

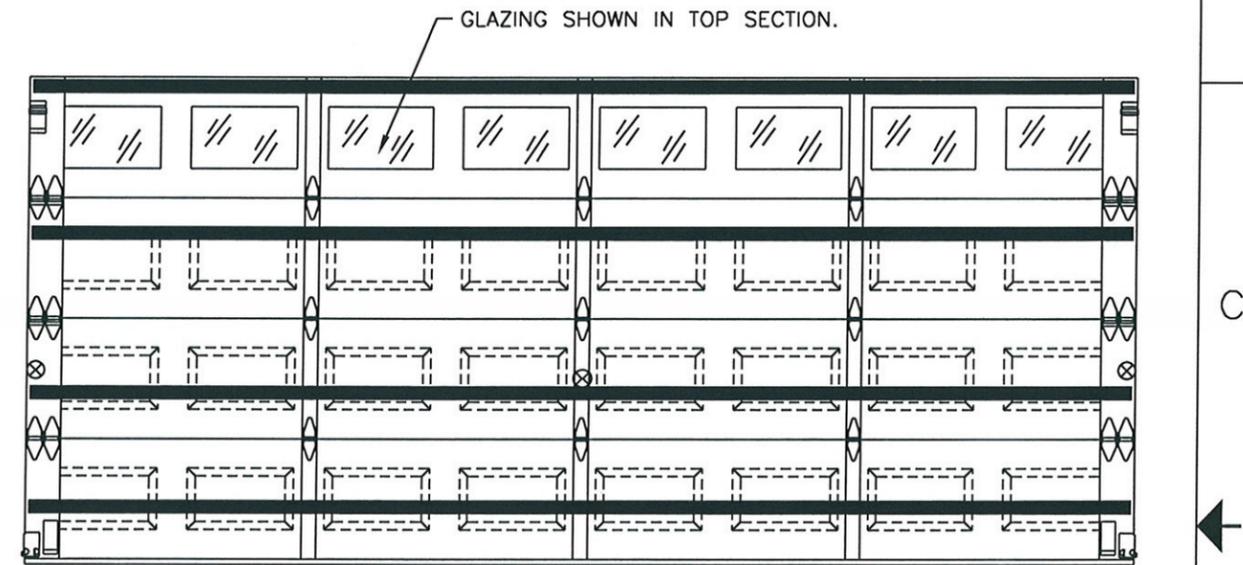
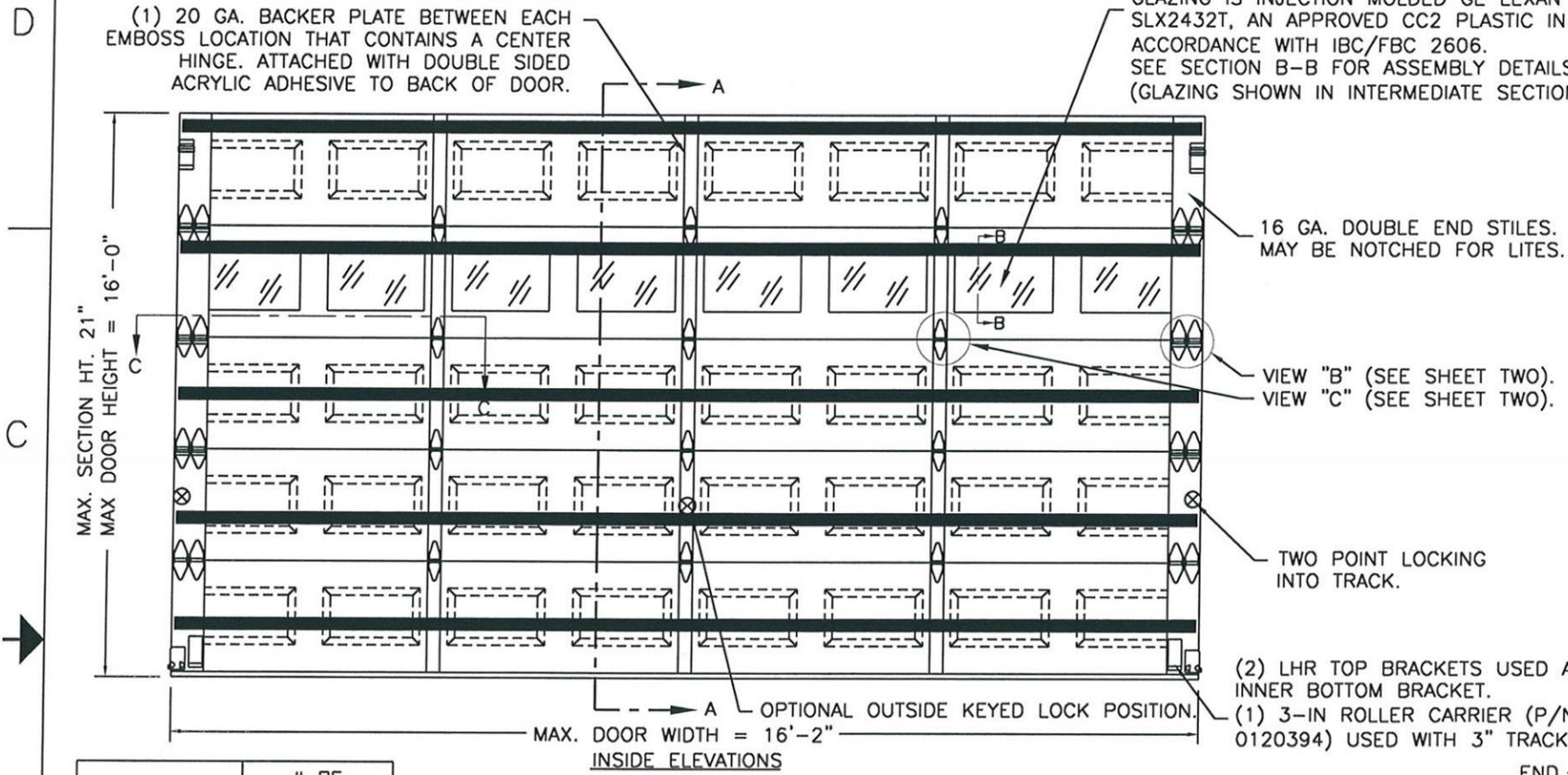
BRAND	EMBOSS TYPE		
	SHORT	LONG	FLUSH
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20
IDEAL	8200	8203	8201
HOLMES	7200	7203	7201

