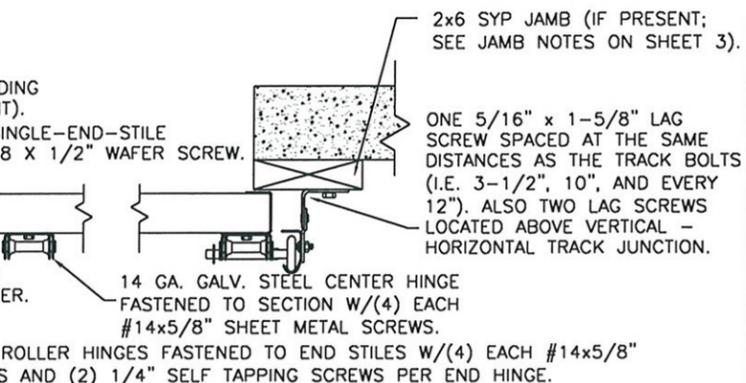
DOOR HEIGHT	"L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"
16'-6"	190"
17'-0"	196"
17'-6"	202"
18'-0"	208"

**JAMB CONFIGURATION
 DOORS UP TO 800 LBS.**

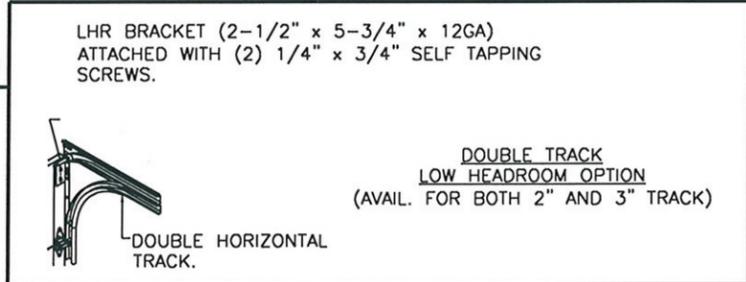
BRACKET MOUNT JAMB CONFIGURATION



ANGLE MOUNT JAMB CONFIGURATION

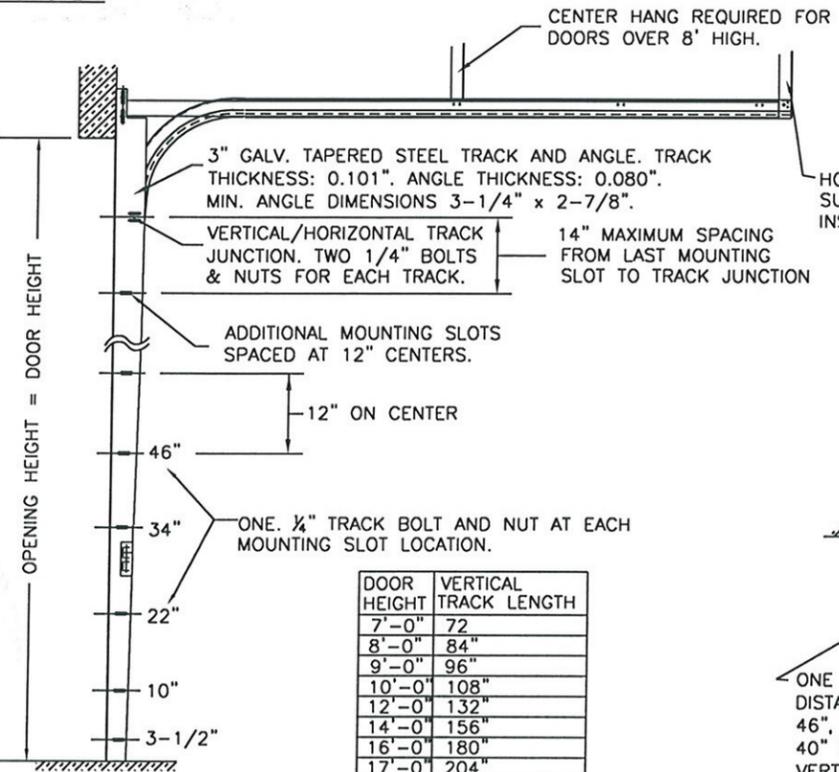


SECTION C-C
 PREPARATION OF JAMBS BY OTHERS.



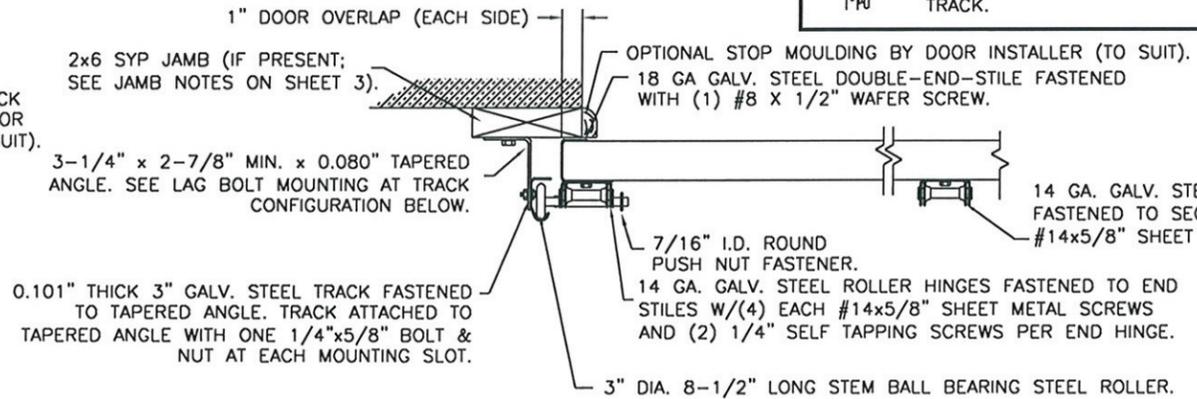
**3" TRACK CONFIGURATION
 DOORS 800 LBS AND OVER.**

NOTE DOUBLE TRACK HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS. TRACK CONFIGURATION ABOVE THE DOOR OPENING DOES NOT AFFECT THE WIND LOAD RATING.



DOOR HEIGHT	VERTICAL TRACK LENGTH
7'-0"	72"
8'-0"	84"
9'-0"	96"
10'-0"	108"
12'-0"	132"
14'-0"	156"
16'-0"	180"
17'-0"	204"
18'-0"	228"

**JAMB CONFIGURATION
 DOORS 800 LBS AND OVER.**



SECTION C-C
 PREPARATION OF JAMBS BY OTHERS.

DESIGN LOADS: +36.0 P.S.F. & -40.0 P.S.F.
 TEST LOADS: +54.0 P.S.F. & -60.0 P.S.F.

Unless Stated Otherwise TOLERANCES are
 .0 = ±.031
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2"
 Unless Stated Otherwise DIMENSIONS ARE IN INCHES.

Clopay Building Products Company
 8585 Duke Boulevard
 Mason, OH 45040 USA
 Tel. No. 513-770-4800
 Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
 C-DSIU-1D477

PART NO.: N/A

WINDLOAD RATING
 W6 DP36

DESCRIPTION: 1-3/4" INTELLICORE DOORS UP TO 14'2"W (SEE TABLE)

DRAWN BY: SH DATE: 2/10/14 SCALE: NTS DWG. SIZE B

CHECKED BY: SH DATE: 2/10/14 SHEET 4 OF 4 VER: TDI

DESIGN ENGINEER:
 MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

Mark Westerfield 3/21/14