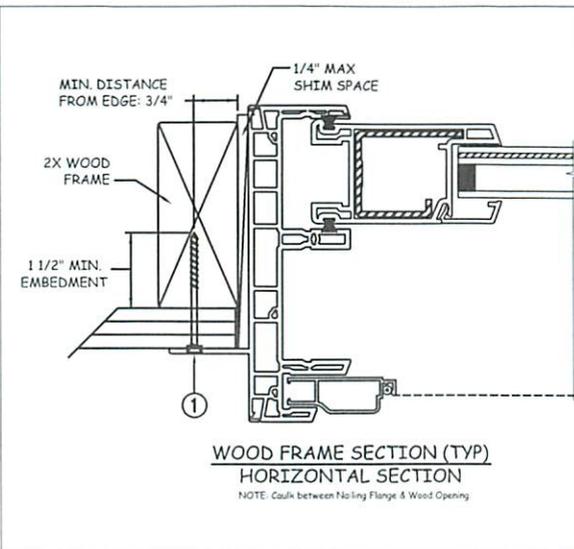


NAIL FIN INSTALLATION



SLIDING PATIO DOOR

Max Frame	DP RATING	IMPACT
71 1/2" x 79 1/2"	+50/-55	YES

Wind Zone 4 Missile Level D

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #10 PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

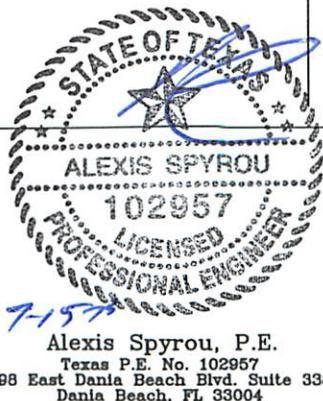
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirements for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3mm tempered - 13mm airspace - 3mm annealed - 2mm PVB Interlayer by DuPont - 3mm annealed.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is not required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com/resources/installation.

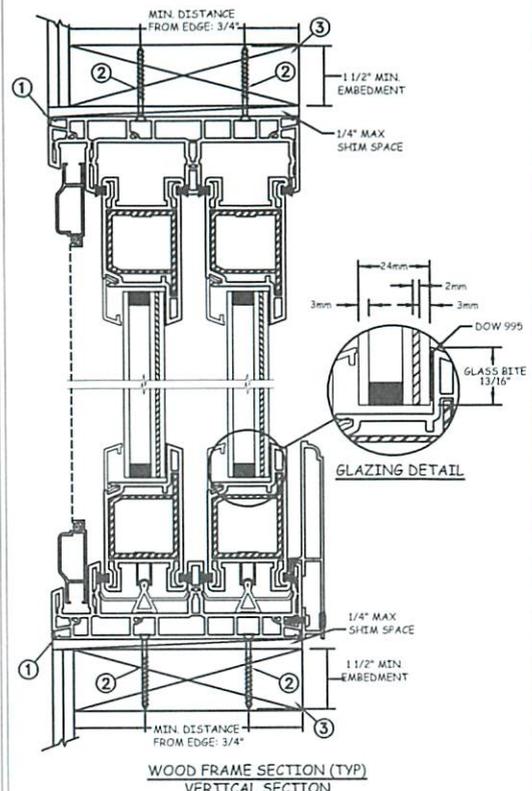
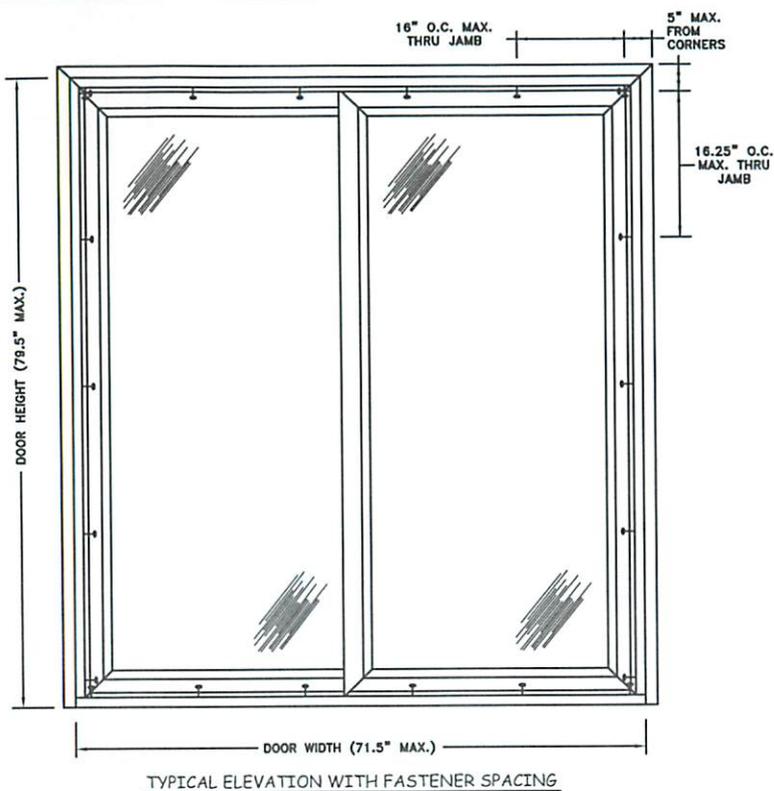
DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