SHEET:
1 OF 3

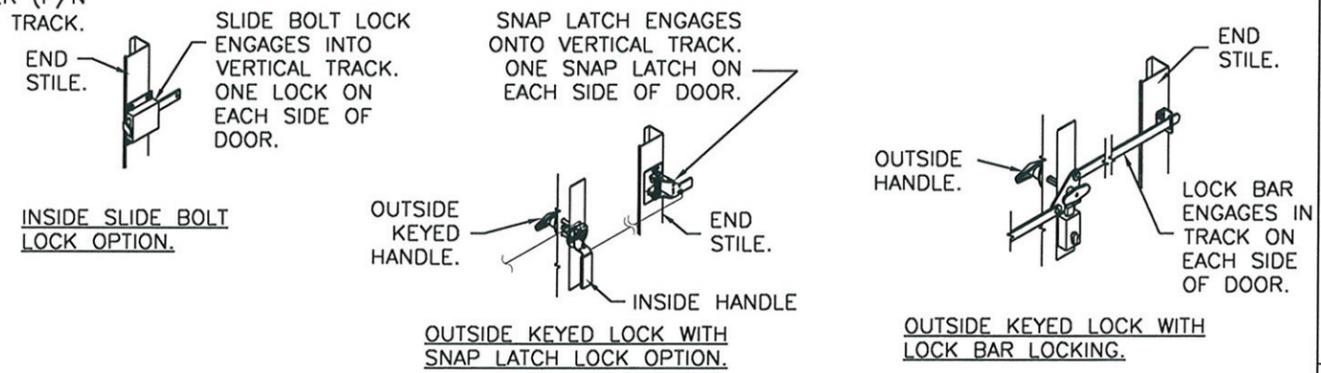
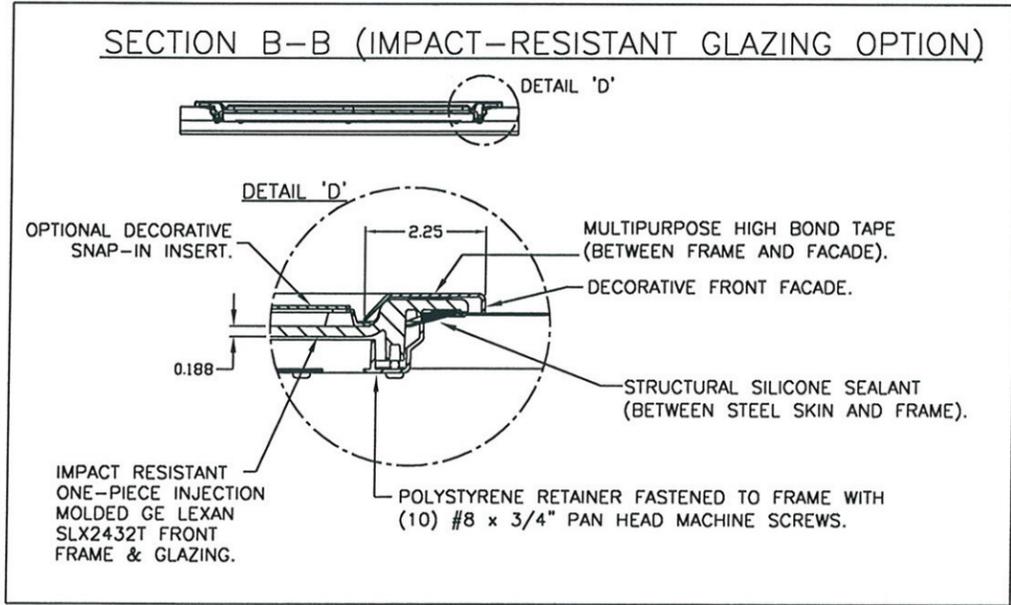
REVISIONS					DESCRIPTION
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	
03	-	7/23/14	-	SH	REVISED FOR TDI.

OPTIONAL ROW OF IMPACT-RESISTANT GLAZING.
MAX. GLAZING SIZE IS 18-1/2" x 11".
GLAZING IS INJECTION MOLDED GE LEXAN SLX2432T, AN APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.
SEE SECTION B-B FOR ASSEMBLY DETAILS.
(GLAZING SHOWN IN INTERMEDIATE SECTION.)

IMPACT-RESISTANT CONSTRUCTION:
SOLID DOORS (NO GLAZING) OR DOORS WITH OPTIONAL IMPACT-RESISTANT GLAZING ARE IMPACT-RESISTANT. OPTIONAL INJECTION-MOLDED POLYCARBONATE FRONT FRAME AND GLAZING IS GE LEXAN SLX2432T, AN APPROVED CC2 PLASTIC IN ACCORDANCE WITH IBC/FBC 2606.
THE ENTIRE DOOR ASSEMBLY INSTALLED IN COMPLIANCE WITH THIS SECTION MEETS THE WIND LOAD REQUIREMENTS OF THE FLORIDA BUILDING CODE AND INTERNATIONAL BUILDING CODE AND IS LARGE- AND SMALL-MISSILE IMPACT RESISTANT.



DOOR HEIGHT	# OF SECTIONS
UP TO 7'0"	4
7'3" TO 8'9"	5
9'0" TO 10'6"	6
10'9" TO 12'3"	7
12'6" TO 14'0"	8
14'3" TO 15'9"	9
16'0"	10
MAX SECTION HEIGHT: 21"	



STATE OF TEXAS
MARK WESTERFIELD
P.E.
91513
7/24/14
DESIGN ENGINEER
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513

DESIGN LOADS: +46.0 P.S.F. & -52.0 P.S.F.
TEST LOADS: +69.0 P.S.F. & -78.0 P.S.F.

Unless Stated Otherwise
TOLERANCES are
.0 = ±.031
.00 = ±.015
.000 = ±.005
.0000 = ±.001
Degrees = ± 1/2"
Unless Stated Otherwise
DIMENSIONS ARE IN INCHES.

Clopay
Building Products Company
8585 Duke Boulevard
Mason, OH 45040 USA
Tel. No. 513-770-4800
Fax No. 513-770-4853

MANUFACTURING PRODUCT CODE
DSIU-1F171

PART NO.: N/A

WINDLOAD RATING
W8 DP46

DESCRIPTION: 2" PUR INS. DOORS TO 16'2" (SEE TABLE FOR MODELS)

DRAWN BY: SH DATE: 10/12/12 SCALE: NTS DWG. SIZE B

CHECKED BY: SH DATE: 10/26/12 SHEET 1 OF 3

DWG. NO.: 104778 VER: TDI

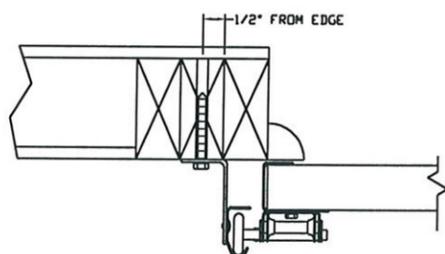
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SHEET:
2 OF 3