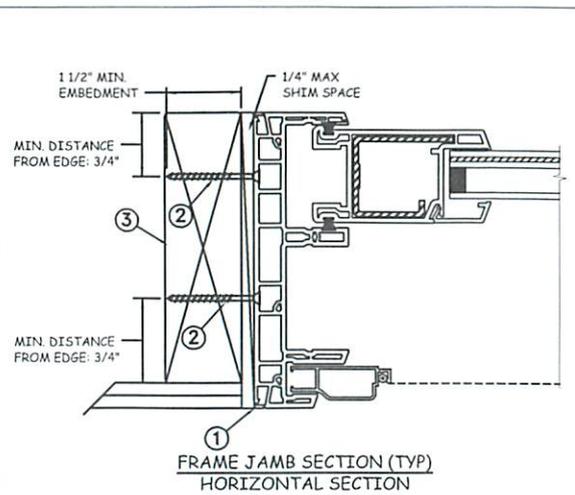


Alexis Spyrou, P.E.
 Texas P.E. No. 102957
 398 East Dania Beach Blvd. Suite 338
 Dania Beach, FL 33004

PROJECT ENGINEER: --	DATE: 06/03/13	JELD-WEN 3250 Lakeport Blvd Klamath Falls, OR. 97601 Phone: (541) 882-3451
DRAWN BY: D. Vezo	SCALE: NTS	
CHECKED BY: J. Kantola	TITLE: Premium Atlantic Vinyl Sliding Patio Door Nail Fin Installation (71 1/2" x 79 1/2")	
APPROVED BY: --	PART/PROJECT No.: D008012	
IDENTIFIER No.: NCTL210-3866-1	PLANT NAME AND LOCATION: -TDI Venice, FL	CAD DWG. No.: REV: 00 SHEET 1 OF 4



THROUGH FRAME INSTALLATION



SLIDING PATIO DOOR

Max Frame	DP RATING	IMPACT
71 1/2" x 79 1/2"	+50/-55	YES
Wind Zone 4 Missile Level D		

Installation Notes:

1. Seal flange/frame to substrate.
2. Use (2)-#10 PH or greater fastener through the frame per location with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

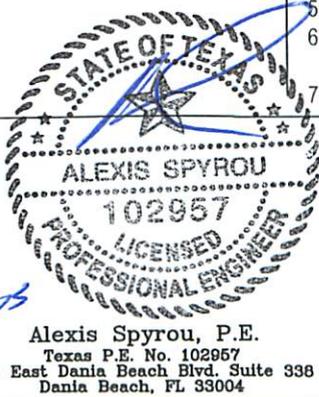
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirements for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3mm tempered - 13mm airspace - 3mm annealed - 2mm PVB Interlayer by DuPont - 3mm annealed.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is not required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com/resources/installation.