REVISIONS						DESCRIPTION
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IN THE CASE OF GYPSUM WALLBOARD LOCATED AT OR NEAR THE DOOR OPENING LOCATION THERE ARE TWO ACCEPTABLE ALTERNATIVES:

- 1) THE WALLBOARD CAN BE CUT AWAY FROM THE DOOR OPENING AND 2X6 SOUTHERN YELLOW PINE WOOD JAMBS MOUNTED DIRECTLY TO THE SUPPORTING STRUCTURE TO CREATE THE MOUNTING SURFACE. ALTERNATIVELY, THE BRACKETS MAY BE ATTACHED DIRECTLY TO THE SUPPORTING STRUCTURE. SEE DETAIL BELOW. THE CENTER OF SCREW HOLE MUST BE AT LEAST 1/2" FROM BOTH EDGES FOR A 5/16" LAG SCREW.
- 2) IF THE WALLBOARD IS NOT CUT AWAY TO EXPOSE THE UNDERLYING STRUCTURE (WOOD FRAMING MEMBERS), A 2X6 SOUTHERN YELLOW PINE WOOD BUCK OVER SHALL BE INSTALLED THE WALLBOARD FRAMING THE OPENING USING THE JAMB ATTACHMENT FASTENERS LISTED BELOW. HOWEVER, THE JAMB ATTACHMENT FASTENERS MUST BE OF A SUFFICIENT INCREASED LENGTH TO ACCOUNT FOR THE THICKNESS OF THE WALLBOARD TO ENSURE PROPER FASTENER EMBEDMENT INTO THE STRUCTURAL FRAMING MEMBERS OF THE SUPPORTING STRUCTURE.



PREPARATION OF JAMBS BY OTHERS.

VERTICAL JAMB ATTACHMENT (WOOD FRAME BUILDINGS):

3/8"x3" LAG SCREWS ON 19" CENTERS. 1-1/8" O.D. WASHER REQUIRED. LAG SCREWS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

VERTICAL JAMB ATTACHMENT (C-90 BLOCK OR 2,000 PSI MIN. CONCRETE COLUMN):

3/8"x3" SLEEVE ANCHOR BOLTS ON 11" CENTERS (2,000 PSI MIN. CONCRETE). WASHERS INCLUDED WITH SLEEVE ANCHORS.

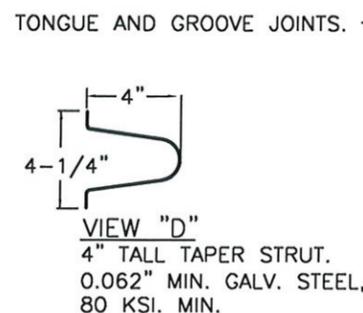
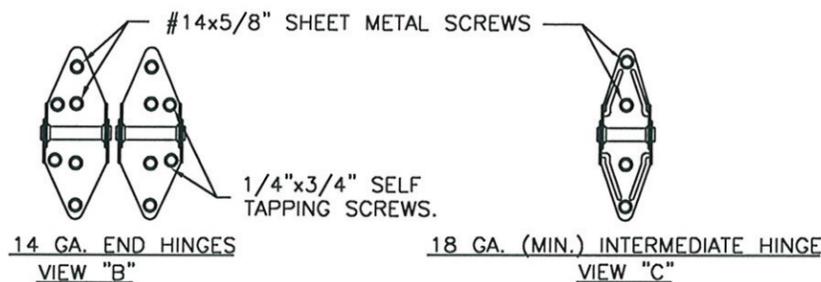
OR

1/4"x3" TAPCON SCREWS ON 9" CENTERS (2,000 PSI MIN. CONCRETE) OR 5" CENTERS (C-90 BLOCK), 1" O.D. WASHERS REQUIRED WITH TAPCONS.

ANCHORS MAY BE COUNTERSUNK (BUT NOT REQUIRED) TO PROVIDE A FLUSH MOUNTING SURFACE. HORIZONTAL JAMBS DO NOT TRANSFER LOAD.

OTHER JAMB CONFIGURATIONS: REFER TO DASMA TDS-161. A LICENSED DESIGN PROFESSIONAL MAY ALSO BE EMPLOYED TO APPROVE ALTERNATE FASTENERS AND/OR JAMB CONFIGURATIONS.