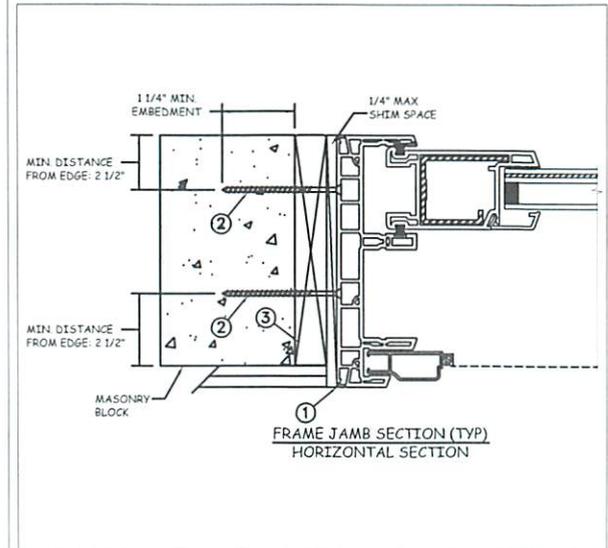
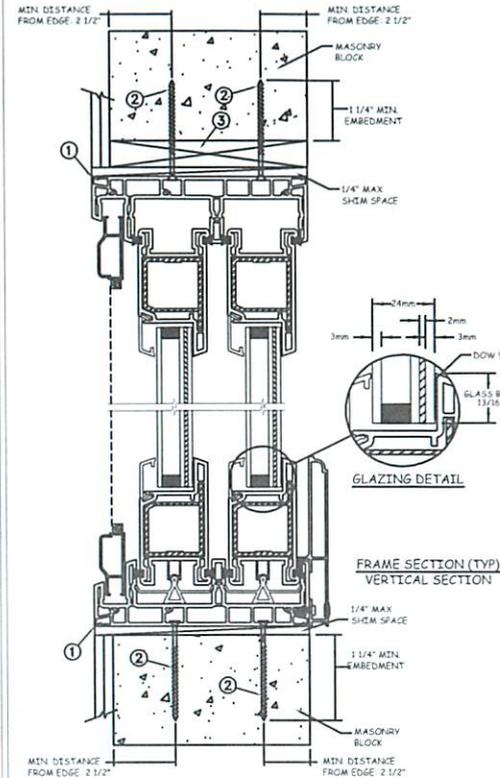
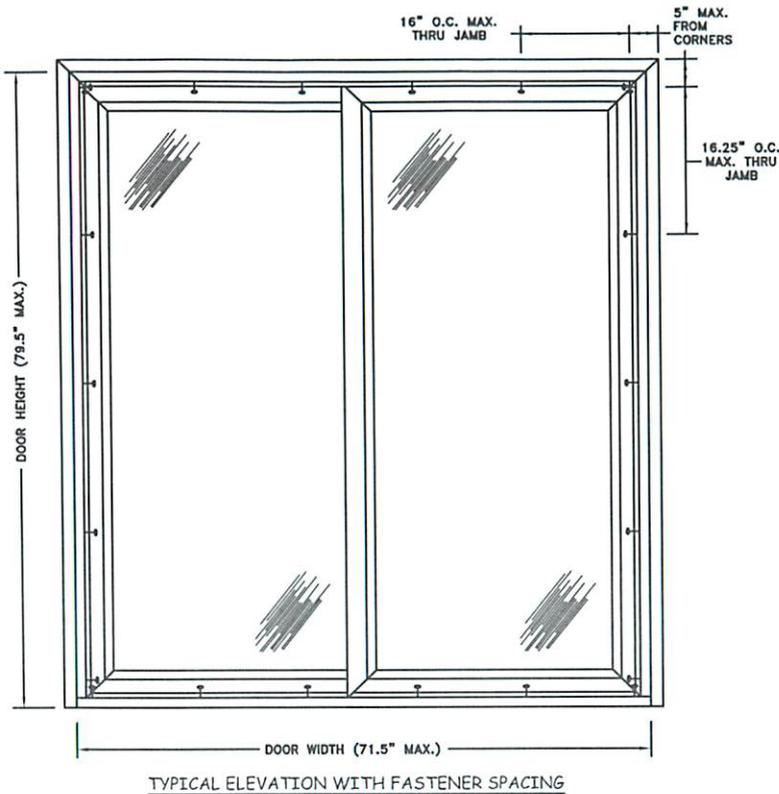
DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