DESIGN ENGINEER:
MARK WESTERFIELD, P.E.
FLORIDA P.E. #48495, NC P.E. #23832, TEXAS P.E. #91513



SECTION A-A (SIDE VIEW)

27 GA (0.016" MIN.) EXTERIOR STEEL SKIN WITH G-40 MIN. GALV. BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

SILICONE FILLED CHANNEL SEPARATES FRONT AND BACK SKIN OF DOOR.

(1) 12 GA. GALV. STEEL TOP ROLLER BRACKETS (2-1/2" x 5-3/8"). EACH BRACKET ATTACHED W/(4) #14x5/8" SHEET METAL SCREWS. ADJUSTABLE SLIDE ATTACHED TO TOP BRACKET WITH (2) 1/4"x1/2" BOLTS AND NUTS PER BRACKET.

27 GA. (0.016" MIN.) INTERIOR STEEL SKIN (DRAWING QUALITY) WITH G-40 MIN. GALV., BAKED-ON PRIMER AND A BAKED-ON POLYESTER PAINTED TOP COAT APPLIED TO BOTH SIDES OF STEEL SKIN.

14 GA. GALV. ROLLER HINGE. EACH HINGE FASTENED TO END STILES WITH (4) #14x5/8" SHEET METAL AND (2) 1/4"x3/4" SELF TAPPING SCREWS. SEE VIEW "B".

ONE 4" T-STRUT PER SECTION. (SEE VIEW "D") EACH T-STRUT ATTACHED AT EACH HINGE LOCATION WITH (2) 1/4"x3/4" SELF TAPPING SCREWS.

13 GA. GALV. STEEL BOTTOM BRACKET ATTACHED WITH (2) #14x5/8" SHEET METAL SCREWS.

ALUMINUM EXTRUSION & VINYL WEATHERSTRIP.

THIS DOOR MEETS OR EXCEEDS THE DESIGN LOADS FOR THE ULTIMATE WIND SPEEDS LISTED BELOW ACCORDING TO THE FLORIDA BUILDING CODE OR THE INTERNATIONAL BUILDING CODE (BASED ON ASCE7-05) FOR THE FOLLOWING CONDITIONS: 1) ENCLOSED BUILDING, 2) DOOR HAS 2' OF WIDTH IN BUILDING'S END ZONE, 3) ANY ROOF SLOPE, AND 4) TESTING IN ACCORDANCE WITH ANSI/DASMA 108. SITE-SPECIFIC CALCULATIONS BY A QUALIFIED DESIGN PROFESSIONAL MAY DIFFER.

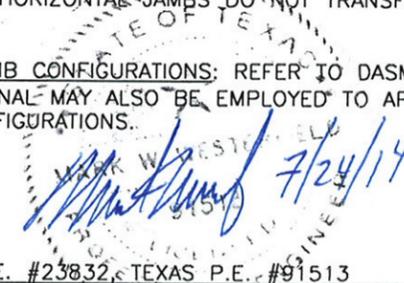
DESIGN WIND SPEED (MPH)	150	155	170
EXPOSURE CATEGORY	B, C	B, C	B
MEAN ROOF HEIGHT	25'	15'	30'

DESIGN LOADS: +46.0 P.S.F. & -52.0 P.S.F.
TEST LOADS: +69.0 P.S.F. & -78.0 P.S.F.

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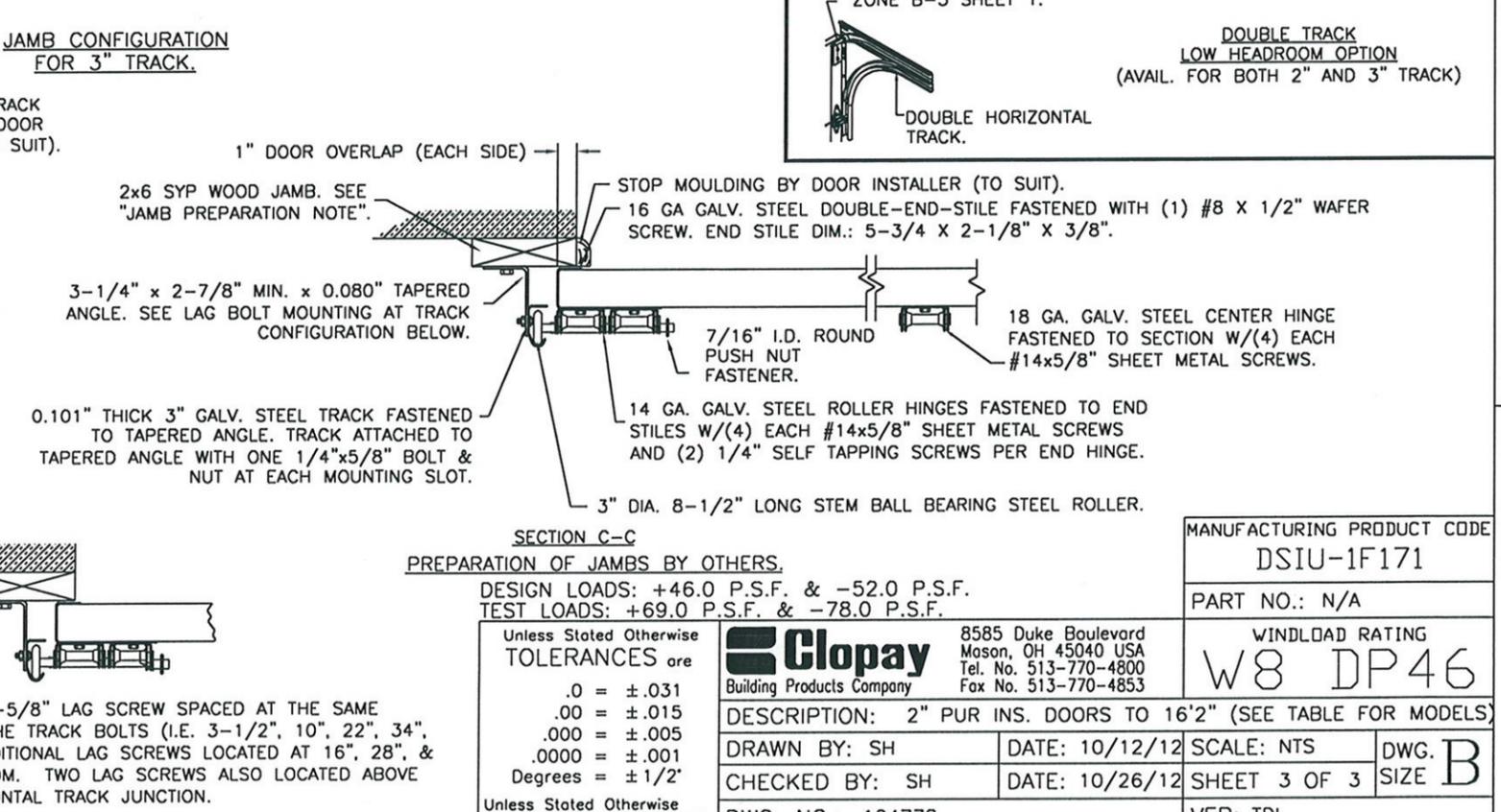
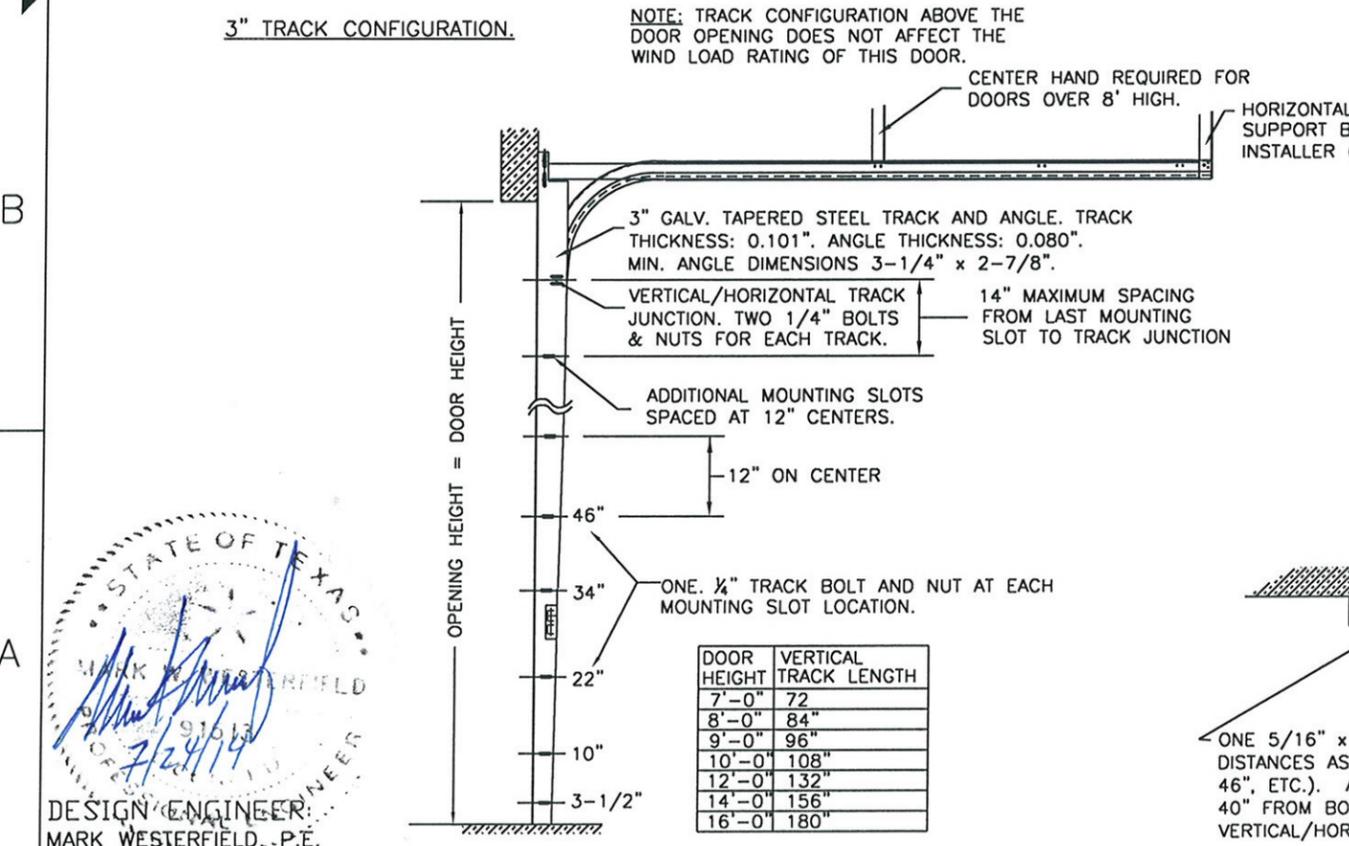
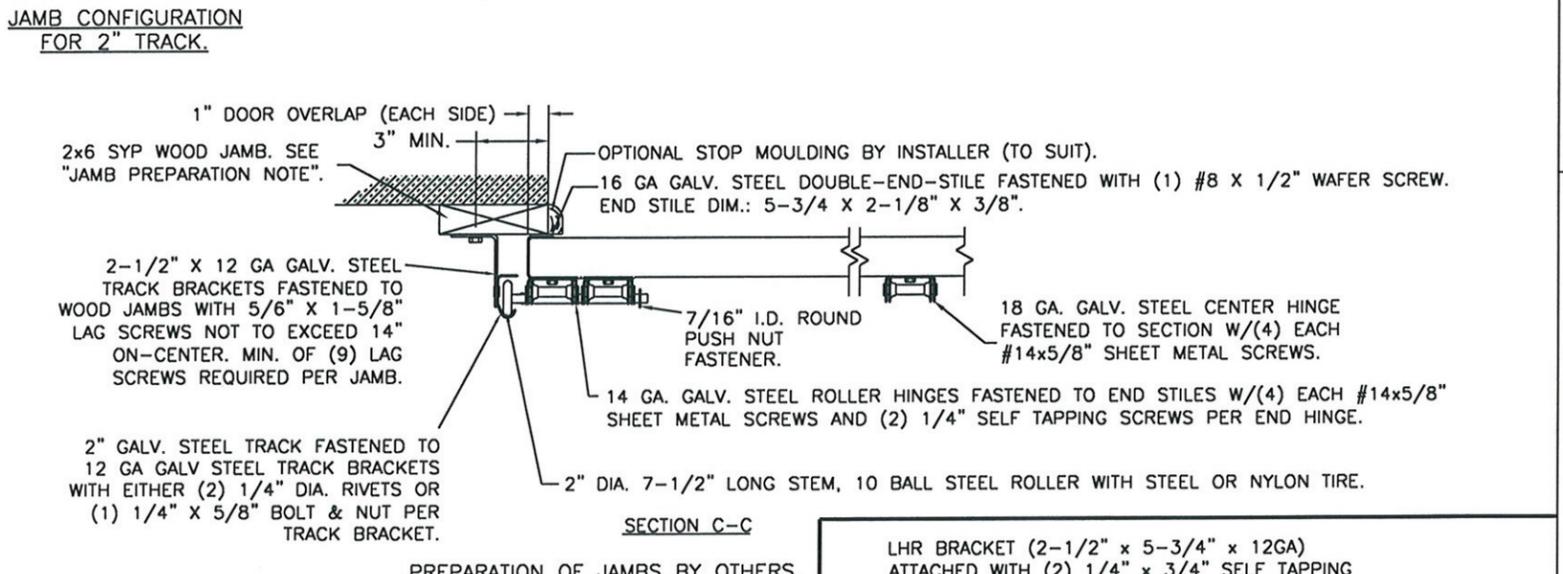
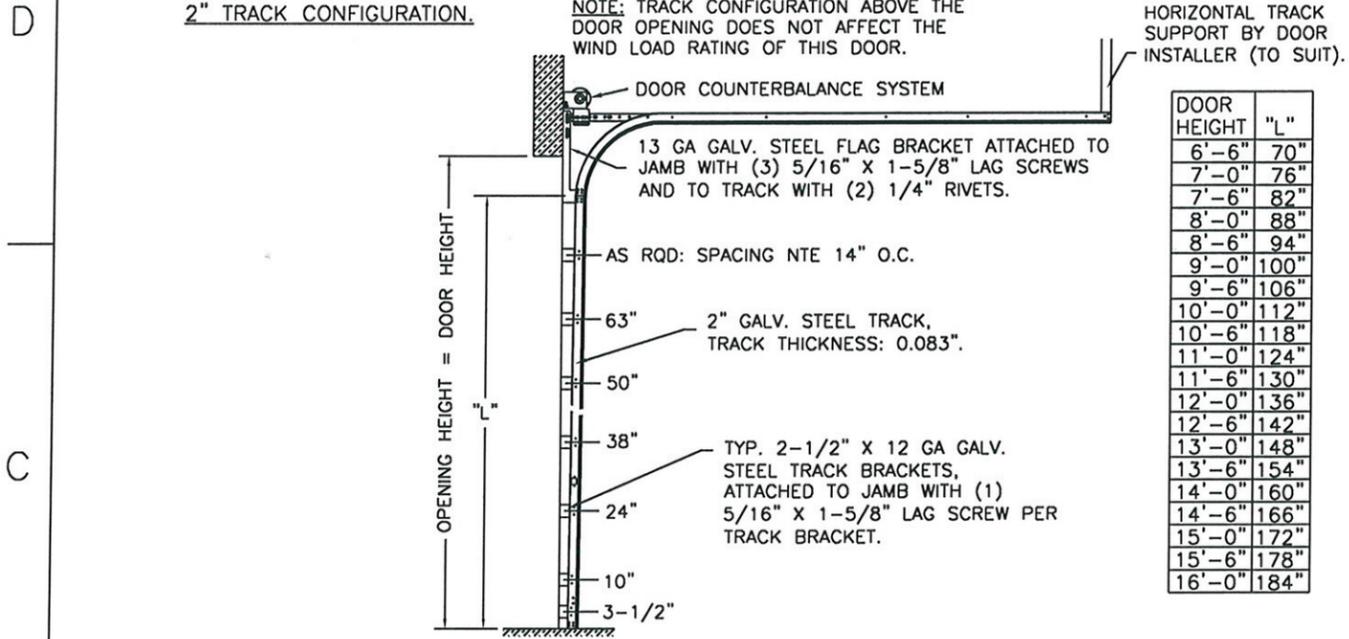
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MANUFACTURING PRODUCT CODE DSIU-1F171		PART NO.: N/A	
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DRAWN BY: SH	DATE: 10/12/12	SCALE: NTS	DWG. B
CHECKED BY: SH	DATE: 10/26/12	SHEET 2 OF 3	SIZE B
DWG. NO.: 104778		VER: TDI	



BRAND	EMBOSS TYPE		
	SHORT	LONG	FLUSH
CLOPAY	9200, HDP20	9203, HDPL20	9201, HDPF20
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3 OF 3	03	-	--	-	-	SEE REVISION HISTORY ON SHEET ONE.



STATE OF TEXAS
 MARK WESTERFIELD
 DESIGN ENGINEER
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