PROJECT ENGINEER: --	DATE: 06/03/13	JELD-WEN 3250 Lakeport Blvd Klamath Falls, OR. 97601 Phone: (541) 882-3451
DRAWN BY: D. Vezo	SCALE: NTS	
CHECKED BY: J. Kantola	Premium Atlantic Vinyl Sliding Patio Door Through Frame Installation (71 1/2" x 79 1/2")	
APPROVED BY: --		
PART/PROJECT No.:		
D008012		
IDENTIFIER No.:	PLANT NAME AND LOCATION:	CAD DWG. No.:
NCTL210-3866-1	-TDI Venice, FL	
	REV: 00	SHEET 2 OF 4

MASONRY INSTALLATION



SLIDING PATIO DOOR

Max Frame	DP RATING	IMPACT
71 1/2" x 79 1/2"	+50/-55	YES

Wind Zone 4 Missile Level D

Installation Notes:

1. Seal flange/frame to substrate.
2. Use (2)-3/16" Tapcon or equivalent fasteners through frame per location with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. distance from the edge. For concrete (min. f'c = 3000 psi) or masonry substrate (CMU shall conform to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.

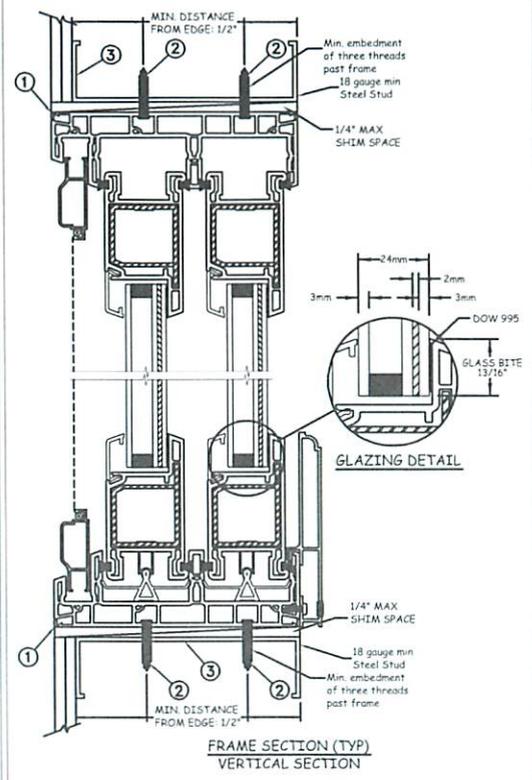
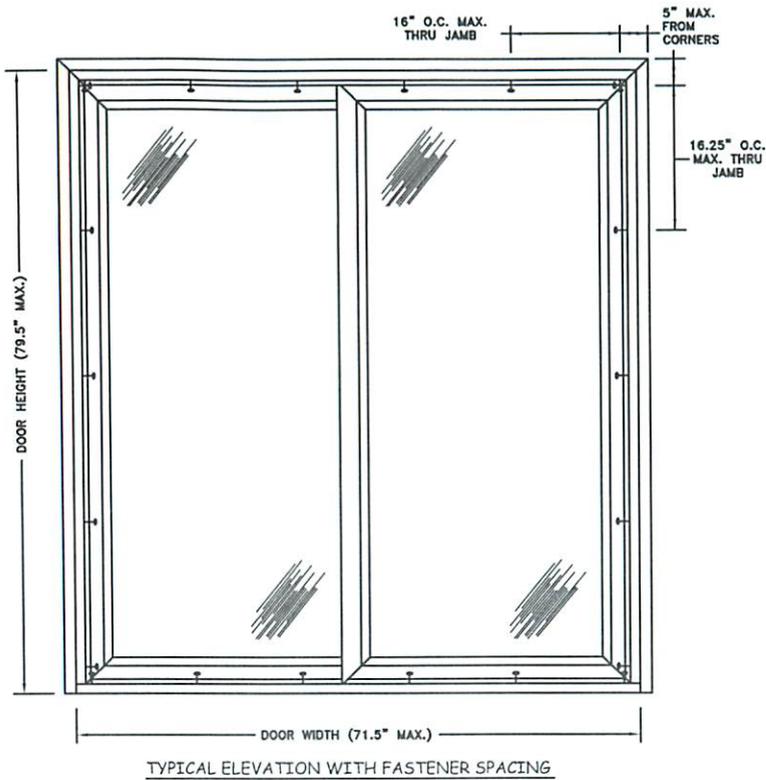
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirements for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3mm tempered - 13mm airspace - 3mm annealed - 2mm PVB Interlayer by DuPont - 3mm annealed.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is not required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

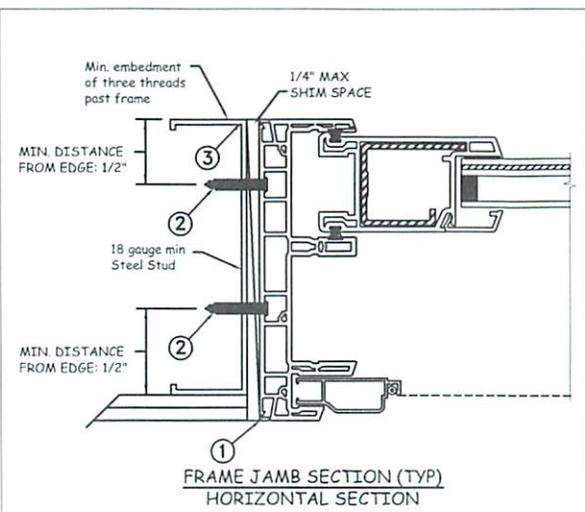


Alexis Spyrou, P.E.
Texas P.E. No. 102957
398 East Dania Beach Blvd. Suite 338
Dania Beach, FL 33004

PROJECT ENGINEER: --	DATE: 06/03/13	JELD-WEN 3250 Lakeport Blvd Klamath Falls, OR. 97601 Phone: (541) 882-3451
DRAWN BY: D. Vezo	SCALE: NTS	
CHECKED BY: J. Kantola	TITLE: Premium Atlantic Vinyl Sliding Patio Door Masonry Installation (71 1/2" x 79 1/2")	
APPROVED BY: --	PART/PROJECT No.:	
IDENTIFIER No.:	PLANT NAME AND LOCATION:	CAD DWG. No.:
NCTL210-3866-1	-TDI Venice, FL	REV: 00 SHEET 3 OF 4



STEEL INSTALLATION



SLIDING PATIO DOOR

Max Frame	DP RATING	IMPACT
71 1/2" x 79 1/2"	+50/-55	YES

Wind Zone 4 Missile Level D

Installation Notes:

1. Seal flange/frame to substrate.
2. For anchoring into metal framing, use (2)-#10 TEK Self Tapping screws per location with sufficient length to achieve a minimum embedment of three threads past the frame thickness. Locate anchors as shown in elevations and installation details. Steel substrate min. 18 ga (fy = 33 ksi).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

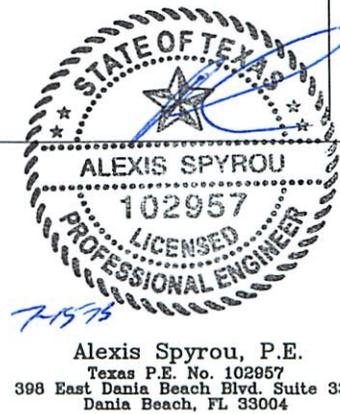
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Texas Revisions and the industry requirements for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3mm tempered - 13mm airspace - 3mm annealed - 2mm PVB Interlayer by DuPont - 3mm annealed.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is not required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the window to achieve the rated design pressure up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the window or go to www.jeld-wen.com/resources/installation.

DISCLAIMER:

This drawing and its contents are confidential and are not to be reproduced or copied in whole or in part or used or disclosed to others except as authorized by JELD-WEN Inc.



PROJECT ENGINEER: --	DATE: 06/03/13	JELD-WEN 3250 Lakeport Blvd Klamath Falls, OR. 97601 Phone: (541) 882-3451
DRAWN BY: D. Vezo	SCALE: NTS	
CHECKED BY: J. Kantola	TITLE: Premium Atlantic Vinyl Sliding Patio Door Steel Installation (71 1/2" x 79 1/2")	
APPROVED BY: --		
PART/PROJECT No.: D008012		
IDENTIFIER No. NCTL210-3866-1	PLANT NAME AND LOCATION: -TDI Venice, FL	CAD DWG. No.: REV: 00 SHEET 4 OF 4